SERVICE MANUAL

534C-9
534C-10

2460-4129

July 2002

534C-9 Starting S/N
0344394 thru 0444002

534C-10 Starting S/N
0266057 thru 0266106

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MERITOR™

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Cyclopac® Service Procedures

Proper air cleaner servicing results in maximum engine protection against the ravages of dust. Proper servicing can also save time and money by maximizing filter life and dust cleaning efficiency.

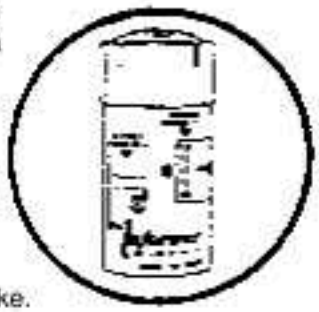
Two of the most common problems:

A) Over Servicing. New filter elements increase in dust cleaning efficiency as dust builds up on the media. Don't be fooled by filter appearance.... the filter should look dirty. By using proper filter measurement tools you will use the full life of the filter at maximum efficiency.

B) Improper Servicing. Your engine is vulnerable to abrasive dust contaminants during servicing. The most common cause of engine damage is careless servicing procedures. By following the steps shown, you can avoid unnecessary risk to the engine.

Measure Restriction

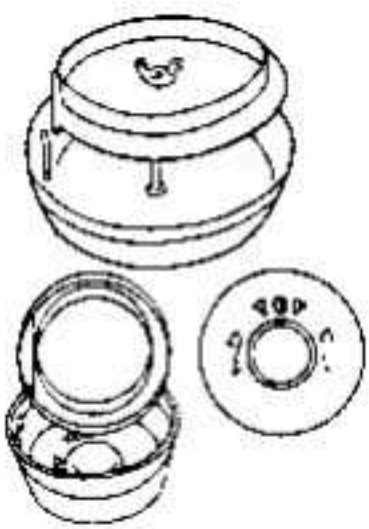
Measure the restriction of the air cleaner with a Donaldson restriction indicator, such as The Informer, a service gauge, or water manometer at the restriction tap provided in the air cleaner, the transfer pipe, or the blower intake.



One of two conditions will exist
(1) If the reading indicates the maximum restriction (per engine manufacturer's recommendations), change out the filter.
(2) If the reading shows below the maximum, the filter still has life left and should not be touched.

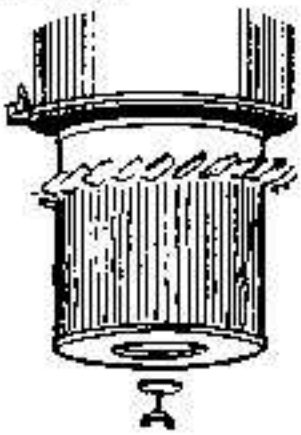
Empty the Dust Cup

Dust should not be allowed to build up closer than one inch from the baffle. On models equipped with a Donaldson Vacuator valve, dust cup service is cut to a minimum; all that is necessary is a quick check to see that the Vacuator valve is not inverted, damaged, or plugged.



Filter Servicing

When restriction indicates that filter servicing is required, loosen the wingnut and remove the primary filter. Before installing new filter, inspect the filter and gasket for shipping or storage damage. (See service tips on reverse side of this document.) Carefully install new element and wingnut.



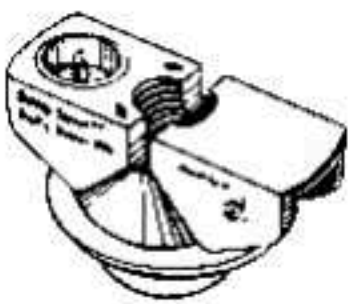
Always use authentic replacement Donaldson filters, which have been engineered to fit the air cleaner and engine intake system exactly.

Cover the Inlet

Don't leave the air inlet exposed! If the new filter won't be installed immediately, cover the opening to prevent stray contaminant from entering the induction system.

Safety Element Service

For Maximum engine protection and air cleaner service life, replace the safety filter **every third** primary filter change or cleaning, or as indicated by the Donaldson Safety Signal service indicator. Note that the safety element is not intended to be cleaned.



Reinstall the Dust Cup

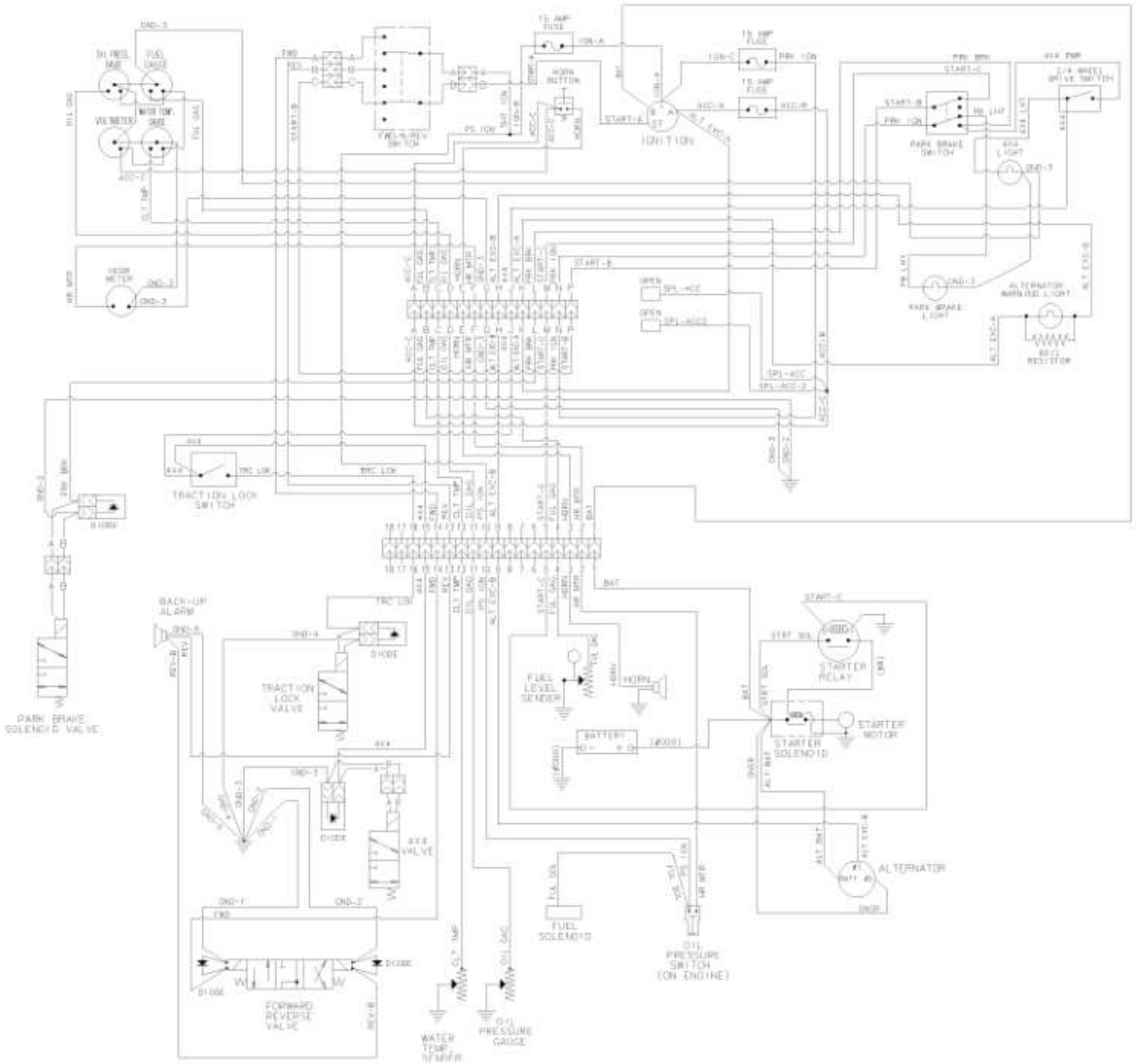
Be sure the dust cup is sealed 360° around the air cleaner body. Reset the restriction indicator to green.

Check Connections

Ensure that all connections between the air cleaner and the engine are tight and leak-free.

Donaldson®

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KEY		
WIRE DESIGNATION	WIRE COLOR/STRIPE	WIRE GAGE
ACC-A	ORANGE/TAN	16
ACC-B	ORANGE/BLUE	16
ACC-C	ORANGE/RED	16
ALT BAT	RED/WHITE	8
ALT EXC-A	VIOLET/RED	16
ALT EXC-B	VIOLET/RED	16
BAT	RED	8
CLT TMP	BLUE/VIOLET	16
FUL GAG	BLUE/BLACK	16
FUL SOL	VIOLET	16
FWD	BROWN/WHITE	16
GND-1	BLACK	16
GND-2	BLACK	16
GND-3	BLACK	16
GND-4	BLACK	16
GND-5	BLACK	16
HORN	VIOLET/YELLOW	16
HR MTR	BLUE/RED	16
IGN-A	ORANGE/ORNT	16
IGN-B	ORANGE/LT GREEN	16
IGN-C	ORANGE/DK GREEN	16
OIL GAG	BLUE/BROWN	16
PR LHT	BLUE/YELLOW	16
PRK BRK	VIOLET	16
PRK IGN	ORANGE/BLACK	16
PS IGN	ORANGE/YELLOW	16
REV	BROWN/YELLOW	16
REV-B	BLUE	16
SHT IGN	ORANGE/BROWN	16
SNSR	RED/BLACK	16
SPL ACC	ORANGE	16
SPL ACC2	ORANGE/VIOLET	16
START-A	VIOLET/BROWN	16
START-B	VIOLET/BROWN	16
START-C	VIOLET/BROWN	16
STRT SOL	RED/VIOLET	10
TRC LOK	BROWN/GRAY	16
4X4	BROWN	16
4X4 LHT	BLUE/VIOLET	16
4X4 PWR	VIOLET	16

ELECTRICAL SCHEMATIC

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