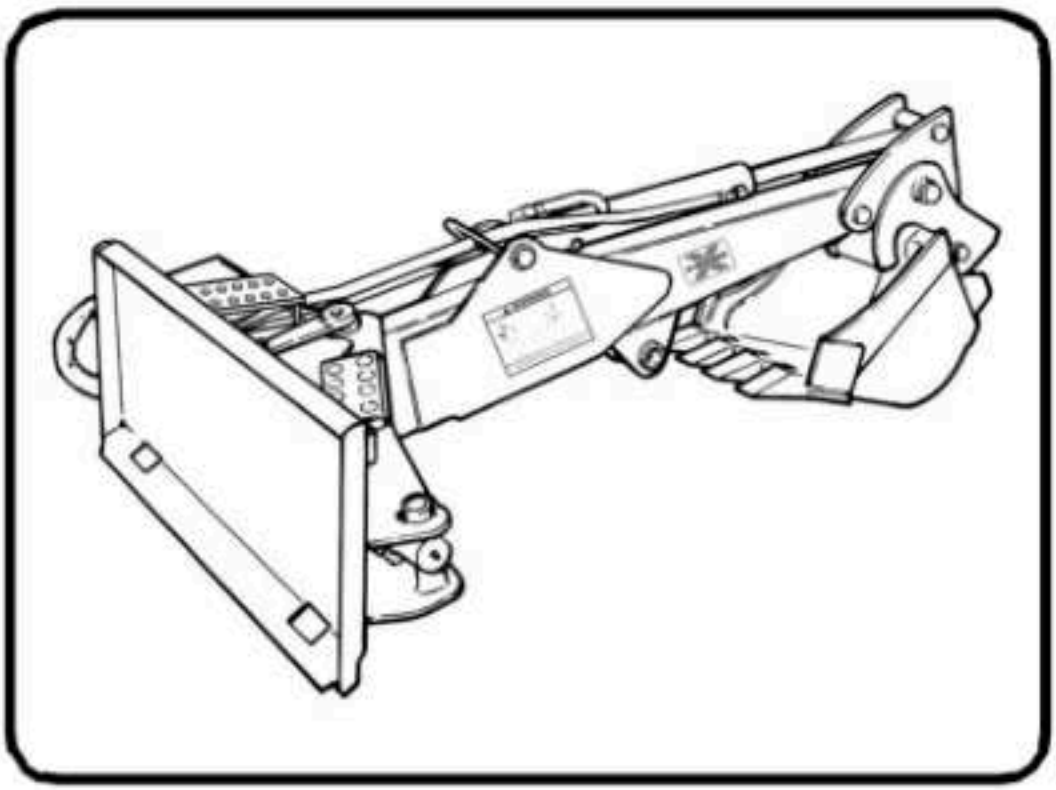
Bobcat®

Operation & Maintenance Manual
Bob-Tach Backhoe

S/N 074600101 & Above



6901671 (6-03) Revised (6-08) (3)

Printed in U.S.A.

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CONTENTS

FOREWORD III

SAFETY & TRAINING RESOURCES IX

OPERATING INSTRUCTIONS OI-1

PREVENTIVE MAINTENANCE PM-1

SPECIFICATIONS SPEC-1

WARRANTY WARRANTY-1

ALPHABETICAL INDEX INDEX-1

REFERENCE INFORMATION

Write the correct information for YOUR Bob-Tach backhoe in the spaces below. Always use these numbers when referring to your Bob-Tach backhoe.

Bob-Tach Backhoe Serial Number _____

_____

_____

_____

NOTES:

_____

_____

_____

YOUR BOBCAT® DEALER:

ADDRESS:

_____

PHONE:

_____

Bobcat Company
P.O. Box 128
Gwinner, ND 58040-0128

Bobcat Company Europe
Dréve Richelle 167
B-1410 WATERLOO
Belgium

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FOREWORD

This Operation & Maintenance Manual was written to give the owner/operator instructions on the safe operation and maintenance of the Bob-Tach backhoe. READ AND UNDERSTAND THIS OPERATION & MAINTENANCE MANUAL BEFORE OPERATING YOUR Bob-Tach backhoe. If you have any questions, see your Bobcat dealer.

BOBCAT COMPANY IS ISO 9001:2000 CERTIFIED V

DELIVERY REPORT VI

FEATURES AND ACCESSORIES VIII
Standard Items VIII
Options And Accessories VIII

IDENTIFICATION AND MACHINE SIGNS (DECALS) VII

SERIAL NUMBER LOCATION VI
Attachment Serial Number Location VI

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Installation (Cont'd)

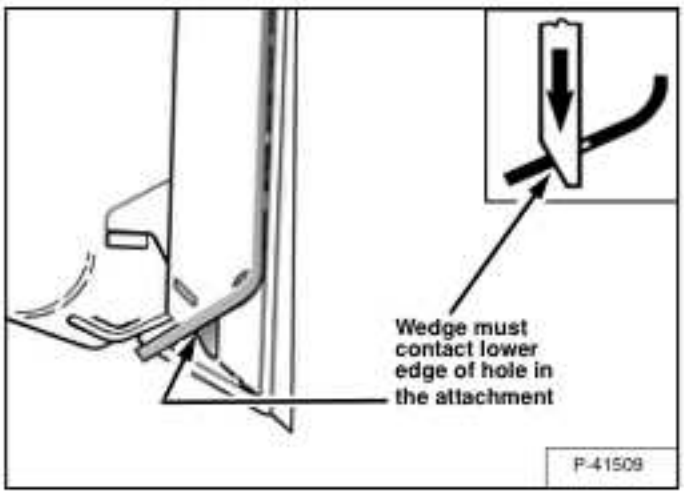
Hand Lever Bob-Tach (Cont'd)

⚠ WARNING

Bob-Tach wedges must extend through the holes in attachment. Lever(s) must be fully down and locked. Failure to secure wedges can allow attachment to come off and cause injury or death.

W-2102-0497

Figure OI-20



The wedges must extend through the holes in the mounting frame of the attachment, securely fastening the attachment to the Bob-Tach **[Figure OI-20]**.

Power Bob-Tach

⚠ WARNING

The signal word WARNING on the machine and in the manuals indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

W-2044-1107

⚠ WARNING

Before you leave the operator's seat:

- **Lower the lift arms, put the attachment flat on the ground.**
- **Stop the engine.**
- **Engage the parking brake.**
- **Raise seat bar.**
- **(Foot Pedal Controls) Move pedals until both lock.**
- **(Advanced Control System-ACS) Move the hydraulic controls to the NEUTRAL POSITION to make sure that both lift and tilt functions are deactivated.**
  The seat bar system must deactivate the lift and tilt control functions when the seat bar is up. Service the system if hand controls do not deactivate.
- **(Selectable Joystick Controls-SJC) Move the joysticks to the NEUTRAL POSITION to make sure that travel and hydraulic functions are deactivated.**
  The seat bar system must deactivate these functions when the seat bar is up. Service the system if controls do not deactivate.

W-2463-0603

Enter the machine.

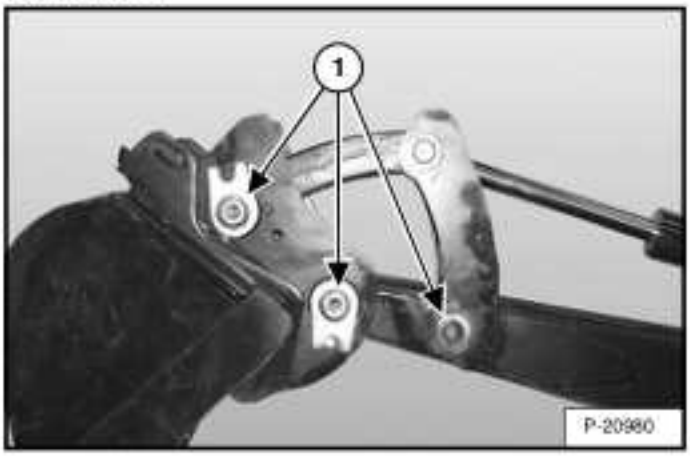
Fasten seat belt, lower the seat bar, start the engine, and release the parking brake.

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LUBRICATING THE ATTACHMENT

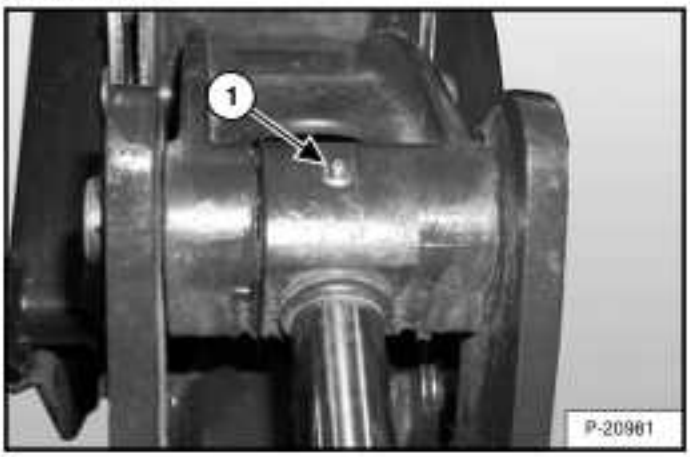
Lubrication Locations

Figure PM-1



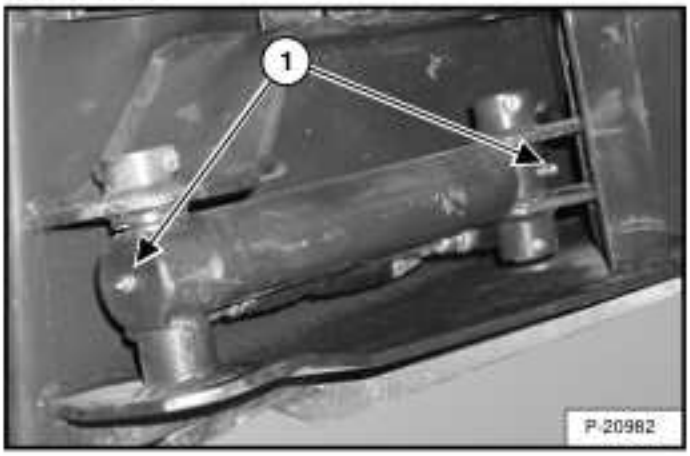
Add grease to the fittings (Item 1) **[Figure PM-1]** on left side of the pivot pins.

Figure PM-2



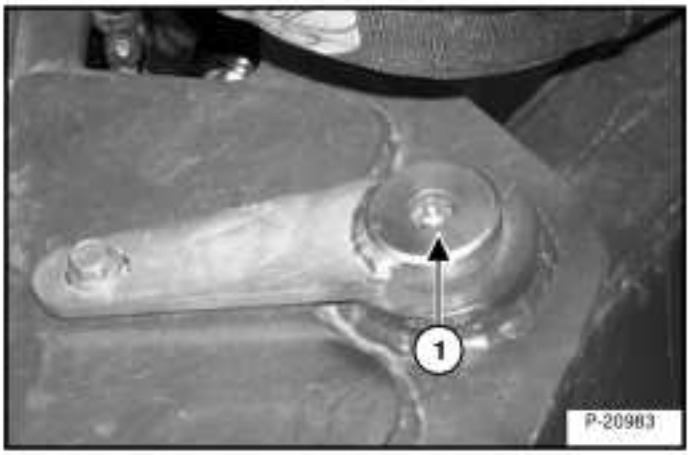
Add grease to the rod end of the bucket cylinder (Item 1) **[Figure PM-2]**.

Figure PM-3



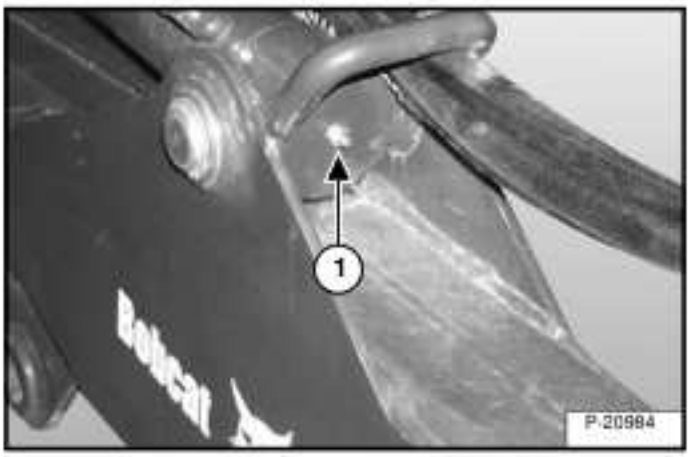
Add grease to both ends of the swing cylinder (Item 1) **[Figure PM-3]**.

Figure PM-4



Add grease to the fitting arm pivot pin (Item 1) **[Figure PM-4]**.

Figure PM-5



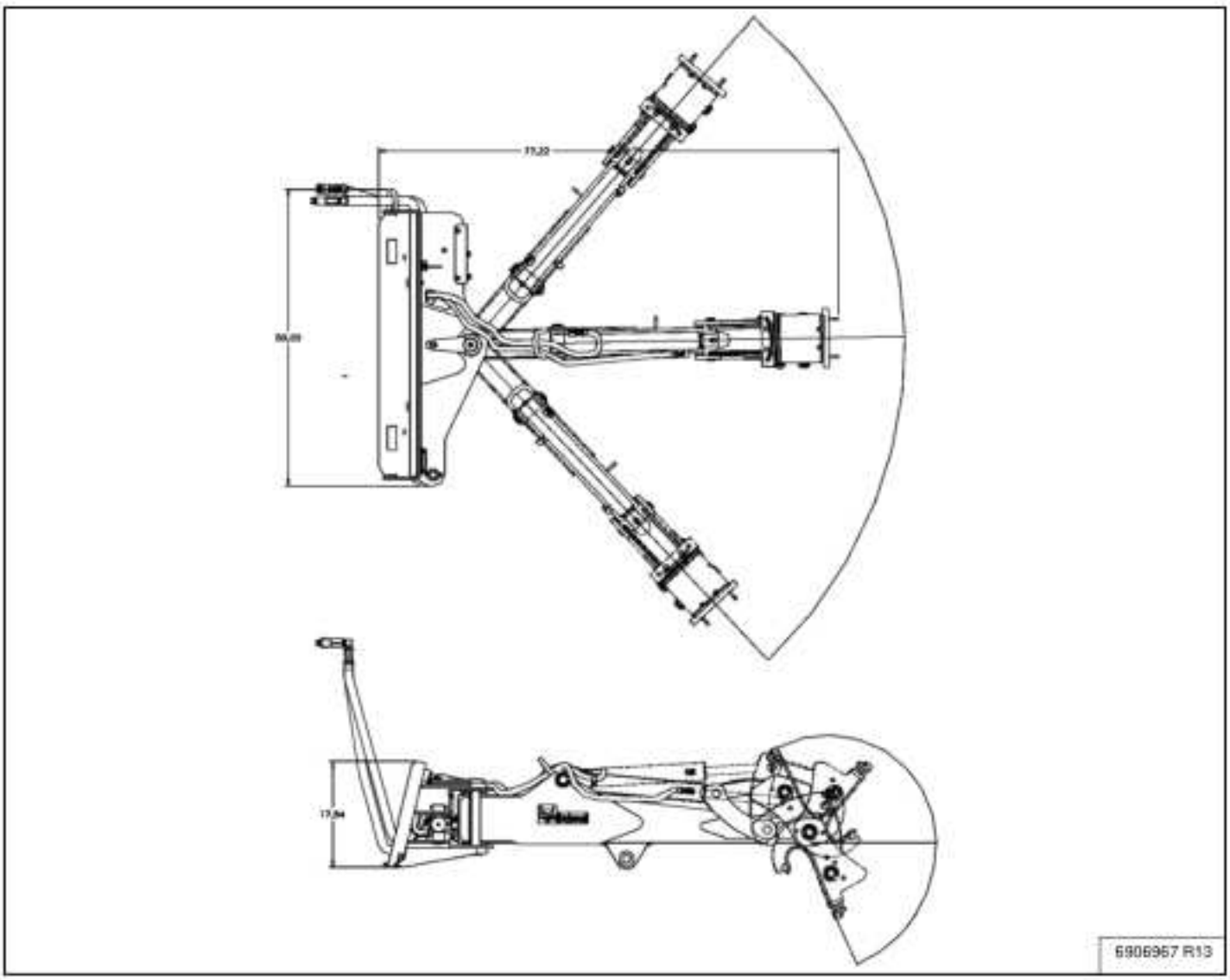
Add grease to the base end (Item 1) **[Figure PM-5]** of the bucket cylinder.

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BOB-TACH BACKHOE ATTACHMENT SPECIFICATIONS (CONT'D)

Dimensions

- All dimensions are shown in inches. Respective metric dimensions are given in millimeters enclosed by parentheses.
- Where applicable, specifications conform to **SAE and ISO** standards and are subject to change without notice.



Maximum Hydraulic Operating Pressure . . . . . 3500 PSI
Required Hydraulic Flow Range . . . . . 5 GPM
Approved Bucket Sizes . . . . . 13, 16, 20 in.
Operating Weight . . . . . 750 lb.
Valve Contains Extra Valve Port For Clamp And Hydra-Tilt Options.
Requires Attachment Control Kit.
Bucket Cylinder And X-Change Components Common To 325 Mini-Ex.

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SAFETY INSTRUCTIONS

Safe Operation Is The Operator's Responsibility

Safety Alert Symbol

This symbol with a warning statement means: "Warning, be alert! Your safety is involved!" Carefully read the message that follows.

WARNING

Operator must have instructions before running the machine. Untrained operators can cause injury or death.

W-2001-1285

IMPORTANT

This notice identifies procedures which must be followed to avoid damage to the machine.

I-2019-0284

DANGER

The signal word DANGER on the machine and in the manuals indicates a hazardous situation which, if not avoided, will result in death or serious injury.

D-1002-1107

WARNING

The signal word WARNING on the machine and in the manuals indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

W-2044-1107

The Bobcat machine and attachment must be in good operating condition before use.

Check all of the items on the Bobcat Service Schedule Decal under the 8-10 hour column or as shown in the Operation & Maintenance Manual.

Safe Operation Needs A Qualified Operator

For an operator to be qualified, he or she must not use drugs or alcoholic drinks which impair alertness or coordination while working. An operator who is taking prescription drugs must get medical advice to determine if he or she can safely operate a machine and the attachment.

A Qualified Operator Must Do The Following:

Understand the Written Instructions, Rules and Regulations

- The written instructions from Bobcat Company include the Delivery Report, Operation & Maintenance Manual, Operator's Handbook, Safety Manual and machine signs (decals).
- Check the rules and regulations at your location. The rules may include an employer's work safety requirements. Regulations may apply to local driving requirements or use of a Slow Moving Vehicle (SMV) emblem. Regulations may identify a hazard such as a utility line.

Have Training with Actual Operation

- Operator training must consist of a demonstration and verbal instruction. This training is given by your Bobcat dealer before the product is delivered.
- The new operator must start in an area without bystanders and use all the controls until he or she can operate the machine and attachment safely under all conditions of the work area. Always fasten seat belt before operating.

Know the Work Conditions

- Know the weight of the materials being handled. Avoid exceeding the machine load capacities. Material which is very dense will be heavier than the same volume of less dense material. Reduce the size of load if handling dense material.
- The operator must know any prohibited uses or work areas, for example, he or she needs to know about excessive slopes.
- Know the location of any underground lines. Call local utilities or the TOLL FREE phone number found in the *Call Before You Dig* Section of this manual.
- Wear tight fitting clothing. Always wear safety glasses when doing maintenance or service. Safety glasses, respiratory equipment, hearing protection, Special Applications Kits or a Front Window Guard are required for some work. See your Bobcat dealer about Bobcat Safety equipment for your machine.

SI ATT-0208

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