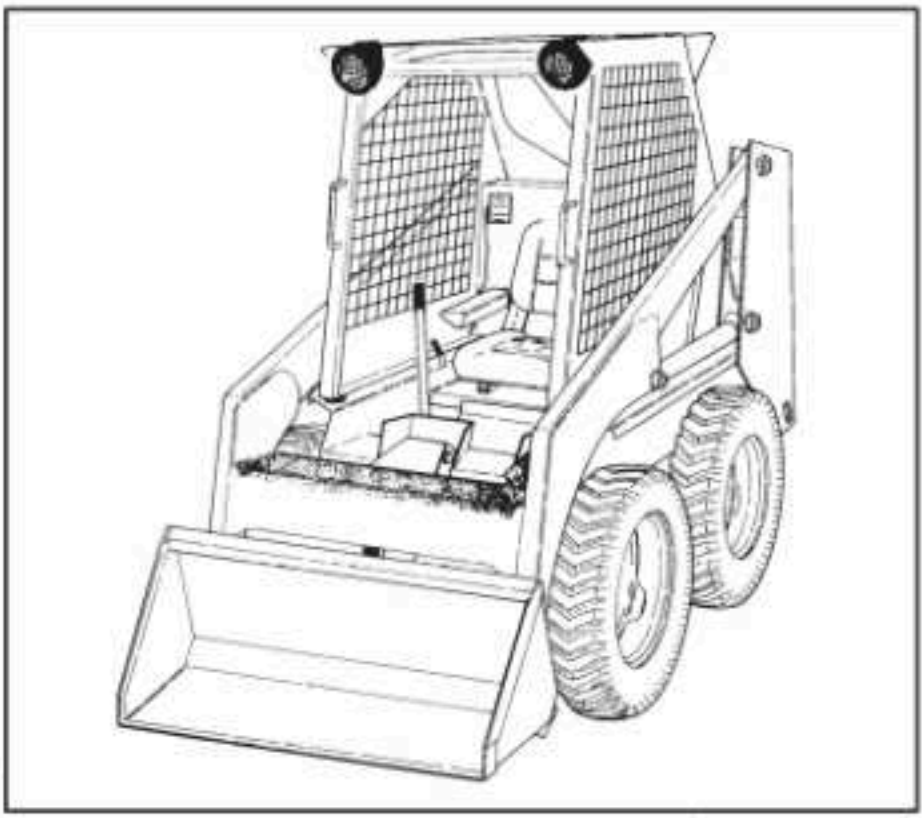
# 630

# Parts Manual

**S/N 499511001 & Above**



**MELROE COMPANY**
A BUSINESS UNIT OF CLARK EQUIPMENT COMPANY

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Title: Axle
Model Number: 630
Serial Number: 499511001 & Above

| Ref # | Part # | Description | S/N | Q-ty |
|---|---|---|---|---|
| 1 | 18C1224 | BOLT | | 4 |
| 2 | 6552871 | WASHER AXLE | | 4 |
| 3 | | SPROCKET, AXLE, SPROCKET, AXLE, NLA - Was 6555680, A | | 4 |
| 4 | 3974866 | BEARING AXLE, Assy. - Was 6511331, A | | 8 |
| 5 | | RACE, RACE, NSS - Order Ref. 4 - Was 6511330, A | | 8 |
| 6 | 6660126 | SEAL, Was 6512114, A | | 4 |
| 7 | | AXLE, AXLE, NLA - Order 6722927 - Was 6568926, A | | 4 |
| 8 | 6564741 | BOLT WHEEL, Was 6557187, A | | 24 |
| 8 | 6709170 | BOLT WHEEL, 9/16" - Was 6559502, A | | 24 |
| 9 | 6563606 | WASHER, recessed - Use to take up .005 or .010 end play on axle | | 1 |
| 10 | 6557188 | NUT 5, 1/2" | | 6 |
| 10 | 6564669 | NUT WHEEL, 9/16" | | 6 |
| 11 | 6568974 | KIT AXLE SEAL, AXLE SEAL | | 1 |
| 12 | 6J1664 | KEY WOODRUFF | | 4 |
| 13 | 6706038 | HUB, W/Ref. 8 | | 4 |
| 14 | 6716843 | WASHER, 2" (508mm) long - for Ref. 16 W/1.5" (38,1 mm) deep threads - Was 6569461, A | | 4 |
| 15 | 18C1632 | BOLT, 2" (50,8mm) long - for Ref. 16 W/1.5 | | 4 |
| 15 | 18C1636 | SCREW HEX HD GR8, 2.25" (57,2mm) long - for Ref. 16 W/1.65" (41,9mm) deep threads | | 4 |
| 16 | 6706039 | SHAFT AXLE | | 4 |
| 17 | 6722927 | KIT AXLE, W/Ref. 8 & 12-16 - assemble per illustration & torque Ref. 15 to 575-625 ft. lbs. | | 4 |


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Title: Universal Joint
Model Number: 630
Serial Number: 499511001 & Above

| Ref # | Part # | Description | S/N | Q-ty |
|---|---|---|---|---|
| 1 | 6598347 | U-JOINT, Ref. 3-5, 13 & 14 - full assembly | | 1 |
| 1 | 7359851 | JOINT UNIVERSAL, Ref. 3,5,13 & 14 - does not include Ref. 4 | | 1 |
| 2 | 6557518 | YOKE | 499511001 - 499514999 | |
| 2 | 6560623 | YOKE | 499515001 & Above | |
| 3 | | SPIDER, SPIDER, NLA - Order Ref. 1 -Was 6598303 , A | | 1 |
| 4 | | COUPLING, COUPLING, NLA - Order Ref. 1 - Was 5202123, A | | 1 |
| 5 | | SPIDER, SPIDER, NLA - Order Ref. 1 - Was 6598304, A | | 1 |
| 6 | 12F114 | PLUG | | 1 |
| 7 | 6557893 | YOKE, slip | | 1 |
| 8 | 6540655 | ADAPTER | | 1 |
| 9 | | WASHER, WASHER, NLA - Order Ref. 9 & 10 | | 1 |
| 9 | 616783 | WASHER | | 1 |
| 10 | | BOLT, BOLT, NLA - allen head - Order 9 & 10 | | 1 |
| 10 | 18C616 | BOLT 5, hex | | 1 |
| 11 | 94G512 | BOLTS 5 | | 4 |
| 12 | 94G516 | BOLT 5 | | 4 |
| 13 | 94G524 | BOLT 5 | | 4 |
| 14 | 11H25 | FITTING10 | | 2 |


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Title: Strobe Light Kit (Amber - 3414ALW)
Model Number: 630
Serial Number: 499511001 & Above

| Ref # | Part # | Description | S/N | Q-ty |
|---|---|---|---|---|
| 1 | | KIT, KIT, NLA - strobe light - Ref. 2 - 11 - Order 6697795 kit - Was 6587526, A | | 1 |
| 1 | 7031373 | LIGHT, STROBE, Ref. 2-11 - 4200 series light - 12 jewel - Was 6697795, A | | 1 |
| 2 | | AMBER LENS, AMBER LENS, NLA - Use W/Ref. 1 (NLA/ 6587526 kit) - Order 6697797 amber lens - Was 6665021, A | | 1 |
| 2 | 6697797 | AMBER LENS, Use W/Ref. 1 (7031373 kit) | | 1 |
| 2 | | BLUE LENS, BLUE LENS, NLA - not in kit - Use W/Ref. 1 (NLA/ 6587526 kit) - Order 6697799 blue lens - Was 6665025, A | | 1 |
| 2 | 6697799 | BLUE LENS, Use W/Ref. 1 (7031373 kit) | | 1 |
| 3 | | RETAINER, RETAINER, NSS | | 1 |
| 4 | | SCREW, SCREW, NSS | | 3 |
| 5 | | SCREW, SCREW, NSS | | 1 |
| 6 | 6665022 | FLASHTUBE, Use W/Ref. 1 (NLA/ 6587526 kit) | | 1 |
| 6 | 6697796 | FLASHTUBE, Use W/Ref. 1 (7031373 kit) | | 1 |
| 7 | | POWER SUPPLY, POWER SUPPLY, NSS | | 1 |
| 8 | | BASE, BASE, NSS | | 1 |
| 9 | 6665023 | GASKET | | 1 |
| 10 | | BRANCH GUARD, BRANCH GUARD, NLA - Use W/Ref. 1 (NLA/ 6587526 kit) - Order 6697798 guard - Was 6665024, A | | 1 |
| 10 | 6697798 | GUARD, Use W/Ref. 1 (7031373 kit) | | 1 |
| 11 | 6720856ENUS | INSTRUCTIONS INSTALL, - Was 6720856, A | | 1 |


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