FORKLIFT

SERVICE MANUAL

35, 40, 45L-7

HYUNDAI

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(2) Remove the torque converter housing cover, mounting bolts installed to flywheel housing.
For details, see page 2-9.

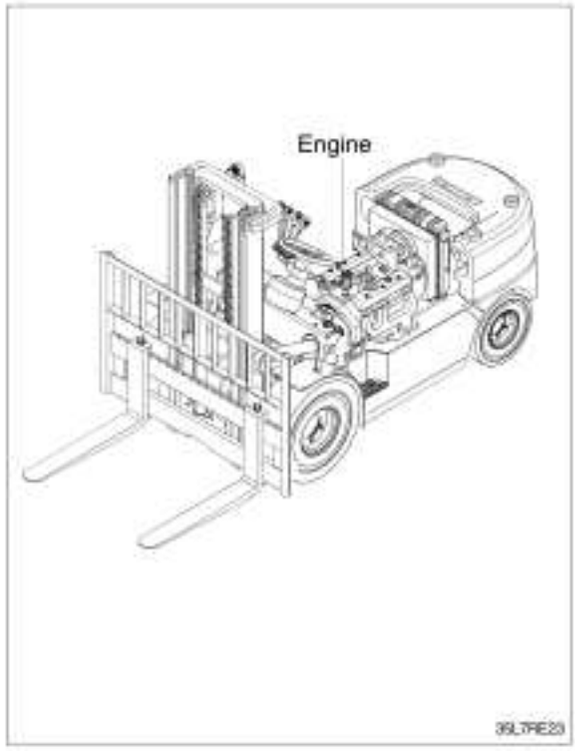
(3) Engine accessory

Remove all wiring harnesses, cables and hoses around the engine, dashboard and frame.

① Wiring harness to alternator and starter.
② Wiring harness for oil pressure and engine water temperature gauges.
③ Cables for meters, buttons and accelerator pedal.
④ Hoses to fuel tank and air cleaner.
⑤ Exhaust pipe.

(4) Radiator hose

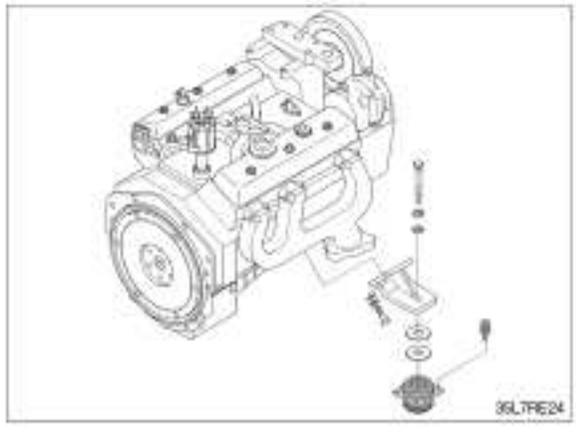
Open the drain valve of the radiator and drain the cooling water, then remove the radiator hose.



(5) Mounting bolt

Attach a crane to the engine hook and raise, then remove mounting bolts. Raise the engine slightly, slide towards the radiator, then lift up.

※ When sliding the engine, be careful of the collision engine and radiator.



2) INSTALLATION

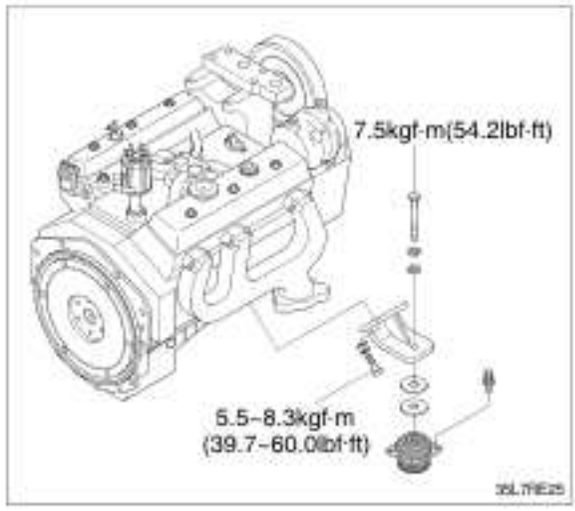
Installation is the reverse order of removal, but be careful of the following points.

(1) Tighten the engine mounting bolts and nuts.

(2) Tighten the engine mounting bracket bolts.

※ Do not remove the bolts unless necessary. Loctite is coated over the threads of bolt. So, once the bolts were removed, coat them with loctite(#243) when installing.

※ Before installing the bolts, loctite in the holes should be removed by a tap.



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GROUP 1 STRUCTURE AND FUNCTION

1. OUTLINE

There are two brake systems, the foot brake system and the hand brake system.

In the foot brake system, oil pressure is generated in the master cylinder by treading on the brake pedal. This pressure causes the wheel cylinder pistons to extend, expanding the brake shoes and pressing them against the brake drums to attain braking force.

In the hand (parking) brake system, the brake shoes are expanded by operating the brake lever. Force from the lever is transmitted to the brake shoes through the hand brake cables and a lever arm in each disk brake assembly.

2. SPECIFICATION

1) DISK BRAKE

Item		Specification
Type		Wet disk brake
Brake valve step/bore piston diameter		40mm (1.6in) / 30mm (1.2in)
Pedal adjustment	Pedal height	130-140mm (5.1-5.5in)
	Play	5-8mm (0.2-0.31in)
Brake oil		Azola ZS10 (SAE 10W hydraulic oil)

2) PARKING BRAKE

Item	Specification
Type	Ratchet, internal expanding mechanical type
Parking lever stroke	295mm(11.6in)
Parking cable stroke	28mm(1.1in)

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Trouble symptom	Probable cause	Remedy
Lamps dimming even at maximum engine speed.	· Faulty wiring.	· Check for loose terminal and disconnected wire.
Lamps flicker during engine operation.	· Improper belt tension.	· Adjust belt tension.
Charge lamp does not light during normal engine operation.	· Charge lamp defective. · Faulty wiring.	· Replace. · Check and repair.
Alternator makes abnormal sounds.	· Alternator defective.	· Replace
Starting motor fails to run.	· Faulty wiring. · Insufficient battery voltage.	· Check and repair. · Recharge battery.
Starting motor pinion repeats going in and out.	· Insufficient battery voltage.	· Recharge battery.
Excessively low starting motor speed.	· Insufficient battery voltage. · Starting motor defective.	· Recharge battery. · Replace
Starting motor comes to a stop before engine starts up.	· Faulty wiring. · Insufficient battery voltage.	· Check and repair. · Recharge battery.
Heater signal does not become red.	· Faulty wiring. · Glow plug damaged.	· Check and repair. · Replace
Engine oil pressure caution lamp does not light when enigne is stopped (with starting switch left in"ON" position).	· Caution lamp defective. · Caution lamp switch defective.	· Replace · Replace

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