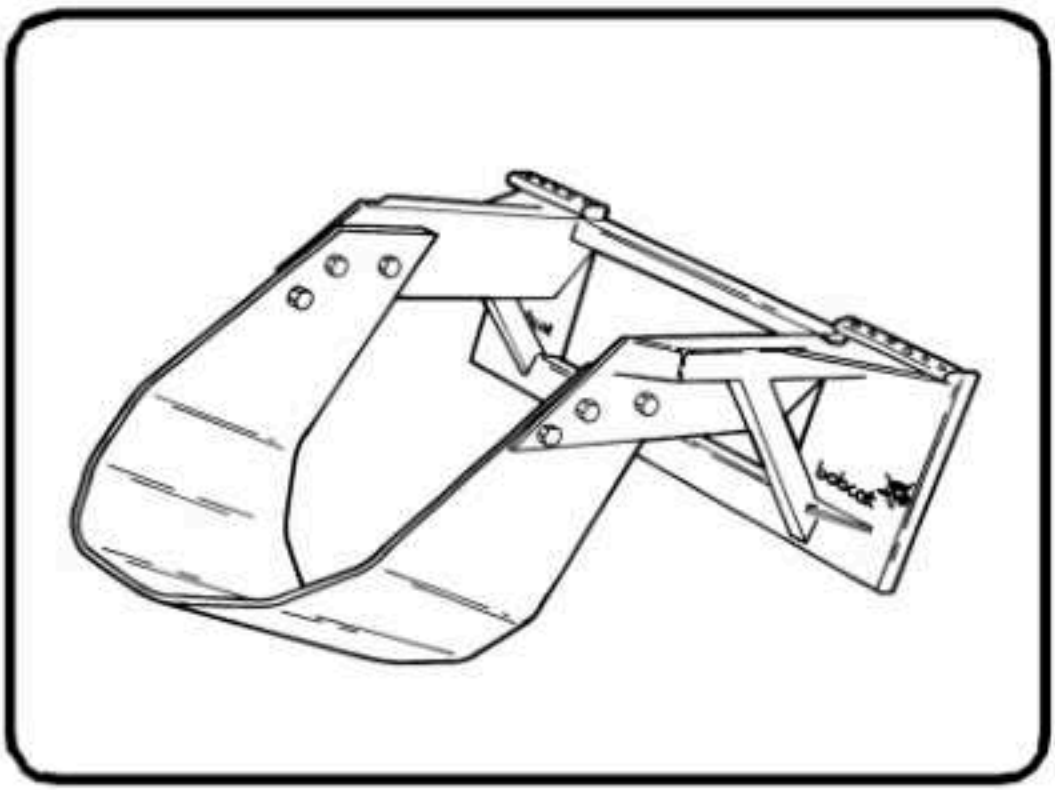
Bobcat®

Operation & Maintenance Manual
Digger

12S Digger
12 Digger
16 Digger
25 Digger
30 Digger
36 Digger



6900948 (3-11) Revised (4-11) (E)

Printed in U.S.A.

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REFERENCE INFORMATION

Write the correct information for YOUR Bobcat digger in the spaces below. Always use these numbers when referring to your Bobcat digger.

Digger Serial Number _____

NOTES:

_____

_____

_____

_____

YOUR BOBCAT DEALER:

_____

ADDRESS:

_____

PHONE:

_____

Bobcat Company
P.O. Box 128
Gwinner, ND 58040-0128
UNITED STATES OF AMERICA

Doosan Benelux SA
Drève Richelle 167
B-1410 WATERLOO
Belgium

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FOREWORD

This Operation & Maintenance Manual was written to give the owner / operator instructions on the safe operation and maintenance of the Bobcat digger. READ AND UNDERSTAND THIS OPERATION & MAINTENANCE MANUAL BEFORE OPERATING YOUR BOBCAT DIGGER. If you have any questions, see your Bobcat dealer. This manual may illustrate options and accessories not installed on your Bobcat digger.

BOBCAT COMPANY IS ISO 9001 CERTIFIED 5

SERIAL NUMBER LOCATION 7
Attachment Serial Number 7

DELIVERY REPORT 7

ATTACHMENT IDENTIFICATION 8

FEATURES AND ACCESSORIES 9
Standard Items 9

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Use Safety Rules

- Read and follow instructions in the machine and the attachment's Operation & Maintenance Manual before operating.
- Check for underground lines before operating attachment (if applicable).
- In addition to the design and configuration of equipment, hazard control and accident prevention are dependent upon the awareness, concern, prudence and proper training of personnel involved in the operation, transport, maintenance and storage of equipment.
- Check that the Bob-Tach™ levers are in the locked position and the wedges are fully engaged into the holes of the attachment (if applicable).
- Check that the attachment is securely fastened to the machine.
- Make sure all the machine controls are in the NEUTRAL position before starting the machine.
- Operate the attachment only from the operator's position.
- Operate the attachment according to the Operation & Maintenance Manual.
- When learning to operate the attachment, do it at a slow rate in an area clear of bystanders.
- DO NOT permit personnel to be in the work area when operating the machine and attachment.
- The attachment must be used ONLY on approved machines. See your Bobcat dealer for updated list of approved attachments for each machine model.
- DO NOT modify equipment or add attachments that are not approved by the manufacturer.
- DO NOT make any adjustments or repairs on the machine or attachment while the engine is running.
- Keep shields and guards in place. Replace if damaged.

Call Before You Dig



Call Before You Dig
Dial 811 (USA Only)
1-888-258-0808 (USA & Canada)

When you call, you will be directed to a location in your state / province, or city for information about buried lines (telephone, cable TV, water, sewer, gas, etc.).

Avoid Silica Dust



Cutting or drilling concrete containing sand or rock containing quartz may result in exposure to silica dust. Do not exceed Permissible Exposure Limits (PEL) to silica dust as determined by OSHA or other job site Rules and Regulations. Use a respirator, water spray or other means to control dust. Silica dust can cause lung disease and is known to the state of California to cause cancer.

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Blade Sharpening

⚠ WARNING

AVOID INJURY OR DEATH

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Operator's Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0807

⚠ WARNING

AVOID INJURY OR DEATH

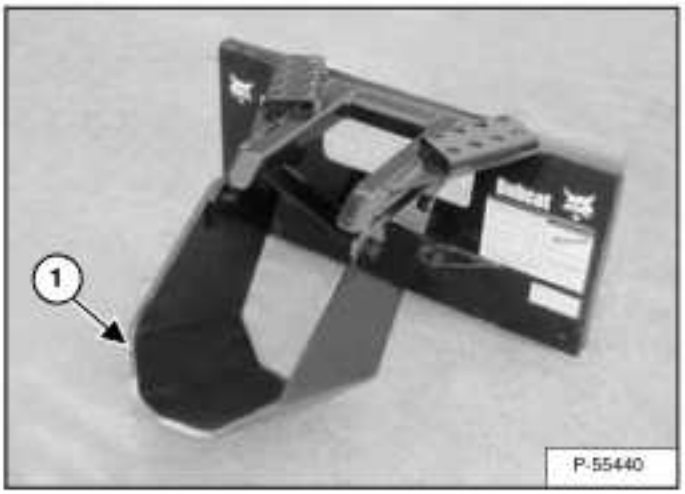
Wear safety glasses to prevent eye injury when any of the following conditions exist:

- **When fluids are under pressure.**
- **Flying debris or loose material is present.**
- **Engine is running.**
- **Tools are being used.**

W-2019-0907

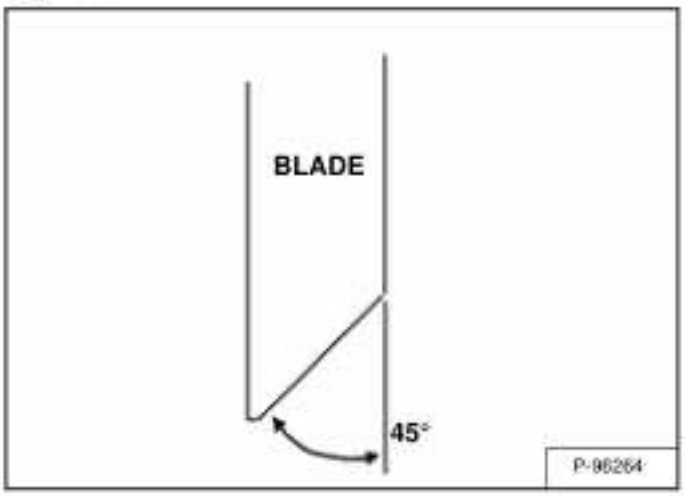
The blade will need to be sharpened periodically. When the blade edges start to become rounded or when the operator notices that it takes more effort to extract a tree or to dig, sharpen the blade.

Figure 101



The blade does not need to be razor sharp. Putting too sharp of an edge on the blade may cause damage to the edge of the blade. Do not get the metal too hot while sharpening. Only the front edge (Item 1) **[Figure 101]** of the blade is sharpened, the back edge of the blade is flat.

Figure 102



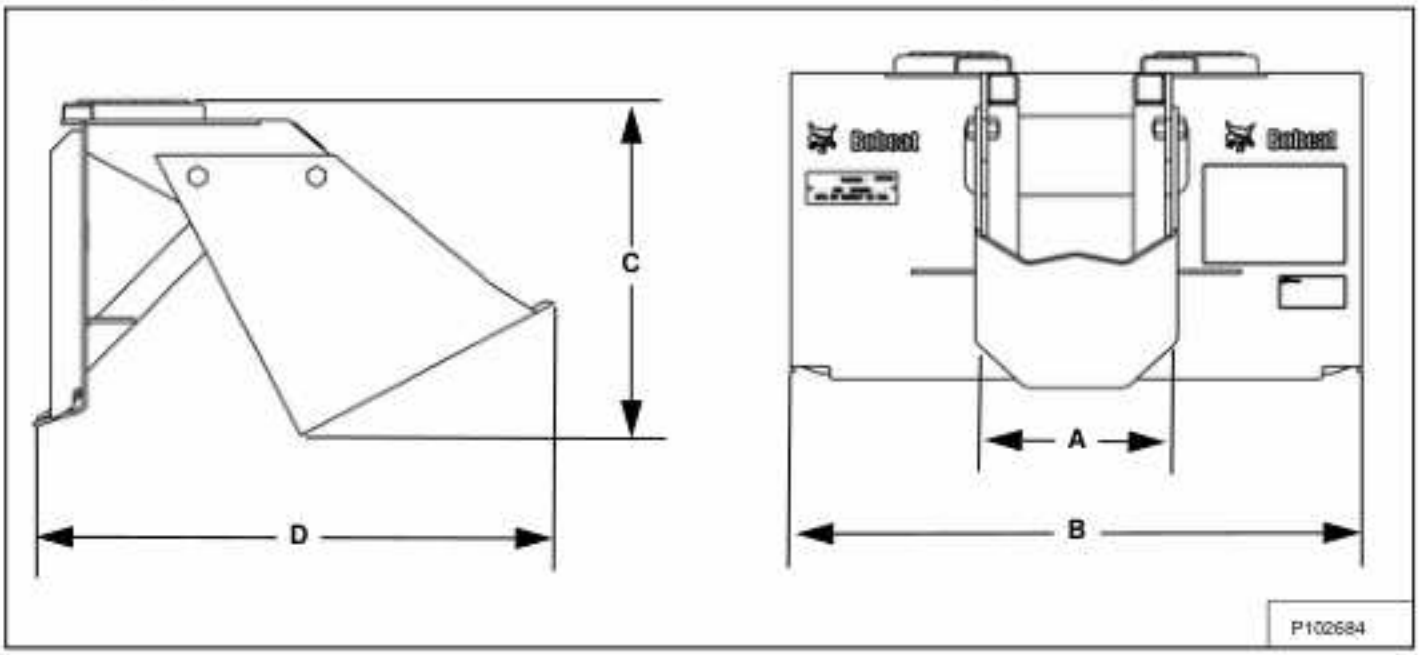
Sharpen the blade lightly at a 45° angle **[Figure 102]**.

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(12S DIGGER) SPECIFICATIONS

Dimensions

- All dimensions are shown in millimeters. Respective imperial dimensions are given in inches enclosed by parentheses.
- Where applicable, specifications conform to **SAE and ISO** standards and are subject to change without notice.



DESCRIPTION	12S DIGGER
Cutting Width of Digger (A)	305 mm (12 in)
Width of Digger (B)	915 mm (36 in)
Height of Digger (C)	534 mm (21.01 in)
Length of Digger (D)	833 mm (32.80 in)

Performance

DESCRIPTION	12S DIGGER
Digging Depth	686 mm (28 in)
Weight	91 Kg (200 lb)

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SAFETY INSTRUCTIONS

Safe Operation Is The Operator's Responsibility

Safety Alert Symbol

This symbol with a warning statement means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

WARNING

Operator must have instructions before operating the machine. Untrained operators can cause injury or death.

W-2001-0502

IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine.

I-2019-0284

DANGER

The signal word DANGER on the machine and in the manuals indicates a hazardous situation which, if not avoided, will result in death or serious injury.

D-1002-1107

WARNING

The signal word WARNING on the machine and in the manuals indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

W-2044-1107

The Bobcat machine and attachment must be in good operating condition before use.

Check all of the items on the Bobcat Service Schedule Decal under the 8 - 10 hour column or as shown in the Operation & Maintenance Manual.

Safe Operation Needs A Qualified Operator

For an operator to be qualified, he or she must not use drugs or alcoholic drinks which impair alertness or coordination while working. An operator who is taking prescription drugs must get medical advice to determine if he or she can safely operate a machine and the attachment.

A Qualified Operator Must Do The Following:

Understand the Written Instructions, Rules and Regulations

- The written instructions from Bobcat Company include the Delivery Report, Operation & Maintenance Manual, Operator's Handbook, Safety Manual and machine signs (decals).
- Check the rules and regulations at your location. The rules may include an employer's work safety requirements. Regulations may apply to local driving requirements or use of a Slow Moving Vehicle (SMV) emblem. Regulations may identify a hazard such as a utility line.

Have Training with Actual Operation

- Operator training must consist of a demonstration and verbal instruction. This training is given by your Bobcat dealer before the product is delivered.
- The new operator must start in an area without bystanders and use all the controls until he or she can operate the machine and attachment safely under all conditions of the work area. Always fasten seat belt before operating.

Know the Work Conditions

- Know the weight of the materials being handled. Avoid exceeding the machine load capacities. Material which is very dense will be heavier than the same volume of less dense material. Reduce the size of load if handling dense material.
- The operator must know any prohibited uses or work areas, for example, he or she needs to know about excessive slopes.
- Know the location of any underground lines. Call local utilities or the TOLL FREE phone number found in the *Call Before You Dig* Section of this manual.
- Wear tight fitting clothing. Always wear safety glasses when doing maintenance or service. Safety glasses, respiratory equipment, hearing protection, Special Applications Kits or a Front Window Guard are required for some work. See your Bobcat dealer about Bobcat Safety equipment for your machine.

SI ATT-0509

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