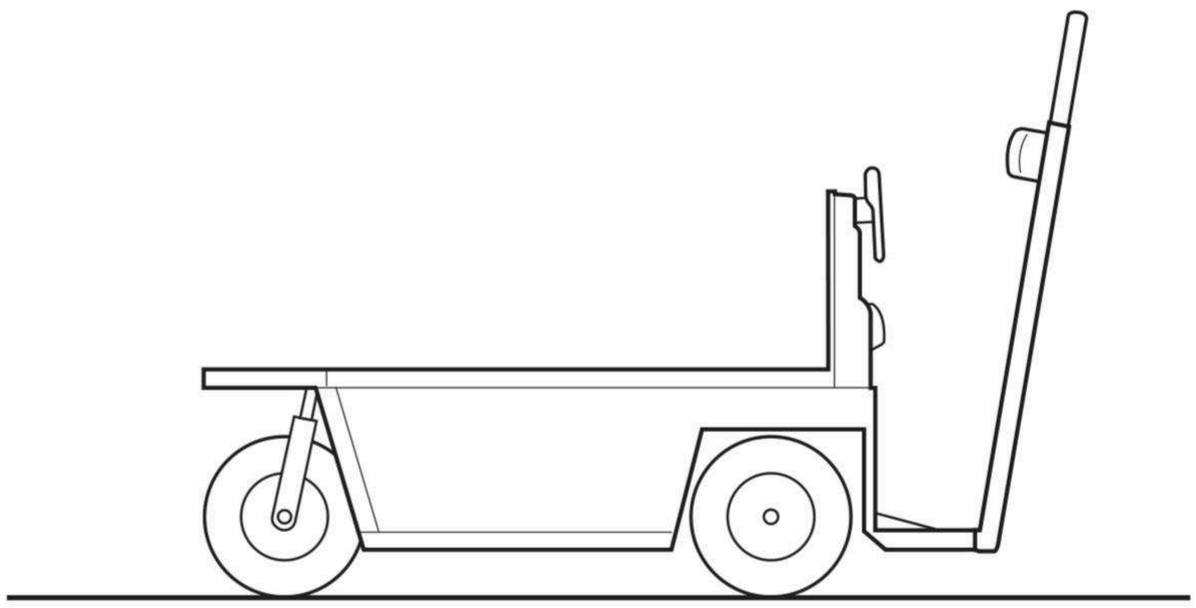
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CUSHMAN®
A Textron Company

OWNER'S MANUAL AND SERVICE GUIDE



ELECTRIC POWERED THREE WHEEL SERVICE VEHICLE

ISSUED JULY 2009

MidWestTech | Cushman Industrial 640, Stock Chaser Electric 3 Wheel Vehicle Operator's Manual | Publication 612485

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4.8 Control of Noxious Gases and Fumes

4.8.1 When equipment powered by internal combustion engines is used in enclosed areas, the atmosphere shall be maintained within limits specified in the American Conference of Governmental Industrial Hygienists publication, "Threshold Limit Values for Chemical Substances and Physical Agents in the Workroom Environment". This shall be accomplished by ventilation provided by the user, and/or the installation, use, and proper maintenance of emission control equipment recommended or provided by the manufacturer of the equipment.

4.9 Warning Device(s)

4.9.1 The user shall make periodic inspections of the carrier to be certain that the sound-producing and/or visual device(s) are maintained in good operating condition.

4.9.2 The user shall determine if operating conditions require the carrier to be equipped with additional sound-producing and/or visual devices and be responsible for providing and maintaining such devices, in accordance with the manufacturer's recommendations.

5 OPERATING SAFETY RULES AND PRACTICES

5.1 Personnel and Burden Carrier Operator Qualifications

5.1.1 Only persons who are trained in the proper operation of the carrier shall be authorized to operate the carrier. Operators shall be qualified as to visual, auditory, physical, and mental ability to safely operate the equipment according to Section 5 and all other applicable parts of this Standard.

5.2 Personnel and Burden Carrier Operators' Training

5.2.1 The user shall conduct an operators' training program.

5.2.2 Successful completion of the operators' training program shall be required by the user before operation of the carrier. The program shall be presented in its entirety to all new operators and not condensed for those claiming previous experience.

5.2.3 The user should include in the operators' training program the following:

(a) instructional material provided by the manufacturer;

(b) emphasis on safety of passengers, material loads, carrier operator, and other employees;

(c) general safety rules contained within this Standard and the additional specific rules determined by the user in accordance with this Standard, and why they were formulated;

(d) introduction of equipment, control locations and functions, and explanation of how they work when used properly and when used improperly, and surface conditions, grade, and other conditions of the environment in which the carrier is to be operated;

(e) operational performance tests and evaluations during, and at completion of, the program.

5.3 Personnel and Burden Carrier Operator Responsibility

5.3.1 Operators shall abide by the following safety rules and practices in paras. 5.4, 5.5, 5.6, and 5.7.

5.4 General

5.4.1 Safeguard the pedestrians at all times. Do not drive carrier in a manner that would endanger anyone.

5.4.2 Riding on the carrier by persons other than the operator is authorized only on personnel seat(s) provided by the manufacturer. All parts of the body shall remain within the plan view outline of the carrier.

5.4.3 When a carrier is to be left unattended, stop carrier, apply the parking brake, stop the engine or turn off power, turn off the control or ignition circuit, and remove the key if provided. Block the wheels if machine is on an incline.

5.4.4 A carrier is considered unattended when the operator is 25 ft. (7.6 m) or more from the carrier which remains in his view, or whenever the operator leaves the carrier and it is not within his view. When the operator is dismounted and within 25 ft. (7.6 m) of the carrier still in his view, he still must have controls neutralized, and the parking brake(s) set to prevent movement.

5.4.5 Maintain a safe distance from the edge of ramps and platforms.

5.4.6 Use only approved carriers in hazardous locations, as defined in the appropriate safety standards.

5.4.7 Report all accidents involving personnel, building structures, and equipment.

5.4.8 Operators shall not add to, or modify, the carrier.

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Fig. 14). Refer to Lubrication Points for appropriate lubrication locations (Ref Fig. 8).

NOTICE

Some maintenance items must be serviced more frequently on vehicles used under severe driving conditions.

⚠ CAUTION

Use maximum of three pumps of grease for each grease fitting - Overgreasing may damage grease seals.

Putting more than three pumps of grease in a grease fitting could damage grease seals and cause premature bearing failure.

REAR AXLE

The only maintenance required for the first five years is the periodic inspection of the lubricant level. The rear axle is provided with a lubricant level check/fill plug located on the bottom of the differential. Unless leakage is evident, the lubricant need only be replaced after five years.

Checking the Lubricant Level

With the vehicle on level ground, clean the area around the check/fill plug and remove plug (Ref Fig. 9). The correct lubricant level is just below the bottom of the threaded hole. If lubricant is low, add as required. Add lubricant slowly until lubricant starts to seep from the hole. Install the check/fill plug. In the event that the lubricant is to be replaced, the vehicle must be elevated and the oil pan removed or the oil siphoned out through the check/fill hole.

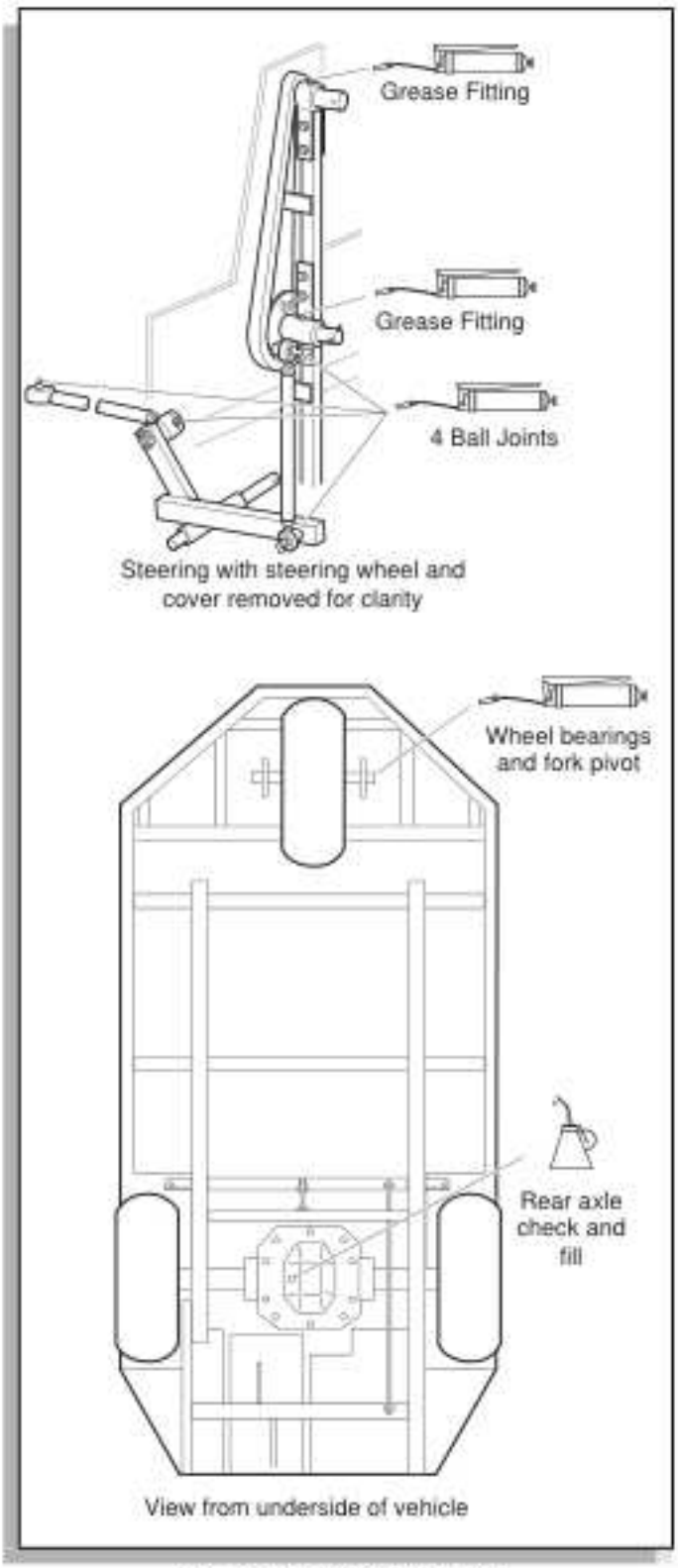


Fig. 8 Lubrication Points

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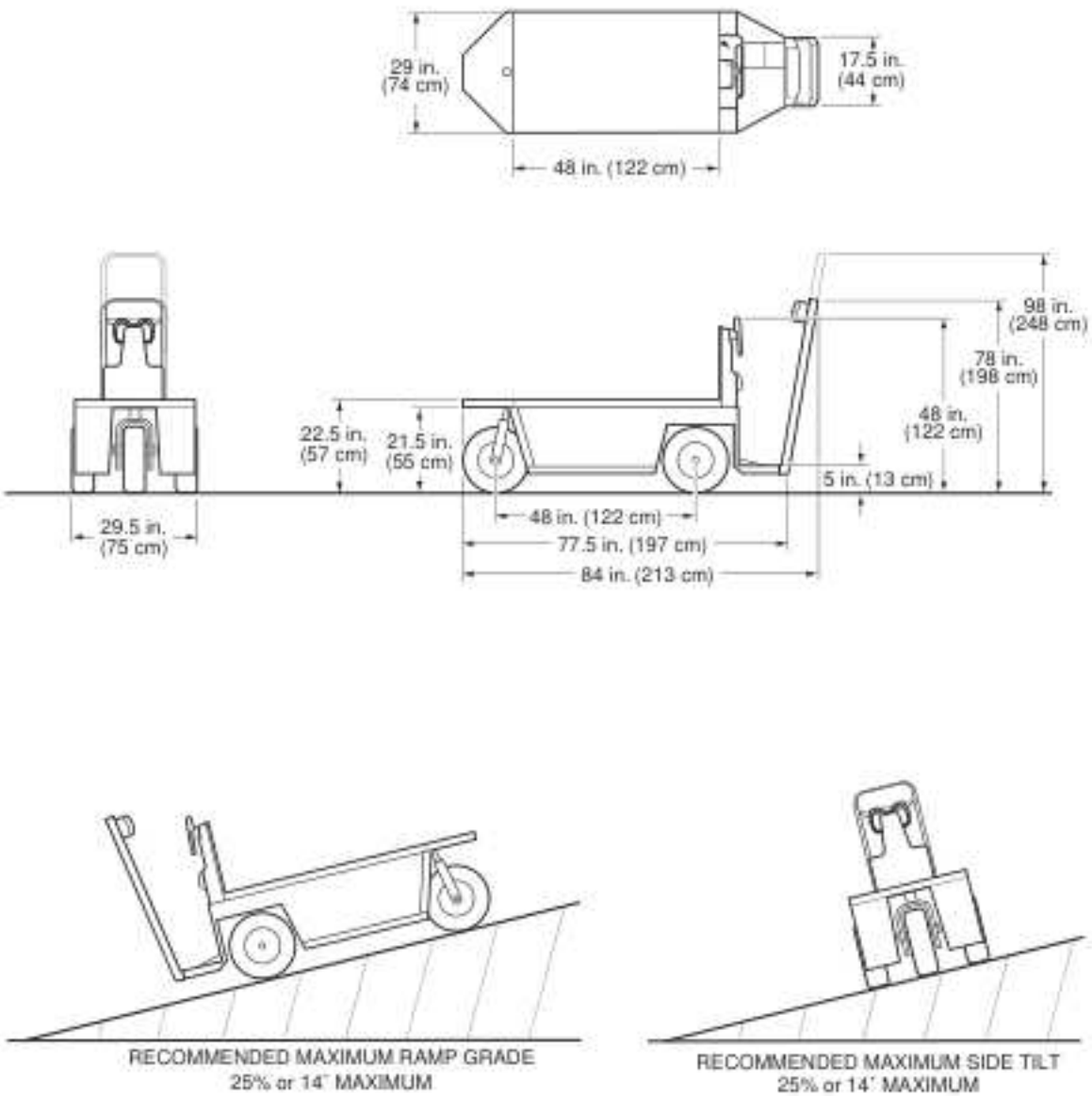


Fig. 23 Vehicle Dimensions and Incline Specifications

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Read all of manual to become familiar with this vehicle. Pay attention to all NOTICES, CAUTIONS.WARNINGS and DANGERS.

TIRES

Tools List	Qty. Required
Impact wrench, 1/2" drive	1
Impact socket, 3/4", 1/2" drive	1
Torque wrench, 1/2" drive, ft. lbs.	1
Wrench, 1 1/8"	2

⚠ WARNING

To prevent injury caused by a broken socket, use only sockets designed for impact wrench use. Never use a conventional socket.

Tire condition should be inspected per the Periodic Service Schedule (Ref. Fig. 14 on page 13). Inflation pressures should be checked when the tires are cool. When removing wheels with an impact wrench, use only impact sockets. Regular sockets are not designed for impact pressures exerted by power tools.

⚠ WARNING

A tire explosion can cause severe injury or death. Never exceed inflation pressure rating on tire sidewall.

To prevent tire explosion, pressurize tire with small amount of air applied intermittently to seat beads. Never exceed the tire manufacturer's recommendation when seating a bead. Protect face and eyes from escaping air when removing valve core.

Use caution when inflating tires. Due to the low volume of these small tires, overinflation can occur in a matter of seconds. Overinflation could cause the tire to separate from the wheel or cause the tire to explode, either of which could cause personal injury.

Use caution when inflating tires. Due to the low volume of these small tires, overinflation can occur in a matter of seconds. Overinflation could cause the tire to separate from the rim or cause the tire to explode, either of which could cause personal injury.

See GENERAL SPECIFICATIONS section for recommended tire inflation pressure. Under no condition should inflation pressure be higher than recommended on tire sidewall. **All three tires** should have the same pressure for optimum handling characteristics. Be careful not to overinflate. Due to the low volume of these small tires, overinflation can occur in a matter of seconds. Be sure to install the valve dust cap after checking or inflating.

Tire Repair

The vehicle is fitted with tubeless tires mounted on one piece rims.

Generally, the most cost effective way to repair a flat tire resulting from a puncture in the tread portion of the tire is to use a commercial tire plug.

NOTICE

Tire plug tools and plugs are available at most automotive parts outlets and have the advantage of not requiring the tire be removed from the rim.

If the tire is flat, remove the wheel and inflate the tire to the maximum recommended pressure for the tire. Immerse the tire in water to locate the leak and mark with chalk. Insert tire plug in accordance with manufacturer's specifications.

If tire is to be removed from or mounted on rim, the tire changing machine manufacturer's recommendations must be followed to reduce possibility of personal injury.

⚠ WARNING

To prevent injury, be sure mounting/demounting machine is anchored to floor. Wear OSHA approved safety equipment when mounting/demounting tires.

Follow all instructions and safety warnings provided by the mounting/demounting machine manufacturer.

Wheel Installation

⚠ CAUTION

Do not tighten lug nuts to more than 85 ft. lbs. (115 Nm) torque.

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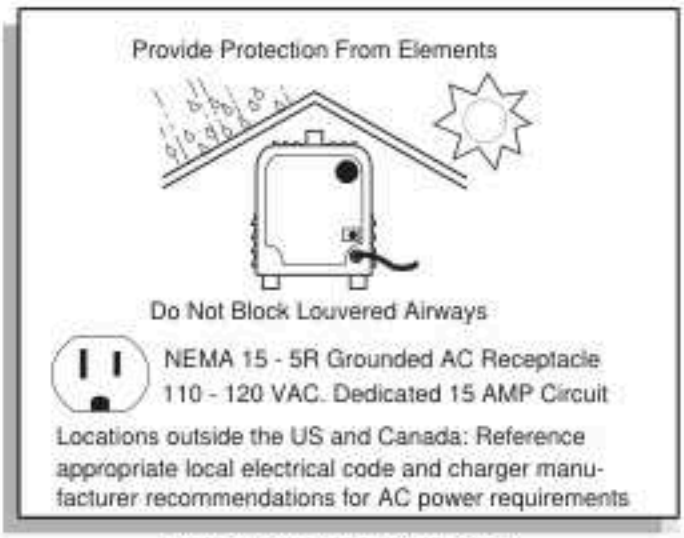


Fig. 2 Charger Installation

The charger may remain plugged in to the AC outlet. To charge the vehicle, refer to the instruction labels on the charger. Insert the DC plug completely into the vehicle receptacle. The receptacle is located on the side of the instrument panel to the left of the steering wheel (Ref Fig. 5). After inserting the polarized DC plug, wait a few seconds and observe ammeter on charger to make sure it moves indicating that charger is charging.

The charger will automatically start a few seconds after plug insertion. The charger will automatically stop when batteries are fully charged and the DC plug can be removed to permit use of the vehicle.

NOTICE

Looping the DC cord through the steering wheel when charging, serves as a good reminder to store the cord out of the way when finished with charging. The DC plug can be damaged by driving over or catching the cord on the vehicle when driving away.

⚠ WARNING

To prevent a physical hazard that could result in an electrical shock or electrocution, be sure that the charger plug is not damaged and is inserted into a grounded receptacle.

The power (AC) cord is equipped with a grounded plug, do not attempt to pull out, cut or bend the ground post.

To disconnect charger before the charging cycle is completed, disconnect the AC cord from the AC outlet first and then disconnect the DC cord from the vehicle.

The charging (DC) cord is equipped with a polarized connector which fits into a matching receptacle on the vehicle.

The power (AC) cord is equipped with a ground plug, do not attempt to pull out, cut or bend the ground plug.

NOTICE

If vehicle is to be charged with a non Original Equipment Manufacturer (OEM) charger, refer to the instructions supplied with the charger.

Lift Out Battery Trays (if equipped)

The vehicle may be equipped with lift out battery trays. Lift out battery trays permit the vehicle to operate on one set of batteries while another set is charging.

⚠ WARNING

Before separating the battery connector, always turn off any electrical accessories or options. Breaking a live circuit will result in an electrical arc that could cause a battery explosion.

Be sure that any hoist used to remove batteries has a working rating that exceeds the weight of the batteries and battery tray. The hoist must be capable of lifting the battery tray without allowing the batteries to tip.

To eliminate the possibility of battery explosion, batteries must be covered to prevent the possibility of shorting live battery terminals which could result in an explosion.

Battery posts, terminals and related accessories contain lead and lead compounds. Wash hands after handling.

Turn the key and any accessories to the "OFF" position in order to remove any electrical load from the batteries. To gain access to the battery trays, the cargo deck must be removed. The vehicle has a total of four batteries separated into a left and right side tray containing two batteries each. Unplug the two large battery wire connectors from the receptacles mounted on the vehicle frame.

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