453

Bobcat

Parts Manual

S/N 515011001 & Above
S/N 515111001 & Above
S/N 561811001 & Above
S/N 561911001 & Above



EQUIPPED WITH
BOBCAT INTERLOCK
CONTROL SYSTEM (BICS™)

6724366 (10-00) Revised (2-02)

IR Bobcat

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Title: Control Pedals

Model Number: 453

Serial Number: 515011001 & Above, 515111001 & Above, 561811001 & Above, 561911001 & Above

Ref #	Part #	Description	S/N	Q-ty
43	95K12	O-RING, tapered boss face - socket head		1
44	6587763	BOOT		3
45	24K7	PLUG, W/Ref. 46 - flat boss face		2
45	90K7	PLUG, tapered boss face - W/Ref. 46 - Was 90KN00007B, A		1
46	79K10	O-RING, flat boss face		3
46	95K10	O-RING, tapered boss face		3
47	6662848	CAP		1
48	24K8	PLUG, W/Ref. 43 - flat boss face		1
48	24K8	PLUG, W/Ref. 43 - tapered boss face - Was 24KN00008B, A		1
48	90K8	PLUG, W/Ref. 43 - tapered boss face - socket head - Was 90KV00008B, A		1
49	6660644	CAP		2
50	6683274	SEAL, SPOOL 10, spool - Was 6665846, A		6
51	1K127	O-RING, NLA - Was 93K127, A		3
51	7418836	O-RING, Was 1K127		3
52	6816855	PLUG, W/Ref. 53 - Was 6534973, A		2
53	79K7	O-RING		2
54	54K20002	O-RING		1
55	6809425	KIT SEAL, Upper Deck - Ref. 12-14 & 17 - Was 6586461, A		1
55	6816250	KIT SEAL, Spool - Was 6803605, A		x
55	6659574	SEAL KIT, Main Relief - Was 6661328, B		1
55	6816715	KIT SEAL, - Also Order (2) more of 6683274 seal and (1) of 6587763 boot - Ref. 2, 12-14, 17, 19-22, 27, 34, 44, 46, 50, 51, 53 & 54		1

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Title: Gearcase (Kubota D722)

Model Number: 453

Serial Number: 515011001 & Above, 515111001 & Above, 561811001 & Above, 561911001 & Above

Ref #	Part #	Description	S/N	Q-ty
1	7018013	HOUSING, GEAR, Also order 7017980 housing gasket, 7017981 water pump & 7000377 pump gasket and do not use Ref. 3 o-ring - W/Ref. 14 & 20 - Was 6670768, A	Engine YC8274 & Below	
1	6677914	CASE, Include Ref. 13, 14, 20, 24, 25, & 18 (6677913 cover)	Engine YE0001 & Above	
2	6670356	GASKET		1
3	6677915	O-RING		3
4	6657414	BOLT		2
5	6652764	STUD		3
6	6652580	BOLT		4
7	6670362	COVER		1
8	6670363	GASKET		1
9	6667419	WASHER		4
10	1DM6	NUT HEX		3
11	6671057	FILTER OIL ENGINE		1
12	6652597	ADAPTER		1
13	6688075	BOLT, Was 6657605, A		1
14	6670355	PIN		1
15	6670359	SPRING		1
16	6670361	BALL		1
17	6670360	SEAT		1
18	6657604	COVER	Engine YC8274 & Below	
18	6677913	COVER	Engine YE0001 & Above	

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Title: Water Flange & Thermostat (Kubota D722)

Model Number: 453

Serial Number: 515011001 & Above, 515111001 & Above, 561811001 & Above, 561911001 & Above

Ref #	Part #	Description	S/N	Q-ty
1	6670506	PUMP ASSEMBLY, Ref. 2-7		1
2		BODY, BODY, NSS		1
3		BEARING, BEARING, NSS - Order Ref. 1 - Was 6670507, A		0
4	6670508	IMPELLER		1
5		ASSY, SEAL, ASSY, SEAL, NSS - Order Ref. 1 - Was 6657432, B		0
6		FLANGE, FLANGE, NSS - Order Ref. 1 - Was 6599062, A		0
7	6652745	PIPE, Water Return - Was 6652759, A		1
8	6653584	BOLT		4
9	6670510	BOLT		1
10	7000377	GASKET, PUMP WATER, Not W/Pump - Was 6670509, A		1
11	6670964	PULLEY		1
12	6674254	HOSE		1
13	6676563	PIPE		1
14	6687666	CLAMP		2
15	6683087	STUD		1
16	6670533	NUT, Was 6653561, A		1
17	6691324	BOLT		4

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