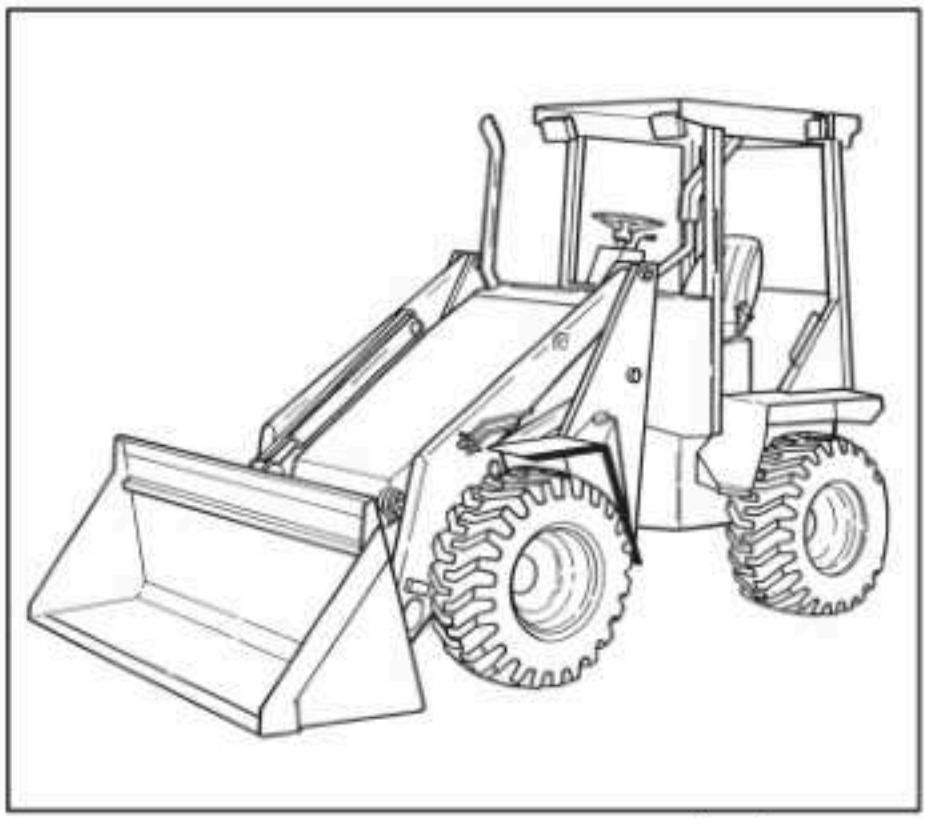
2400

Parts Manual

S/N 506550001 & Above



MELROE
INGERSOLL-RAND

6720133 (5-90)*

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Title: BOB-TACH (New Style)
Model Number: 2400
Serial Number: 506550001 & Above

Ref #	Part #	Description	S/N	Q-ty
1	6539921	BOB-TACH, Ref. 2-21 - Also Order 6561383 decal - Was SALES, A		1
2		FRAME, FRAME, NSS - Order Ref. 1		1
3	6539230	BUSHING, weld-on		2
4	6539231	BUSHING, weld-on		2
5	17C644	BOLT		2
6	6702958	BUSHING MOUNT		2
7	6631067	SEAL OIL		2
8	6539783	BUSHING, weld-on - W/Ref. 9		2
9	6730997	BUSHING WEAR, Was 711273, A		2
10	6702903P	LEVER BOB-TACH, LH		1
10	6702904P	LEVER BOB-TACH, RH		1
11	6704453	SPRING COMPRESSION		2
12	619021	WASHER, Was 6557831, B		2
13	85D6	NUT LOCK		2
14	6728473	BOLT, SHOULDER, 57,15 mm (2.25") shoulder - pre-applied thread locker - Use W/Ref. 17 (6704248 pivot), B		2
14	7255136	SCREW, SOCKET HEAD, 28,58 mm (1.125") long - Use W/Ref. 17 (7252989 pivot)		2
15	6704240	PIVOT, WEDGE		2
16	6578253	SPRING COMPRESSION, Was 6562018, A		2
17	6704248	PIVOT, WEDGE		2
17	7252989	PIVOT, WEDGE, 156 mm (6.15") long - Use W/Ref. 14 (7255136 bolt)		2
18	14J5032	PIN CSPR STRAIGHT		2
19	6737191	WEDGE, BOB-TACH, Was 6704242, A		2
20	10H35	FITTING GREASE		2

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Title: Fuel System
Model Number: 2400
Serial Number: 506550001 & Above

Ref #	Part #	Description	S/N	Q-ty
1	6583743	TANK		1
2	79K14	O-RING		1
2	6717579	GASKET		1
3	6553411	BUSHING PRESS FIT, 0.38" ID		3
4	6681462	ELBOW, Was 6598908, A		2
5	42HS04	CLAMP HOSE TYPE M, Was 6515575, A		8
6		SENSOR, SENSOR, fuel - W/Ref. 2 (79K000014B o-ring) - Order 6680452 sensor, A		1
6	7297328	SENSOR, FUEL, fuel - W/Ref. 2 (6717579 gasket) - Was 7216518, A		1
7	6585598	HARNESS, Was 6585255, B		1
8	6577821	HOSE BULK, sold per foot		x
9	6560160	TUBE		1
10		FILTER, FILTER		1
11		PUMP, PUMP		1
12	17K4	FITTING, 90 degrees - W/Ref. 13 - Use W/Engine Spec LD70196		1
12	18K4	ELBOW, 45 degrees - W/Ref. 13 - Use W/Engine Spec LD70270		1
13	79K5	O-RING		1
14	6630794	ADAPTER		1
15	61D5	NUT HEX		2
16	31H26	CLIP		2
17	17C512	BOLT 5		2
18		HOSE, HOSE, NLA - 20.40" (518 mm) long - Order Ref. 25		x
19	6553412	ELBOW		1
20	6577822	HOSE BULK, sold per foot		x
21	6661114	CAP DIESEL 1 PSI, Green - Was 6632468, B		1

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Title: Balancer
Model Number: 2400
Serial Number: 506550001 & Above

Ref #	Part #	Description	S/N	Q-ty
1	6641351	BALANCER, Ref. 2-38		1
2	6631508	PIN		1
3	6631507	CAP		1
4	6631506	SPRING		1
5	6631505	PLUNGER		1
6		BALANCER, BALANCER, NLA - W/Ref. 15 - Order Ref. 1 - Was 6634222, A		1
7	907768	THIMBLE, Was 3490718B, A		1
8	909694	BUSHING		4
9	6632949	WEIGHT		1
10	6649440	BOLT		4
11	29CM830	SCREW HEX		4
12	909559	COVER		1
13	7031620	GASKET, Was 909567, A		1
14	909558	DOWEL		2
15		COVER, COVER, NSS - See Ref. 6		1
16	6649441	BOLT		4
17	6632950	WEIGHT		1
18	6649437	NUT		1
19	909561	GEAR		1
20	909698	BEARING		1
21	6631504	OIL PUMP		1
22	909569	COVER		1
23	1CM610	SCREW HEX HEAD CAP		4
24	1CM865	SCREW HEX HEAD CAP		3

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