OPERATOR'S MANUAL

DC180.B TIER 2
CRAWLER DOZER

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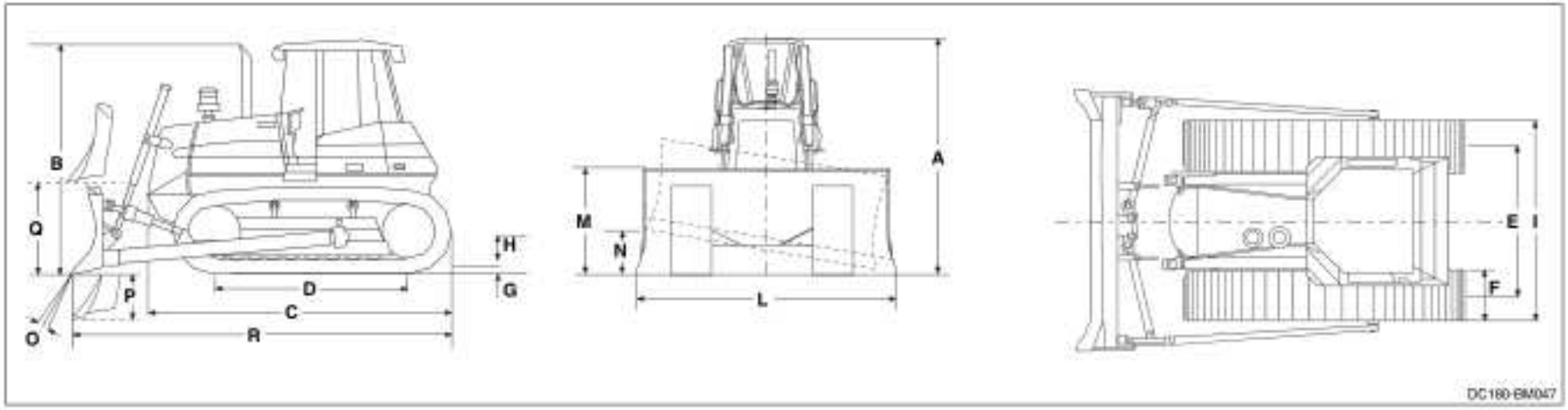
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MAIN DIMENSIONS



TRACTOR DIMENSION		LT	XLT	LGP
A Height over cab	mm	3235 (127.4 in)	3235 (127.4 in)	3235 (127.4 in)
B Height over muffler	mm	3170 (124.8 in)	3170 (124.8 in)	3170 (124.8 in)
C Tractor length	mm	4210 (165.7 in)	4210 (165.7 in)	4210 (165.7 in)
D Length of track on ground	mm	2700 (106.2 in)	3205 (126.2 in)	3205 (126.2 in)
E Gauge	mm	1900 (74.8 in)	1900 (74.8 in)	2082 (82 in)
F Track shoes width	mm	560-610 (22-24 in)	560-610 (22-24 in)	762-915 (30-36 in)
G Shoe grouser height	mm	71,5 (2.8 in)	71,5 (2.8 in)	71,5 (2.8 in)
H Ground clearance	mm	390 (15.3 in)	390 (15.3 in)	390 (15.3 in)
I Overall width with shoes 560 (22 in)	mm	2460 (96.8 in	2460 (96.8 in)	–
Overall width with shoes 610 (24 in)	mm	2510 (98.8 in)	2510 (98.8 in)	–
Overall width with shoes 760 (30 in)	mm	–	–	2844 (111.9 in)
Overall width with shoes 915 (36 in)	mm	–	–	2997 (118 in)
Shipping weight w blade***	kg	17290 (38117.9 lb)	18390 (40543 lb)	19410 (42791.7 lb)

BLADES DIMENSIONS		Semi-U (HSU)	Angolabile (HA)	Straight (HS)	Semi-U (HSU)	Angolabile (HA)	Straight (HS)	Straight (HS)
Blade capacity SAE J1265	m^3	5,6 (197.8 ft^3)	3,18 (112.3 ft^3)	–	5,6 (197.8 ft^3)	3,18 (112.3 ft^3)	–	3,7 (130.7 ft^3)
L Width of blade	mm	3460 (136.2 in)	4000 (157.5 in)	3385 (133.3 in)	3460 (136.2 in)	4000 (157.5 in)	3385 (133.3 in)	3900 (153.5 in)
M Height of blade	mm	1425 (56.1 in)	1030 (40.5 in)	1215 (47.8 in)	1425 (56.1 in)	1030 (40.5 in)	1215 (47.8 in)	1110 (43.7 in)
N Max. tilt	mm	850 (33.5 in)	550 (21.6 in)	758 (29.9 in)	850 (33.5 in)	550 (21.6 in)	758 (29.9 in)	836 (32.9 in)
O Max. pitch	deg	10°	10°	10°	10°	10°	10°	10°
P Digging depth	mm	472 (18.5 in)	452 (17.8 in)	472 (18.5 in)	–	452 (17.8 in)	472 (18.5 in)	535 (21 in)
Q Max. lift above ground	mm	1100 (43.3 in)	1148 (45.2 in)	1100 (43.3 in)	–	1148 (45.2 in)	1100 (43.3 in)	1160 (45.7 in)
R Overall legth with blade**	mm	5487 (216 in)	5316 (209.3 in)	5440(214.1 in)	–	5316 (209.3 in)	5440(214.1 in)	5675 (223.4 in)
Operating weight with blade*	kg	20530 (45260.9 lb)	19650 (43320.8 lb)	20300 (44753.8 lb)	21630 (47686 lb)	19650 (43320.8 lb)	21400 (47178.9 lb)	22730 (50111 lb)

* Includes ROPS Cab, 610 mm (24 in) shoes (915 mm (36 in) for LGP), fuel oil and operator, for unit with ROPS canopy deduct 300 kg (661.4 lb).
** With ripper raised, add 935 mm (36.8 in) to dozer length.
*** Includes ROPS Cab, 610 mm (24 in) shoes (915 mm (36 in) for LGP), 10% fuel, blade lift cylinders, lubricants, coolant.

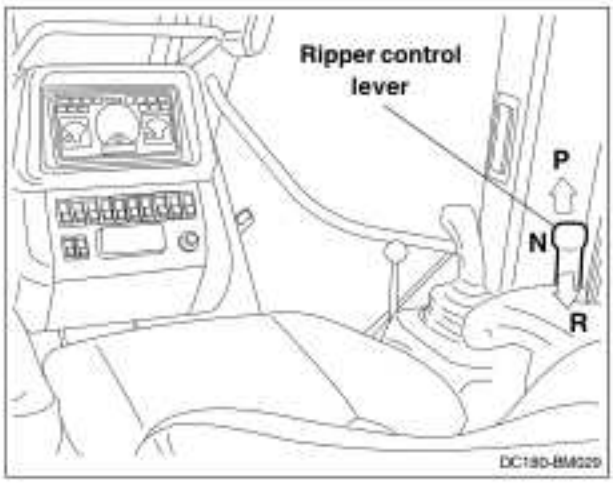
Carefully read personal and machine SAFETY PRECAUTIONS (at the beginning of this manual)

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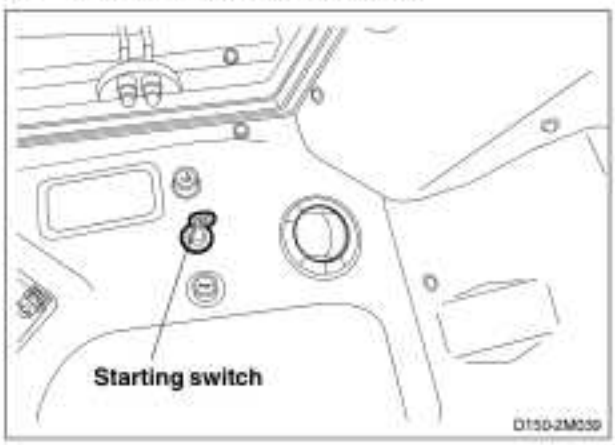
4. RIPPER CONTROL LEVER (upon request)

- With lever forward in **P** = ripper lowering
- With lever backward in **R** = ripper raising
- Lever in **N** = neutral

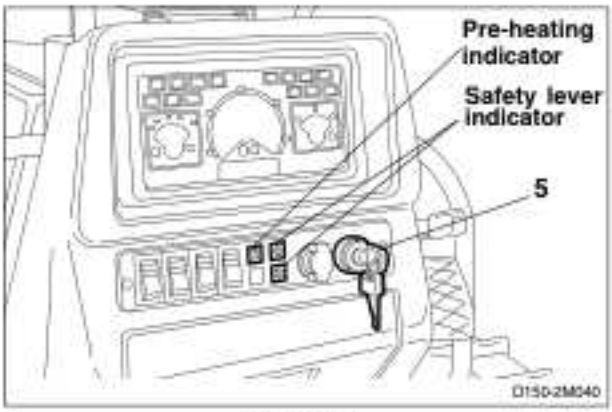




5. ENGINE STARTING SWITCH



on CAB



on ROPS

WARNING

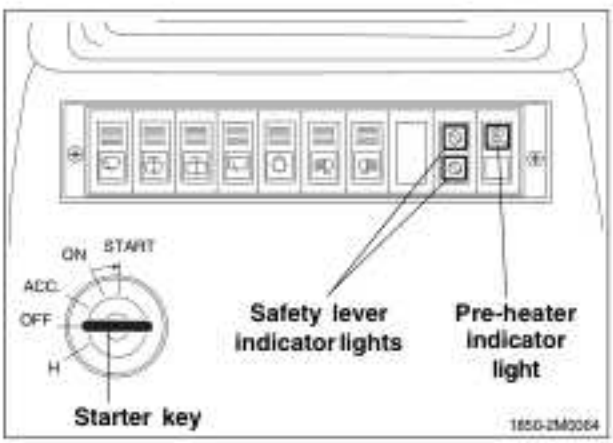
Prior to starting the engine, make sure that the gearshifting lever is in neutral position and that the parking brake is engaged.

The starter switch starts and cuts-off the engine.
To actuate it, turn the key:

Position H: Operation to be performed only on machines equipped with cold starting device.
Arrange the machine as described at point (STARTING THE MACHINE AT COLD TEMPERATURES)

Engine pre-heating position
Place the starter key onto "**H**" position when the temperature is particularly low (less than - 15 °C (5 °F)). Keep the key in this position for a time sufficient to allow the pre-heating. The time changes depending upon the ambient temperature.
see Table **A**. In this position, for the entire duration of the pre-heater, the pre-heater indicator light is ON.

WARNING - Do not pre-heat the engine more than 30 seconds, to avoid possible damages to the glow plug.



on CAB

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EVERY 500 HOURS WORK

ENGINE:

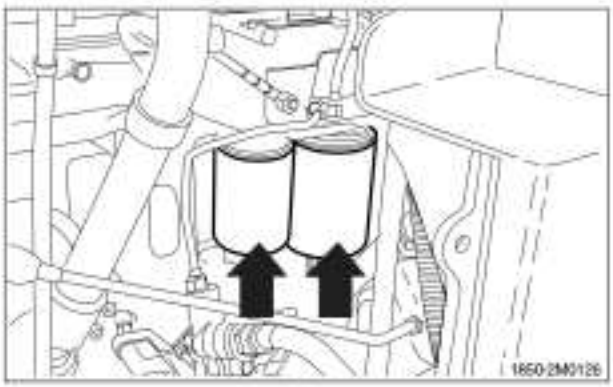
15. FUEL FILTERS - Replace filters

Open the left side panel of the engine compartment.

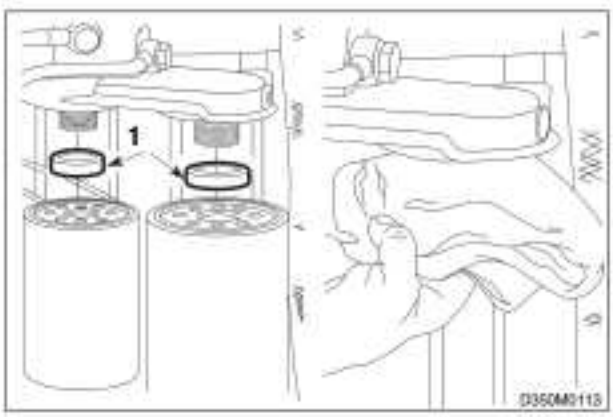
WARNING

Never use gasoline, solvent or other flammable fluid to clean parts. Use exclusively qualified, non-flammable, non-toxic commercial solvents.
When using compressed air for cleaning parts, use safety glasses with side shields or goggles, so as to reduce the danger for personal injuries cause by flying particles. Limit pressure to 2 bar (29 p.s.i.), in accordance with local and national regulations.

Clean the base of the support and the surrounding area.
Loosen the filters indicated in the figure.
Clean with a dry rag the support area contacting the filter gaskets.
Replace gaskets "**1**" fill the new filters with fresh fuel and apply a film of engine oil on the gasket, and tighten them against the support.
Then, turn 1/2 turn further.

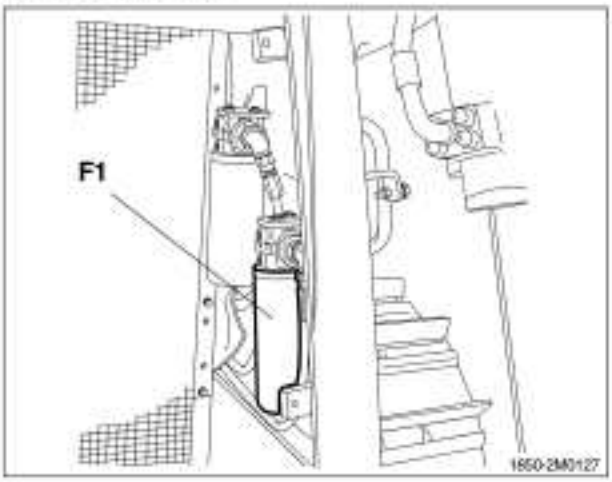


Fuel filters



16. STEERING/BRAKES CIRCUIT DELIVERY OIL FILTERS
Replace cartridge

Remove the front panel and remove filters **F1** from the filter support. Replace them with a new one and tighten it to a torque of 3.5 ÷ 4 daNm (26 ÷ 29.50 lbft).



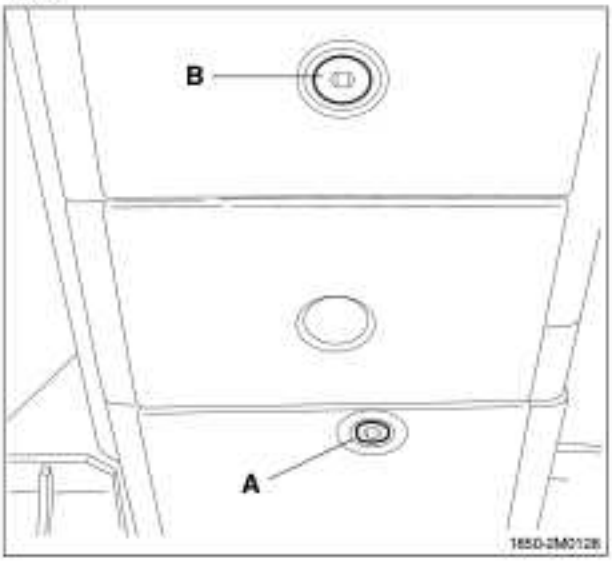
F1. Steering/brakes and transmission oil filters.

Replace at same time as trans/torque couve firtig.

17. TORQUE CONVERTER/TRANSMISSION HYDRAULIC SYSTEM -
Change oil and delivery filter cartridge

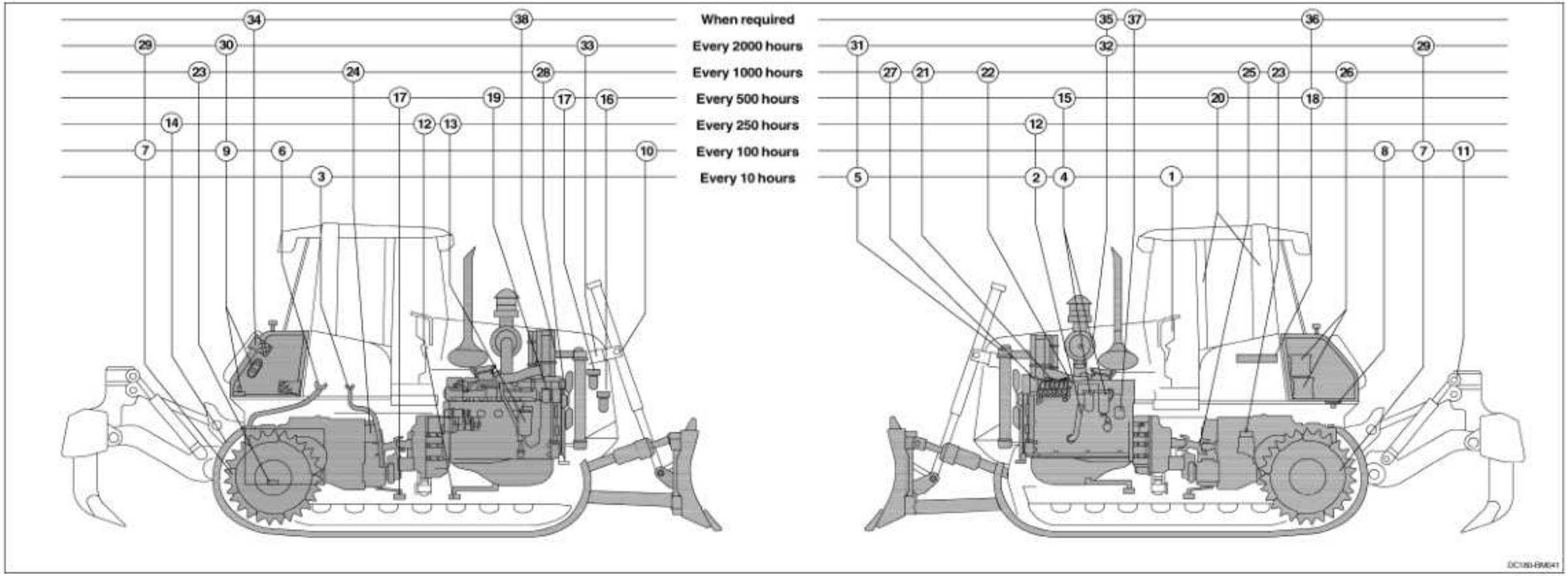
Oil draining

Remove plugs **A** and **B** from the bottom of the machine, with warm transmission oil and let it drain into a container with a 40 liter (10 USG) capacity, at least.



A and **B**. Draining plugs.

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EVERY 10 HOURS WORK
(daily)

1. **Braking system:** indicator light check
2. **Engine oil:** check oil level.
3. **Torque converter/transmission hydraulic system:** check oil level.
4. **Fuel filters:** drain condensation.
5. **Radiator:** check coolant level

EVERY 100 HOURS WORK

6. **Bevel gear, steering and brakes:** check oil level.
7. **Final drives:** check oil level.
8. **Fuel reservoir:** drain condensation.
9. **Equipment hydraulic system:** check oil level.
10. **Blade cylinder linkage pivots:** grease pivots.
11. **Ripper linkage pivots:** grease pivots.

EVERY 250 HOURS WORK

12. **Engine sump:** change oil.
13. **Engine oil filter:** change filtering cartridge.
14. **Undercarriage:** check sag of track chains.

EVERY 500 HOURS WORK

15. **Fuel filters:** replace filters.
16. **Steering and brakes circuit delivery oil filter:** replace cartridge.
17. **Torque converter-transmission hydraulic system:** change oil and delivery filter cartridge.
18. **Cab ventilation air filter:** replace filter.
19. **Engine coolant filter:** replace cartridge.
20. **Doors grease fittings:** grease pivot.

EVERY 1000 HOURS WORK

21. **Fuel injectors:** calibrate setting of injectors.
22. **Valve clearance:** check valve clearance, with cold engine.
23. **Bevel gear, steering and brakes:** change oil and wash suction filter.
24. **Torque converter-transmission circuit:** wash suction filter and magnetic rod.
25. **Torque converter to transmission prop shaft:** grease spiders (two fittings).
26. **Batteries:** check electrolyte level.
27. **Air conditioner compressor:** check condition of belt and adjust sag.
28. **Fan-alternator belt:** check condition and sagging of belt, replace.

EVERY 2000 HOURS WORK

29. **Final drives:** change oil.
30. **Equipment hydraulic circuit:** change oil, clean magnetic rod and suction filter.
31. **Radiator:** change coolant.
32. **Clogged engine air cleaner:** Replace cartridges.
33. **Blade cylinder linkage pivots:** grease pivots.

AS REQUIRED

Operations to be performed when relevant indicators come ON:

34. **Equipment hydraulic system return oil filter:** replace cartridge.
35. **Engine air cleaner:** clean cartridges.

Other operations to be performed according to necessity:

36. **Cab ventilation air filter:** clean filter.
37. **Glass fuel filter:** clean mesh filter.
38. **After cooler radiator:** clean.

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