SERVICE MANUAL

F2CFA614B*E019 / F2CFA614C*E019

Tier 2

Engine

Part number 47441641
1st edition English
October 2012

NEW HOLLAND CONSTRUCTION

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Contents

INTRODUCTION

Engine 10

Engine and crankcase 10.001
Cylinder heads 10.101
Pan and covers 10.102
Crankshaft and flywheel 10.103
Connecting rods and pistons 10.105
Valve drive and gears 10.106
Balancer and damper 10.110
Pump drives 10.114
Fuel filters 10.206
Lift pump and lines 10.210
Fuel injection system 10.218
Turbocharger and lines 10.250
Intake and exhaust manifolds and muffler 10.254
Engine lubrication system 10.304
Engine cooling system 10.400
Oil cooler and lines 10.408
Fan and drive 10.414

Electrical systems 55

Fuel injection system 55.010
Engine cooling system 55.012
Engine oil system 55.013
Engine intake and exhaust system 55.014
Engine control system 55.015
Engine starting system 55.201
Alternator 55.301

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Contents

INTRODUCTION

Foreword 3
Safety rules 4
Basic instructions - Important notice regarding equipment servicing 5
Basic instructions - Shop and Assembly 6
Torque - Minimum tightening torques for normal assembly 8

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Contents

Engine - 10

Engine and crankcase 10.001
F2CFA614B*E019 , F2CFA614C*E019

Cylinder heads 10.101
F2CFA614B*E019 , F2CFA614C*E019

Pan and covers 10.102
F2CFA614B*E019 , F2CFA614C*E019

Crankshaft and flywheel 10.103
F2CFA614B*E019 , F2CFA614C*E019

Connecting rods and pistons 10.105
F2CFA614B*E019 , F2CFA614C*E019

Valve drive and gears 10.106
F2CFA614B*E019 , F2CFA614C*E019

Balancer and damper 10.110
F2CFA614B*E019 , F2CFA614C*E019

Pump drives 10.114
F2CFA614B*E019 , F2CFA614C*E019

Fuel filters 10.206
F2CFA614B*E019 , F2CFA614C*E019

Lift pump and lines 10.210
F2CFA614B*E019 , F2CFA614C*E019

Fuel injection system 10.218
F2CFA614B*E019 , F2CFA614C*E019

Turbocharger and lines 10.250
F2CFA614B*E019 , F2CFA614C*E019

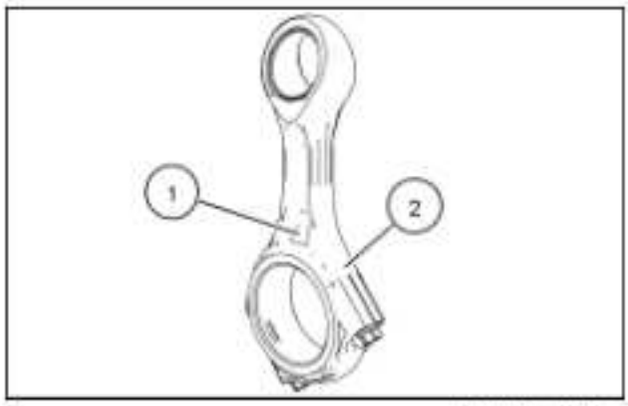
Intake and exhaust manifolds and muffler 10.254
F2CFA614B*E019 , F2CFA614C*E019

Engine lubrication system 10.304
F2CFA614B*E019 , F2CFA614C*E019

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Crankshaft - Service instruction - Bearing selection

1. Determine the class of each connecting rod by identifying the color code marked on the connecting rod as shown.
   - **(1)** - Weight grade
   - **(2)** - Diameter class
2. Use the tables below to identify the weight grade and diameter class of each connecting rod.



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Weight grade

Color	Grade	Weight
Yellow	A	3450 - 3470 g (121.70 - 122.40 oz)
Green	B	3471 - 3490 g (122.44 - 123.11 oz)
Blue	C	3491 - 3510 g (123.14 - 123.81 oz)

Diameter class

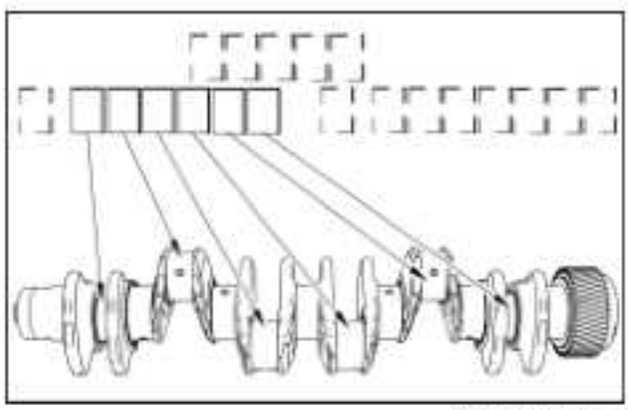
Color	Class	Diameter
Yellow	1	85.987 - 85.996 mm (3.3853 - 3.3857 in)
Green	2	85.997 - 86.005 mm (3.3857 - 3.3860 in)
Blue	3	86.006 - 86.013 mm (3.3861 - 3.3863 in)

3. Determine the diameter class of the crank pin journals. The class numbers are stamped on the last throw of the crankshaft at the time of manufacture.

NOTE: *If the crankshaft has been ground or you cannot find the stamping, each journal must be measured and classed individually.*

4. Use the tables below to determine the correct bearing halves to be used for each connecting rod and crank pin combination.

NOTE: *The upper* ***(U)*** *and lower* ***(L)*** *bearing halves can be different thicknesses.*



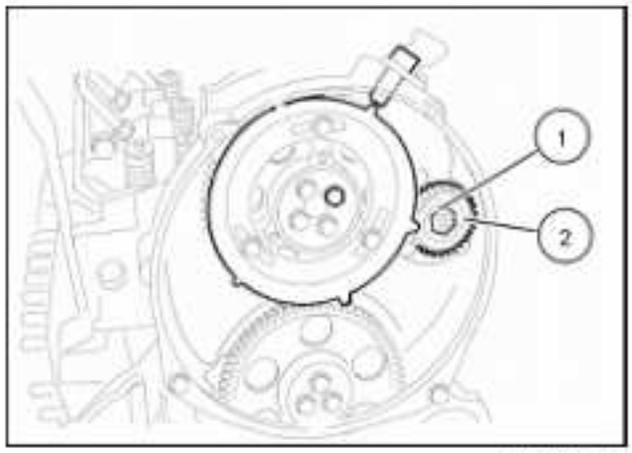
NHVM12ENG0011AA 2

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Injection pump drive - Remove

Prior operation:
Engine block cover Rear - Remove (10.102)

1. Remove the nut **(1)** securing the gear **(2)** to the shaft and remove the gear.
2. If removal is difficult, loosen the pump screws and lightly tap on the shaft with a hammer. Remove the gear.



GEARDRIVE 1

Next operation:
Injection pump drive - Install (10.114)

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