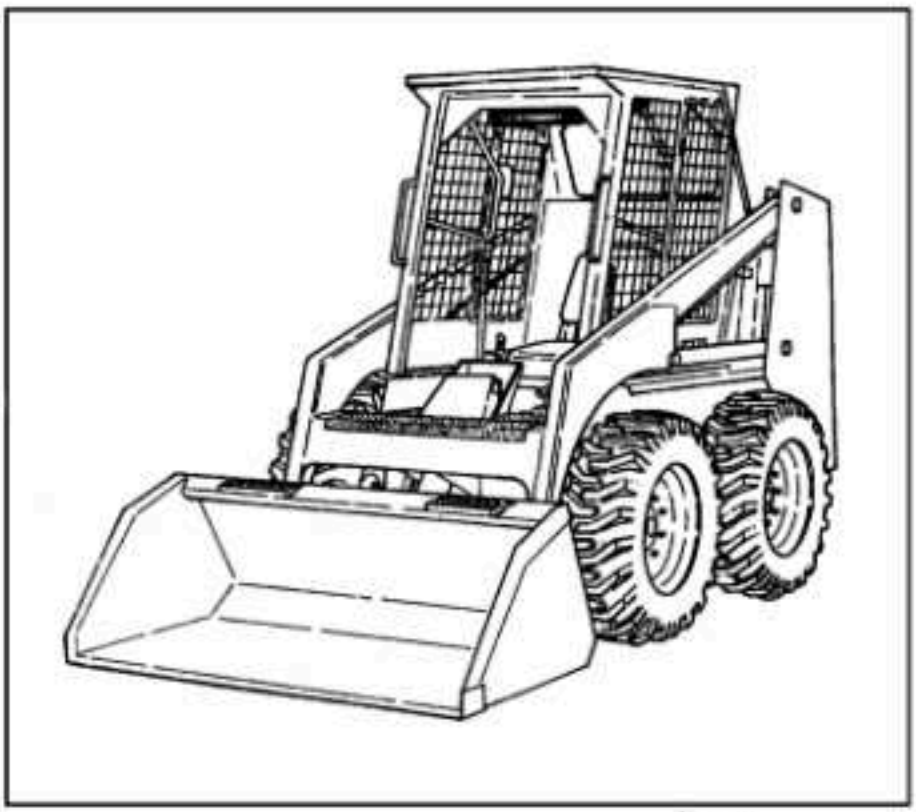
641

Parts Manual

S/N 501311001 & Above
S/N 5013M11001 & Above



MELROE
INGERSOLL-RAND

6566218 (10-86)*

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bobcat

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Title: Hydraulic Control Valve (Service Valve - Minus Fittings)
Model Number: 641
Serial Number: 501311001 & Above, 5013M11001 & Above

Ref #	Part #	Description	S/N	Q-ty
38	6592107	SPRING DETENT 5		4
39	6592105	BALL DETENT		8
40	6586918	SCREW, DETENT, Was 6632374, A		2
41		PLUG, PLUG, NLA - plastic - Order 6596807 Plug & 54K020002B O-Ring - Was 6592752, A		1
41	6596807	PLUG, plastic - 0.46" long		1
41	54K20002	O-RING		1
42	6593349	SLEEVE, auxiliary		1
43	6592720	PLUG, W/Ref. 23-25		5
44		SHORT BLOCK, SHORT BLOCK, NLA - Ref. 2, 10 & 41 - Order Ref. 1 - See Note - Was 6537937, A		1
45	6587763	BOOT, Was 6583727, A		3
46	47K7	PLUG, W/Ref. 47 - Filter must be removed when installing plug - .875		1
47	79K10	O-RING		1
48	6587304	ORIFICE, .125 (3,17 mm)		1
49	6816251	KIT SEAL, - Ref. 9, 13, 17-20, 23-25, 41, 45 & 47 - Was 6816717, A		1
49	6816250	KIT SEAL, - Ref. 2, 9, 26, 41 & 46 - for one spool - Was 6803605, A		3
49	6661328	KIT SEAL, Ref. 17 - 20 - Was 6592474, A		1
49	6809425	KIT SEAL, Ref. 13, 23 & 25 - Was 6586461, A		1
50	6662848	CAP, Use with 6587633 Bonnet		1
51	69G414	SCREW HEX SOCKET CAP, Was 6588164, A		2
52	6660644	CAP		2
53	47K9	PLUG, 1.187 - W/Ref. 54		1
54	79K14	O-RING		1

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Title: CAB Door (LH Hinged)
Model Number: 641
Serial Number: 501311001 & Above, 5013M11001 & Above

Ref #	Part #	Description	S/N	Q-ty
53	6679815	BLADE WIPER, Use W/Ref. 52 (6679816 arm)		1
54	6703751	RETAINER		1
55	6708500	CLAMP, for special applications door		4
56	6564833	SAFETY, Was 6703757, B		1
57	27E10	WASHER		1
58	6708225	HARNESS, not in kit - for non BICS loaders only		1
59	6708975	KIT SHIELD, shields - Ref. 5, 7, 9, 30, 31, 44, 46, 47, 56 & 64		1
60	6724029	INSTRUCTIONS INSTALL		1
61		KEY, KEY, NLA - two keys W/ring - Order 6693241 - Was 6709527, A		1
61	6693241	KEY IGNITION (2)		x
62	6670288	ENDCOUPLR, plastic - Use W/Ref. 52 (6664095 arm)		2
63	6670289	BRACKET, Use W/Ref. 52 (6664095 arm)		1
64	7378920	GROMMET PUMP WASHER FLUID, Also Order Ref. 22 - Was 6666766, A		1
65	6677842	NUT, Use W/Ref. 52 (6679816 arm)		1
66	6678326	RAIN SHIELD, Use W/Ref. 52 (6679816 arm)		1
67	6677839	GASKET, Use W/Ref. 52 (6679816 arm)		1
68		SWIVEL, PLATE ASSY, SWIVEL, PLATE ASSY, NLA - Use W/Ref. 52 (6679816 arm) - Order 7188371 wiper arm, 7188372 wiper blade, 7188373 swivel & 7009047 plate - Was 6677840, A		1
69	6677843	NUT, Use W/Ref. 52 (6679816 arm)		1
70	6677844	NUT, Use W/Ref. 52 (6679816 arm)		2
71	6678198	BOLT, Use W/Ref. 52 (6679816 arm)		1
72	6664085	BUSHING NYLON, Use W/Ref. 52 (6679816 arm)		1
73	6677841	WASHER, Use W/Ref. 52 (6679816 arm)		1

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Title: Strobe Light (Amber - 3414ALW)
Model Number: 641
Serial Number: 501311001 & Above, 5013M11001 & Above

Ref #	Part #	Description	S/N	Q-ty
1		KIT, KIT, NLA - strobe light - Ref. 2 - 11 - Order 6697795 kit - Was 6587526, A		1
1	7031373	LIGHT, STROBE, Ref. 2-11 - 4200 series light - 12 jewel - Was 6697795, A		1
2		AMBER LENS, AMBER LENS, NLA - Use W/Ref. 1 (NLA/ 6587526 kit) - Order 6697797 amber lens - Was 6665021, A		1
2	6697797	AMBER LENS, Use W/Ref. 1 (7031373 kit)		1
2		BLUE LENS, BLUE LENS, NLA - not in kit - Use W/Ref. 1 (NLA/ 6587526 kit) - Order 6697799 blue lens - Was 6665025, A		1
2	6697799	BLUE LENS, Use W/Ref. 1 (7031373 kit)		1
3		RETAINER, RETAINER, NSS		1
4		SCREW, SCREW, NSS		3
5		SCREW, SCREW, NSS		1
6	6665022	FLASHTUBE, Use W/Ref. 1 (NLA/ 6587526 kit)		1
6	6697796	FLASHTUBE, Use W/Ref. 1 (7031373 kit)		1
7		POWER SUPPLY, POWER SUPPLY, NSS		1
8		BASE, BASE, NSS		1
9	6665023	GASKET		1
10		BRANCH GUARD, BRANCH GUARD, NLA - Use W/Ref. 1 (NLA/ 6587526 kit) - Order 6697798 guard - Was 6665024, A		1
10	6697798	GUARD, Use W/Ref. 1 (7031373 kit)		1
11	6720856ENUS	INSTRUCTIONS INSTALL, - Was 6720856, A		1

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