SOFTWARE OPERATING GUIDE

Bale Command™ II
Bale Command™ II Plus
Roll-Belt™ 450
Roll-Belt™ 460
Roll-Belt™ 550
Roll-Belt™ 560
Operator's Panel
Round Baler

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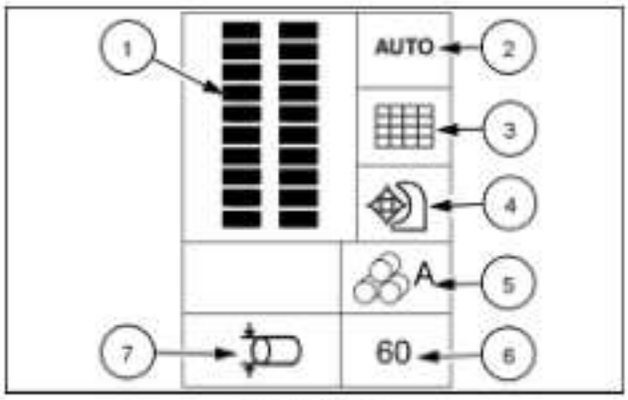
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3 - OPERATION

FIELD OPERATION

Normal operation mode

The display screen illustration in Figure **1** represents the typical normal operation mode display.



Normal operation mode screen display example

Figure 1 call-out	Icon	Functionality/Description
(1)		Indicates the uniformity of the bale shape. When the displayed bar segments are skewed more than the "SET THRESHOLD VALUE", the bale shape bars will flash
(2)	AUTO	Indicates AUTOMATIC bale mode
		Indicates MANUAL bale mode
(3)		Indicates net wrapping
		Indicates twine wrapping
(4)		Indicates the rotor cutter knives are engaged (if a baler equipped feature)
		Indicates the **Bale-Slice™** knives are not engaged (if equipped with **Bale-Slice™**)
		Indicates the **Bale-Slice™** knives are engaged (if equipped with **Bale-Slice™**)
(5)	A – T	Displays the active resettable bale count as an alpha character identification
(6)	60	Displays a value of current bale diameter - displayed in increments of **2 in** (**5 cm**)
(7)		Displays the bale diameter symbol

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NOTE: *In the following tables, the number of wraps is "approximate". The actual number of wraps can vary depending on operating conditions.*

Roll-Belt™ 550 and Roll-Belt™ 560 Bale Command™ II – Approximate number of twine wraps between the left-hand and right-hand outer end wraps

	Twine arm position set tip-to-tip spacing	Twine arm position setting	Least number of wraps	*NOTE: Number of wraps is approximate.*		Most number of wraps
			Wrap pattern number			
			1	2	3	4
Widest twine arm spacing	5.0 in (12.7 cm)	A	10			
↕	4.5 in (11.4 cm)	B		14		
↕	4.0 in (10.2 cm)	C			18	
Most narrow twine arm spacing	3.5 in (8.9 cm)	D				

Roll-Belt™ 550 and Roll-Belt™ 560 Bale Command™ II Plus – Approximate number of twine wraps between the left-hand and right-hand outer end wraps

	Twine arm position set tip-to-tip spacing	Twine arm position setting	Least number of wraps	*NOTE: Number of wraps is approximate.*		Most number of wraps
			Wrap pattern number			
			1	2	3	4
Widest twine arm spacing	5.0 in (12.7 cm)	A	10			
↕	4.5 in (11.4 cm)	B		14		
↕	4.0 in (10.2 cm)	C			18	
Most narrow twine arm spacing	3.5 in (8.9 cm)	D				22

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GENERAL INFORMATION

Basic instructions

NOTICE: *Before performing any test or replacing any parts, check to be sure that all electrical connections are clean and free of rust or corrosion and that they are connected together properly.*

Use dielectric grease on the electrical connector pins. This grease lubricates the pins, reducing the possibility of corrosion, and provides good electrical continuity between mating parts.

NOTICE: *Protect all unconnected and exposed connector. The grease will collect dust and dirt if left exposed, which can affect performance.*

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