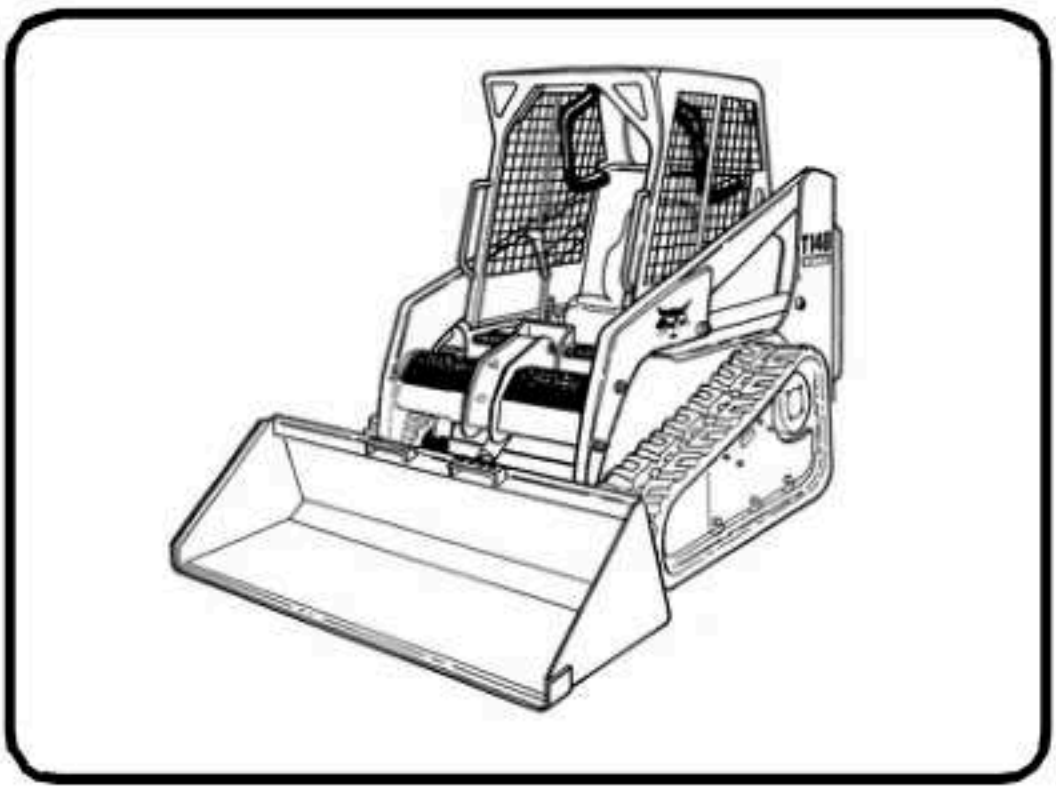
Bobcat®

Service Manual
T140 Compact Track Loader

S/N A3L711001 - A3L719999
S/N A3L811001 - A3L819999



EQUIPPED WITH BOBCAT INTERLOCK CONTROL SYSTEM (BICS)

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ALPHABETICAL INDEX

ALTERNATOR 60-01
AIR CLEANER 70-01
AIR CLEANER SERVICE 10-01

BACK-UP ALARM SYSTEM 60-01
BATTERY 60-01
BOBCAT INTERLOCK CONTROL SYSTEM (BICS) 60-01
BOBCAT CONTROLLER (ACS) 60-01
BOBCAT CONTROLLER (MAIN) 60-01
BOBCAT CONTROLLER (SJC) (DRIVE) 60-01
BOB-TACH (HAND LEVER) 10-01, 50-01
BOB-TACH (POWER) 10-01, 50-01
BOB-TACH (POWER) BLOCK 20-01
BRAKE 40-01
BUCKET POSITION VALVE 20-01

CAMSHAFT AND TIMING GEARS 70-01
CASE DRAIN FILTER 30-01
CALIBRATION 60-01
CHARGE PRESSURE 30-01
CONTROL HANDLE / LEVER 50-01
CONTROL HANDLE / LEVER (ACS) 50-01
CONTROL HANDLE / LEVER (SJC) 50-01
CONTROL PANEL 50-01
CONTROL PANEL (SJC) 50-01
CONTROL PANEL SETUP 60-01
CONTROL PEDALS AND LINKAGES 50-01
CONTROL PEDALS (ACS) 50-01
CONTROL SYSTEM (ACS) 60-01
CONVERSIONS SPEC-01
CRANKSHAFT AND PISTONS 70-01
CYLINDER (BOB-TACH) 20-01
CYLINDER (LIFT) 20-01
CYLINDER (TILT) 20-01
CYLINDER HEAD 70-01

DIAGNOSTICS SERVICE CODES 60-01
DRIVE BELT 30-01

ELECTRICAL/HYD. CONTROLS 60-01
ELECTRICAL/HYDRAULIC CONTROLS REFERENCE (SJC) 60-01
ELECTRICAL SYSTEM INFORMATION 60-01
ENGINE COOLING SYSTEM 10-01, 70-01
ENGINE INFORMATION 70-01
ENGINE LUBRICATION SYSTEM 10-01
ENGINE SPECIFICATIONS SPEC-01
ENGINE SPEED CONTROL 70-01
ENGINE SPEED CONTROL (SJC) 70-01

FLYWHEEL AND HOUSING 70-01
FLYWHEEL RPM SENSOR 60-01
FRONT AUXILIARY HYDRAULIC COUPLER BLOCK 20-01
FUEL SYSTEM 10-01, 70-01
FUEL TANK 50-01

HEATER COIL 80-01
HEATER FAN 80-01
HEATING SYSTEM 80-01
HEATER UNIT 80-01
HEATER VALVE 80-01
HYDRAULIC CONNECTION SPECIFICATIONS SPEC-01
HYDRAULIC CONTROL VALVE (ACS) OR (SJC) 20-01
HYDRAULIC CONTROL VALVE (STANDARD) 20-01
HYDRAULIC FLUID RESERVOIR 20-01
HYDRAULIC/HYDROSTATIC FILTERS 20-01
HYDRAULIC / HYDROSTATIC FLUID SPECIFICATIONS SPEC-01
HYDRAULIC/HYDROSTATIC SYSTEM 10-01
HYDRAULIC PUMP (SJC) 20-01
HYDRAULIC PUMP (STANDARD) 20-01
HYDRAULIC SYSTEM INFORMATION 20-01
HYDROSTATIC MOTOR 30-01
HYDROSTATIC PUMP 30-01
HYDROSTATIC PUMP (SJC) 30-01
HYDROSTATIC SYSTEM INFORMATION 30-01

INSTRUMENT PANELS 60-01

LIFT ARMS 50-01
LIFT ARM BYPASS CONTROL VALVE 20-01
LIFT ARM SUPPORT DEVICE 10-01
LIFTING AND BLOCKING THE LOADER 10-01
LIGHTS 60-01
T140 LOADER SPECIFICATIONS SPEC-01
LOADER STORAGE AND RETURN TO SERVICE 10-01
LUBRICATING THE LOADER 10-01
LUBRICATION SYSTEM 70-01

MAIN RELIEF VALVE 20-01
MAINTENANCE CLOCK 60-01
MUFFLER 70-01

OIL COOLER 20-01
OPERATOR CAB 10-01, 50-01
OPERATOR SEAT (SUSPENSION) 50-01

PASSWORD SETUP (IF EQUIPPED WITH KEYLESS START) 60-01
PIVOT PINS 10-01

REAR AUXILIARY DEVERTER 20-01
REAR DOOR 50-01
REAR GRILL 50-01
REGULAR MAINTENANCE 80-01
REMOTE START TOOL KIT-MEL1563 10-01
REMOTE START TOOL (SERVICE TOOL) KIT-6689779 10-01

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SEAT BAR 50-01
SEAT BAR SENSOR 60-01
SERVICE PC (LAPTOP COMPUTER) 60-01
SERVICE SCHEDULE 10-01
SPARK ARRESTOR MUFFLER 10-01
SPEED SENSORS (SJC) 60-01
STARTER 60-01
STEERING DRIFT COMPENSATION 60-01
STOPPING THE ENGINE AND LEAVING THE LOADER 10-01

TORQUE SPECIFICATIONS FOR BOLTS SPEC-01
TOWING THE LOADER 10-01
TRACK CARRIAGE COMPONENTS 40-01
TRACTION LOCK 60-01
TRANSPORTING THE LOADER ON A TRAILER 10-01
TROUBLESHOOTING 80-01

WINDOW FRONT DOOR) 50-01
WINDOW (SIDE) 50-01
WINDOW (REAR) 50-01
WINDOW (TOP) 50-01

MidWestTech | Bobcat T140 Compact Track Skid Loader Service Manual | Publication 698... Order the manual at mid-west-tech.com >

CONTENTS

DELIVERY REPORT X

FOREWORD II

LOADER IDENTIFICATION XI

SAFETY INSTRUCTIONS V

SERIAL NUMBER LOCATIONS IX

SAFETY AND MAINTENANCE 10-01

HYDRAULIC SYSTEM 20-01

HYDROSTATIC SYSTEM 30-01

DRIVE SYSTEM 40-01

MAIN FRAME 50-01

ELECTRICAL SYSTEM & ANALYSIS 60-01

ENGINE SERVICE 70-01

HEATING SYSTEM 80-01

SPECIFICATIONS SPEC-01

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Remote Start Procedure

⚠ WARNING

AVOID INJURY OR DEATH

With the 7-pin connector plugged into the loader and Remote Start Tool RUN button is not illuminated, the loader can still be started from the operator panel inside the cab.

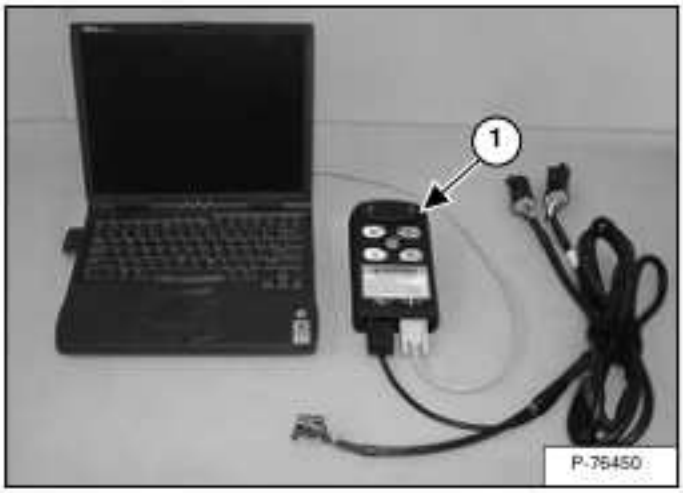
Pressing the RUN button on the Remote Start Tool disconnects the operator panel from the start circuit. If the service technician will be working in the engine area it is important to remove the operator panel key or lock the keypad with a unique password.

W-2647-0707

The tool listed will be needed to do the following procedure:

6689779: Remote Start Tool (Service Tool) Kit

Figure 10-61-23



The Remote Start Tool (Service Tool) (Item 1) **[Figure 10-61-23]** is required when the operator cab is in the raised position for service and the service technician needs to turn on the loader or start the engine. Example: adjusting the steering linkage.

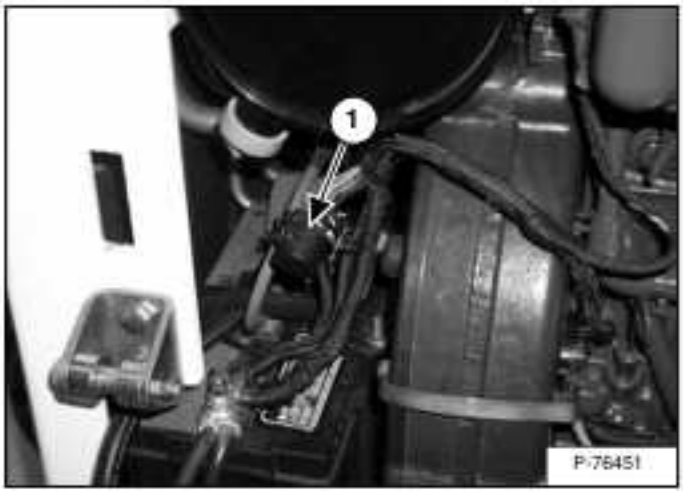
Lift and block the loader.

Raise the lift arms (if required by the procedure) and install an approved lift arm support device.

Raise the operator cab (if required by the procedure).

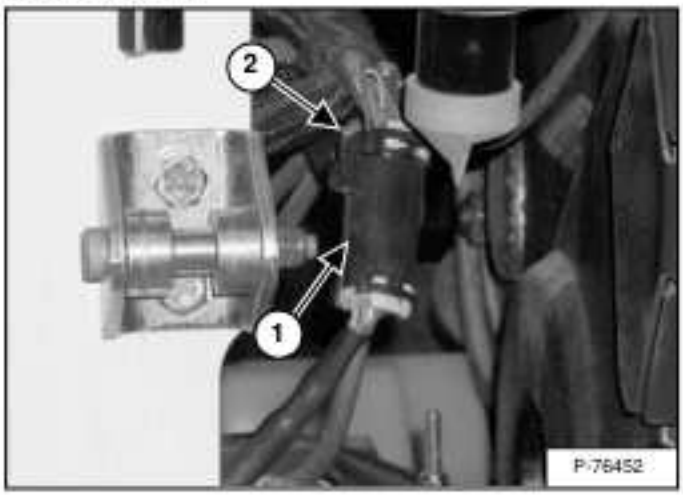
Open the rear door of the loader.

Figure 10-61-24



Loaders without an attachment control harness, remove the loader harness cap (Item 1) **[Figure 10-61-24]** and connect the Loader Service Tool Harness from the Remote Start Tool (Service Tool).

Figure 10-61-25



Loaders with an attachment control harness (7 pin or 14 pin), the attachment harness (Item 1) must be disconnected from the loader harness (Item 2) **[Figure 10-61-25]**.

When the remote start procedure is completed, replace the loader connector cap (Item 1) **[Figure 10-61-25]** or reconnect the attachment control harness to the loader harness **[Figure 10-61-25]**.

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HYDRAULIC/HYDROSTATIC SCHEMATIC
WITH SJC OPTION
T140 (S/N A3L711001 – A3L719999)
(S/N A3L811001 – A3L819999)

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V-1101legend

LEGEND

1. RESERVOIR:
   Capacity . . . . . 14.0 qt. (13,2 L)
2. SPRING LOADED FILTER BY-PASS VALVE: 45-55 PSI (3,1-3,8 bar)
3. DIFFERENTIAL PRESSURE SWITCH:
   36-44 PSI (2,5-3,0 bar)
   Normally Closed
4. DRIVE MOTOR SHUTTLE VALVE
5. RELIEF/REPLENISHING VALVE - HIGH PRESSURE: 5075 PSI (350 bar)
6. RELIEF VALVE - CHARGE INLET:
   360 PSI (24,8 bar)
   at High Engine Idle
   With 140 degrees F. (60 degrees C.) Fluid
7. FRONT AUXILIARY MANUAL PRESSURE BLEED-OFF VALVE
8. HYDRAULIC PUMP . . . . . Gear Type
   16.9 GPM (64,0 L/min.) at High Engine Idle
9. RELIEF VALVE - MAIN:
   2650-2750 PSI (183-190 bar)
   at Front Quick Couplers
10. PORT RELIEF/ANTICAVITATION VALVE
    3500 PSI (241,3 bar)
11. ANTICAVITATION VALVE
12. SOLENOID ACTIVATED DIRECTIONAL CONTROL VALVE - AUXILIARY
13. PORT RELIEF/ANTICAVITATION VALVE:
    . . . . . (Optional)
    3500 PSI (241,3 bar)
14. LOAD CHECK VALVE
15. LIFT CYLINDER SPOOL - MADE TO RESTRICT FLOW DURING BOOM DOWN BUT NOT DURING BOOM UP

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16. SOLENOID ACTIVATED DIRECTIONAL CONTROL VALVE - BICS CONTROL
17. PILOTED ACTIVATED DIRECTIONAL CONTROL VALVE - TILT CONTROL
18. PILOTED ACTIVATED DIRECTIONAL CONTROL VALVE - LIFT CONTROL
19. PULL BUTTON ACTIVATED DIRECTIONAL CONTROL VALVE - LIFT ARM BY-PASS
20. PILOTED ACTIVATED DIRECTIONAL CONTROL VALVE - UNLOADING SPOOL
21. PILOTED ACTIVATED DIRECTIONAL CONTROL VALVE - FLOW CONTROL SPOOL
22. FLOW DIVIDER ADJUSTMENT VALVE
23. SOLENOID ACTIVATED DIRECTIONAL CONTROL VALVE - BASE
24. SOLENOID ACTIVATED DIRECTIONAL CONTROL VALVE - ROD
25. LOAD SHUTTLE VALVE - BLEED OFF
26. SOLENOID ACTIVATED DIRECTIONAL CONTROL VALVE - TWO COIL
27. PILOT ACTIVATED DIRECTIONAL CONTROL VALVE - REAR AUXILIARY
28. HYDRAULIC BRAKE - SPRING APPLIED - PRESSURE RELEASE
29. RESTRICTOR - 0.031 inch (0,8 mm)
30. RELIEF VALVE: 3300 PSI (228 bar)
31. FILTER - HYDRAULIC (CANISTER)
32. FILTER - CASE DRAIN (SINTERED BRONZE)
33. FILTER - BICS CONTROL VALVE (SCREEN)
34. CHECK VALVE - BUCKET POSITION VALVE
35. RESTRICTION
36. VARIABLE CAPACITY DISPLACEMENT BI-DIRECTIONAL HYDROSTATIC PUMP
37. SHUTTLE RELIEF VALVE
    (Not Adjustable - Factory Set)
    65 PSI (4,5 bar)
38. FIXED CAPACITY DISPLACEMENT BI-DIRECTIONAL HYDROSTATIC MOTOR
39. CHECK VALVE - With 80 PSI (5,5 bar) Spring
40. SOLENOID ACTIVATED DIRECTIONAL CONTROL VALVE - BUCKET POSITION VALVE (ON/OFF)
41. CHECK VALVE - BICS CONTROL VALVE
42. RESTRICTION - 0.343 inch (8,7 mm)
43. FILTER - Bob-Tach Valve
44. PILOT ACTIVATED DIRECTIONAL CONTROL VALVE - HYDRAULIC POWERED BOB-TACH
45. RESTRICTION - 0.089 inch (2,26 mm)
46. RESTRICTION - 0.025 inch (0,6 mm)
47. RELIEF VALVE - 2000 PSI (137 bar)
48. RELIEF VALVE - 1200 PSI (83 bar)
49. SOLENOID ACTIVATED DIRECTIONAL CONTROL VALVE (TWO COIL)
50. CHARGE PUMP -
    12.8 GPM (48,5 L/min) at High Engine Idle
51. CHECK VALVE
52. SOLENOID ACTIVATED DIRECTIONAL CONTROL VALVE - BRAKE
53. CHECK VALVE - With 300 PSI (20,7 bar) Spring with 0.016 inch (0,40 mm) orifice
54. SOLENOID ACTIVATED CONTROL VALVE - FORWARD/REVERSE
55. SERVO PISTON -Swash Plate
56. POSITION SENSOR -Swash Plate
57. CHARGE PRESSURE SENSOR
58. FIXED CAPACITY DISPLACEMENT HYDRAULIC MOTOR
59. ANTICAVITATION VALVE
60. PROPORTIONAL RELIEF VALVE –
    (Fan Speed Regulator):
    1566 - 1784 PSI (108 - 123 bar)

NOTE: Unless otherwise specified, springs have NO significant pressure value.

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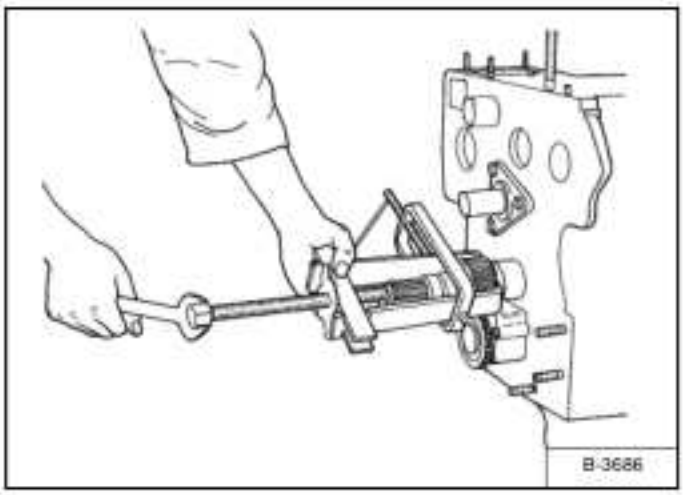
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Crankshaft Gear Removal And Installation

Remove the timing gearcase cover. (See Timing Gearcase Cover Removal And Installation on Page 70-100-1.)

Remove the idler gear. (See Idler Gear And Shaft Servicing on Page 70-100-6.)

Figure 70-90-53



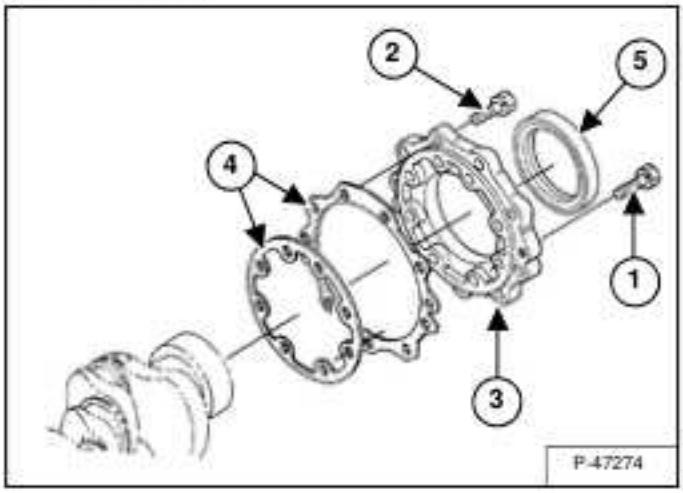
Remove the crankshaft gear with a puller **[Figure 70-90-53]**.

Remove the crankshaft key.

Crankshaft And Bearings Removal And Installation

Remove the piston and connecting rod assemblies. (See Piston And Connecting Rod Removal And Installation on Page 70-90-1.)

Figure 70-90-54



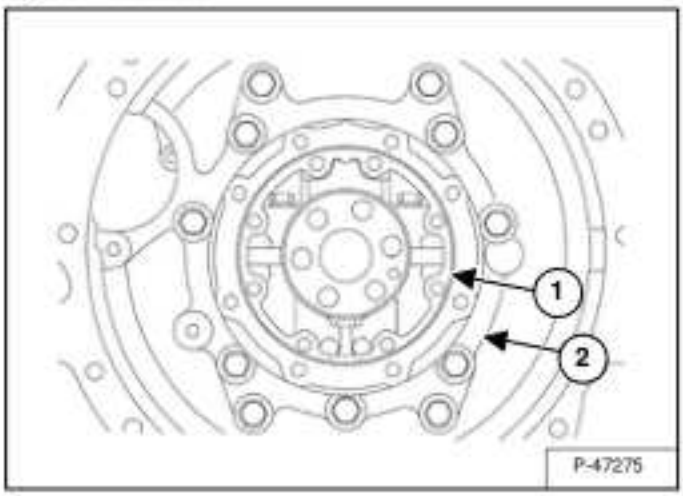
Mark and remove the inside screws (Item 1) first, then remove the outside screws (Item 2) **[Figure 70-90-54]**.

NOTE: The inside bolts are different length than the outside bolts.

Install two screws in the bearing case cover and remove the cover (Item 3) **[Figure 70-90-54]**.

Remove the two gaskets (Item 4) and oil seal (Item 5) **[Figure 70-90-54]** from the cover.

Figure 70-90-55



Installation: Install the gaskets (Item 1) & (Item 2) **[Figure 70-90-55]** as shown.

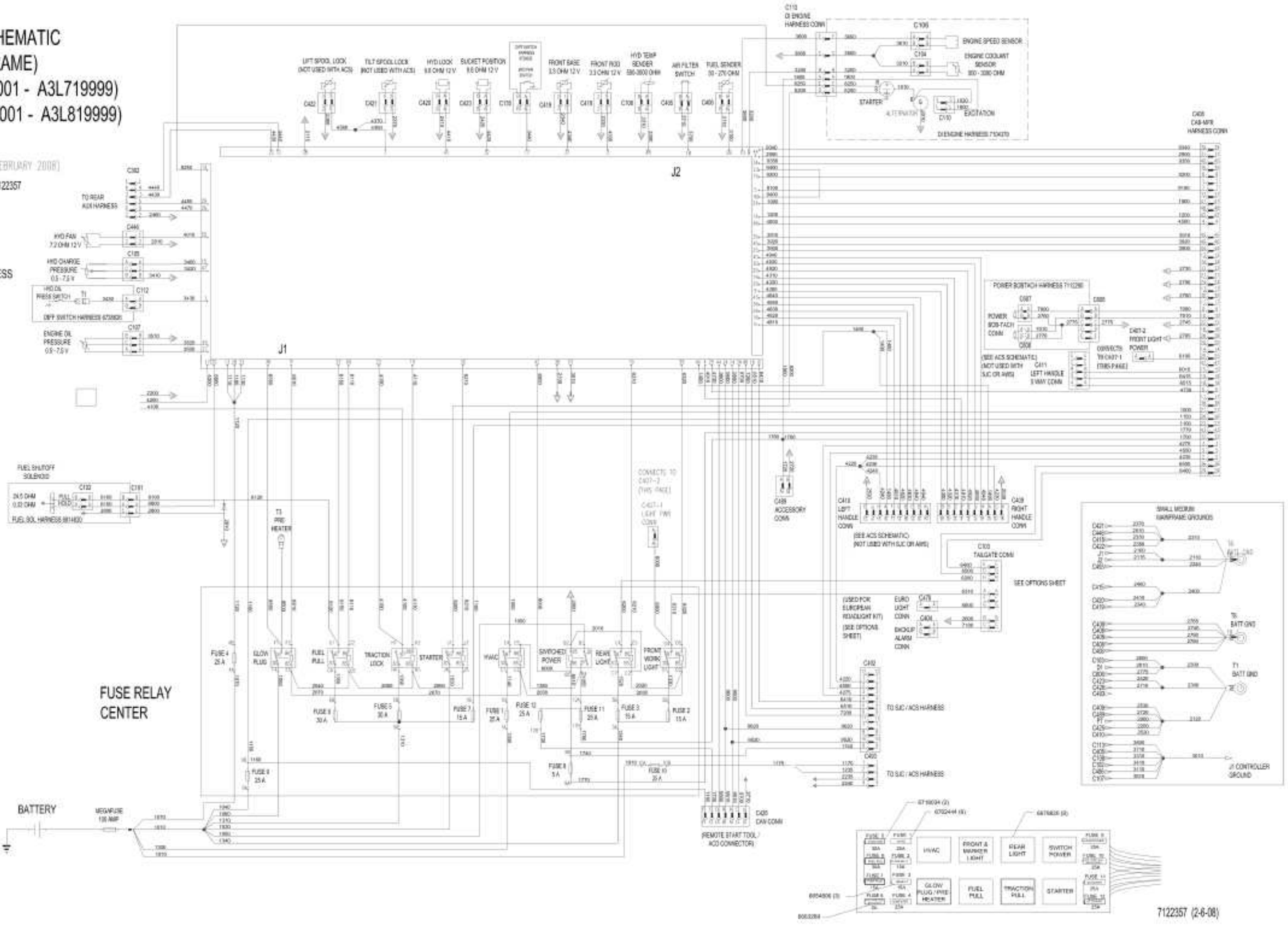
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(MAINFRAME)
T140 (S/N A3L711001 - A3L719999)
(S/N A3L811001 - A3L819999)

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