A Textron Company

SERVICE PARTS MANUAL



Industrial 640 605510

Electric Three Wheeled Vehicles

ISSUED: JULY 2006 REVISED: SEPTEMBER 2009

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When ordering parts, please specify the model and serial number of the product.
* Indicates a component that is not available as an individual part.
G** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
1	32277-G1	FOOT PEDAL	1
2	21531-G2	ABRASIVE STRIP	1
3	70581-G01	BUSHING	3
4	00771-G2	NYLON WASHER, 1/2"	2
5	30772-G4	PIVOT SHAFT, 1/2" DIA. X 17" LG	1
6	10387-G2	COTTER PIN, 3/32" X 1" LG	2
7			
8	32279-G1	CONTROL ARM	1
9	70581-G01	BUSHING	2
10	30772-G3	PIVOT SHAFT, 1/2" DIA. X 16" LG	1
11	10387-G9	COTTER PIN, 1/8" X 1 1/4" LG	1
12			
13			
14	30783-G1	CONTROL LINK	1
15	14443-G3	CLEVIS PIN, 5/16" X 1" LG	2
16	10387-G2	COTTER PIN, 3/32" X 1" LG	2
17			
18	30182-G1	CLEVIS YOKE	2
19	00272-G4	BOLT, 5/16 - 18 X 2 1/2" LG	1
20	11098-G6	LOCK NUT, 5/16 - 18 (STAINLESS STEEL)	1
21	10386-G3	CLEVIS PIN, 5/16" X 13/16" LG	1
22	10387-G2	COTTER PIN, 3/32" X 1" LG	1
23	14443-G3	CLEVIS PIN, 5/16" X 7/8" LG	1
24	30779-G1	BRAKE EQUALIZER	1
25	35428-G01	EXTENSION SPRING	1
26	31855-G1	SPRING LINK	1
27			
28			
29			
30	30182-G1	CLEVIS YOKE	4

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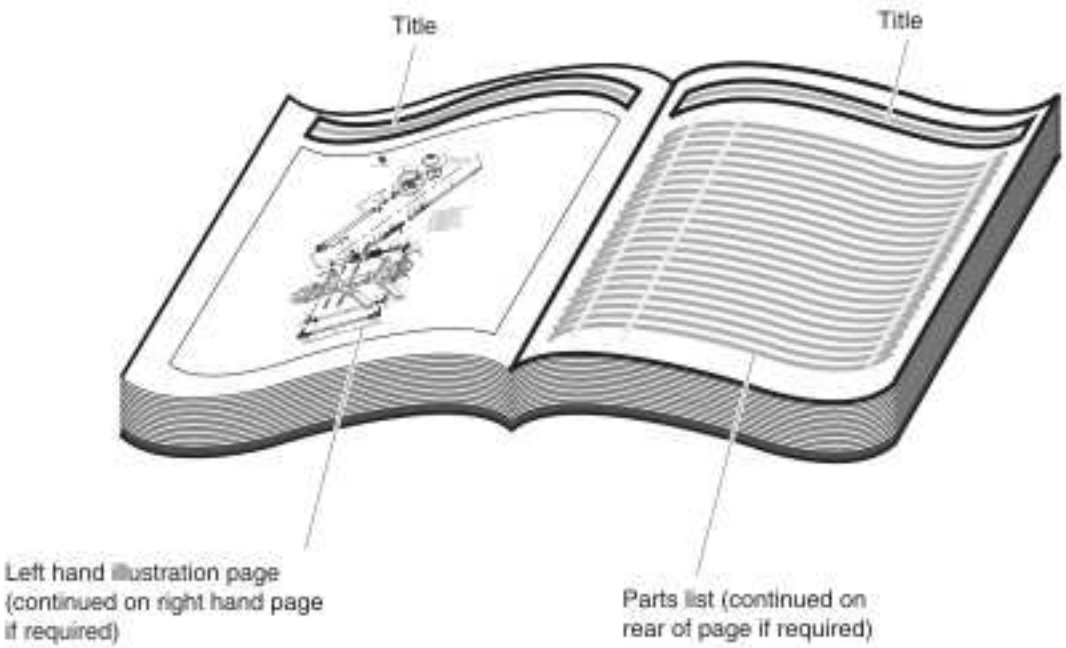
ACCELERATOR

When ordering parts, please specify the model and serial number of the product.
* Indicates a component that is not available as an individual part.
G** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1 2 3 4 5 DESCRIPTION	QTY.
31	00441-G8	BOLT, 5/16 - 18 X 4" LG	2
32	11098-G6	LOCK NUT, 5/16 - 18 (STAINLESS STEEL)	2
33	10386-G3	CLEVIS PIN, 5/16" X 13/16" LG	4
34	10387-G2	COTTER PIN, 3/32" X 1" LG	4
35			
36	30177-G1	EXTENSION SPRING	1
37	10386-G3	CLEVIS PIN, 5/16" X 13/16" LG	1
38	10387-G2	COTTER PIN, 3/32" X 1" LG	1

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HOW TO USE THE SERVICE PARTS MANUAL



1. WHEN THE PART NUMBER IS NOT KNOWN

- Determine the function and application of the part required. Turn to the TABLE OF CONTENTS and select the most appropriate component description.
- Turn to the page number indicated and locate the part description in the parts list. Read the full accompanying description for specific information regarding the part that was not shown in the index.
- From the parts list, obtain the item number assigned to it and confirm that the part selected is correct by verifying it with the pictorial representation on the illustrated page.

2. IF YOU KNOW THE PART NUMBER

- Turn to the page number indicated and locate the part number in the parts list. Refer to the accompanying description for specific information regarding the part.
- From the parts list, obtain the item number assigned to it and confirm that the part selected is correct by verifying it with the pictorial representation on the illustrated page.

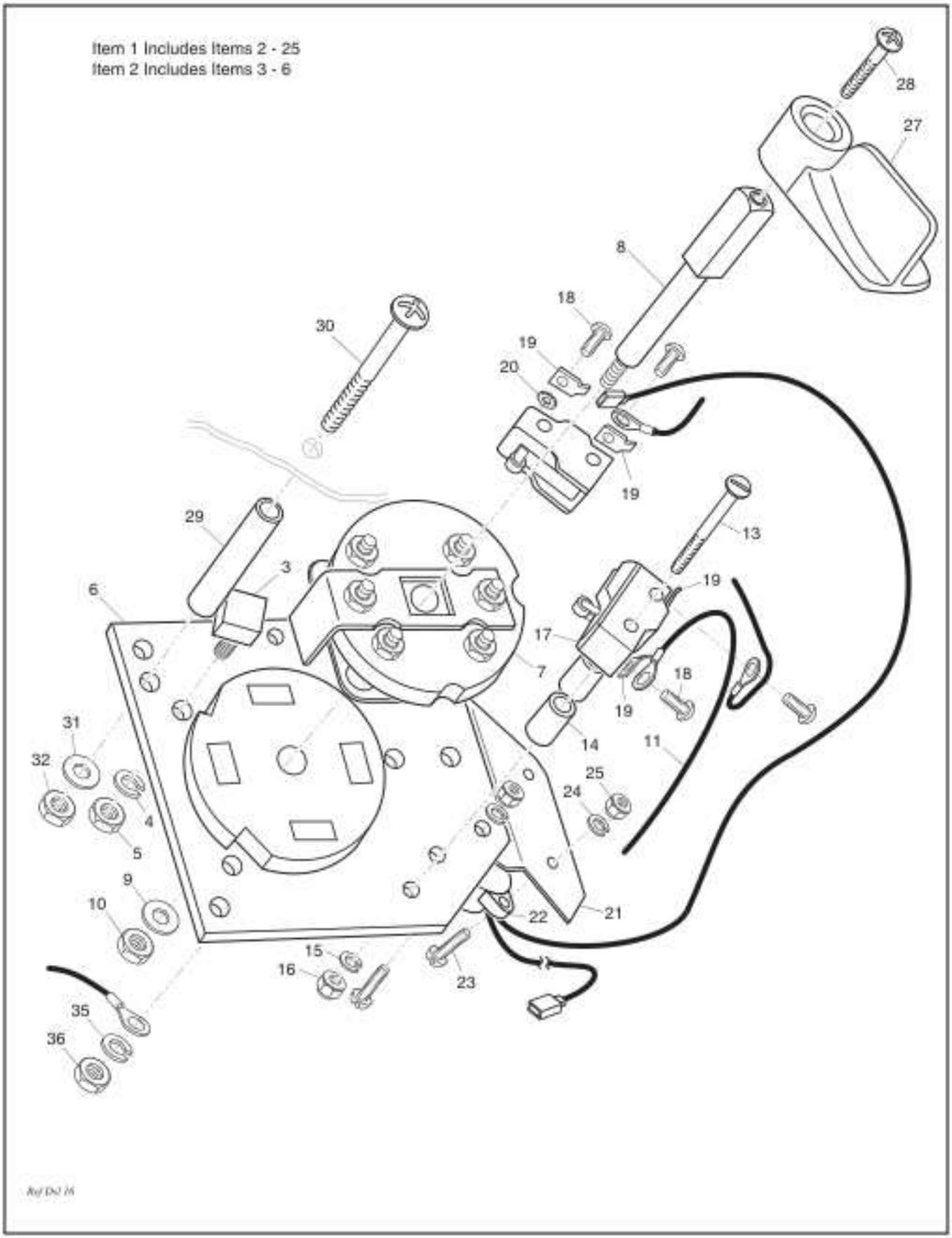
Should an asterisk (*) appear in the part number column on the parts list page, read upwards until a part number is found. The part number is the lowest assembly sold by Service Parts. The asterisk (*) indicates that the part depicted is not available for purchase.

NOTE: Descriptions are indented under the assembly that they are used on. That assembly is, in turn listed under the assembly that it is used on. This process is repeated until the highest final assembly is reached.

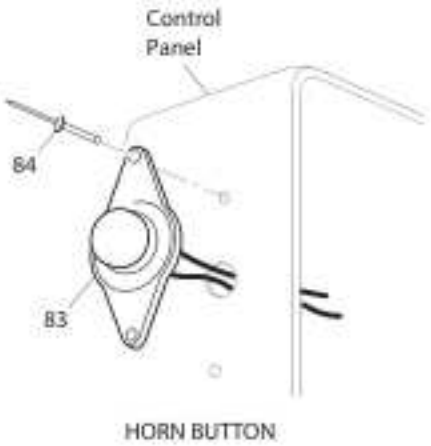
To facilitate the maintenance and repair of the vehicle, a Technician's Repair and Service Manual is available from the Service Parts Department.

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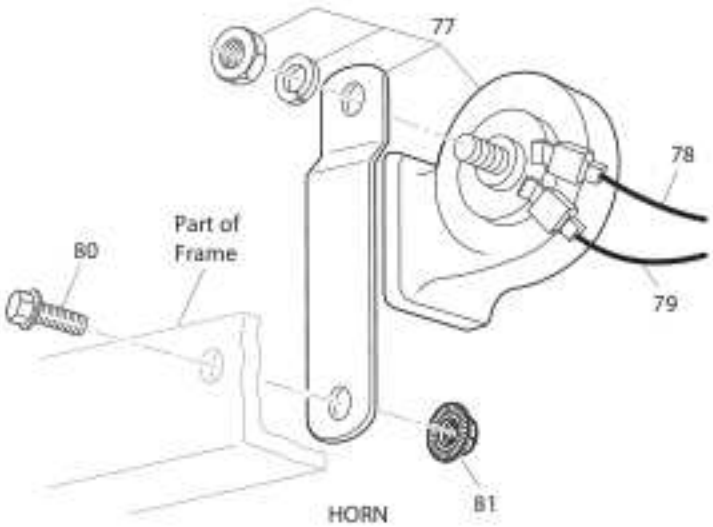
DIRECTION SELECTOR



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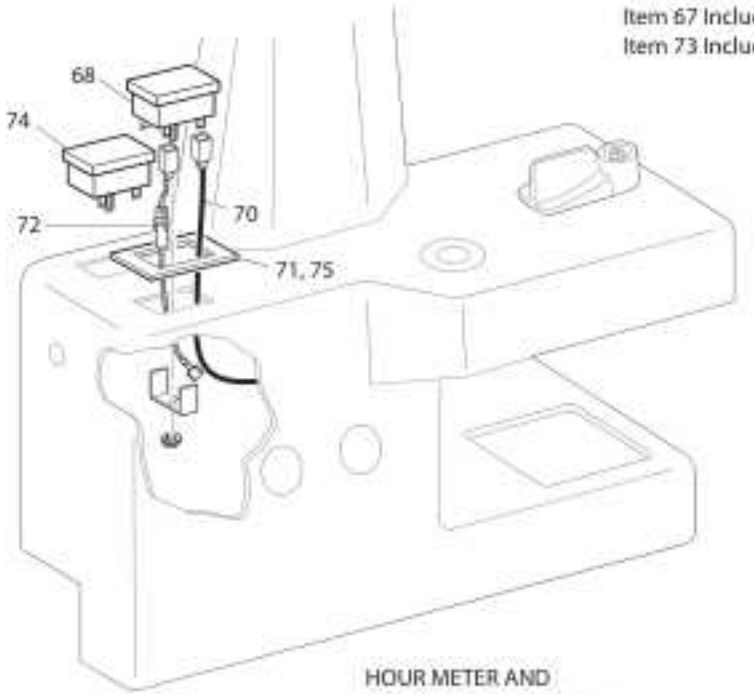


HORN BUTTON



HORN

Item 67 Includes Items 68 - 71
Item 73 Includes Items 74 -75



HOUR METER AND
STATE OF CHARGE METER

Ref Ele 16-1

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