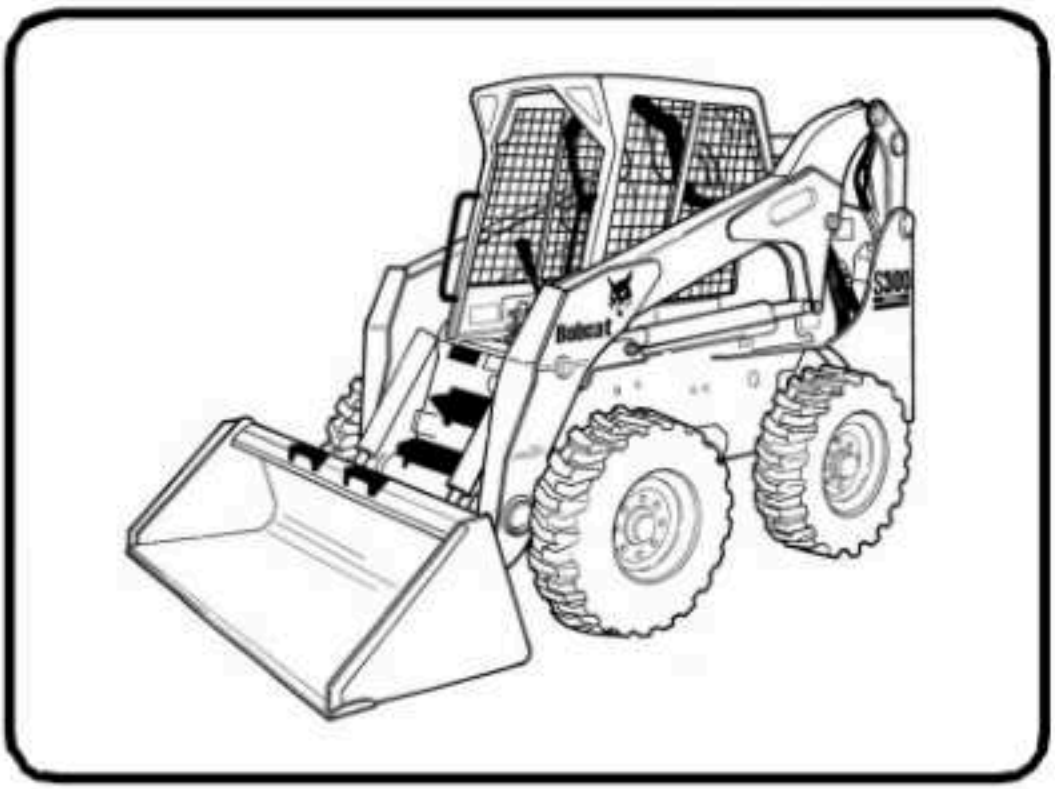
Bobcat®

Parts Manual
S250 Skid-Steer Loader

S/N A5GM11001 & Above
S/N A5GN11001 & Above



EQUIPPED WITH
BOBCAT INTERLOCK
CONTROL SYSTEM (BICS™)

6986841 (3-09)*

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Title: Bucket Positioning Valve
Model Number: S250
Serial Number: A5GM11001 & Above, A5GN11001 & Above

Ref #	Part #	Description	S/N	Q-ty
1	6675669	VALVE, BPV, primer red - Ref. 2-21		1
2	6647784	PLUG, W/Ref. 3		1
3	79K10	O-RING		4
4	6647785	SPRING		1
5	6647783	LOADCHECK		1
6		SPOOL, SPOOL, NSS		1
7	6641179	CONNECTOR METRI PACK, 2-pin		1
8	6676543	PLUG, W/Ref. 3		2
9	6667176	PLUG, W/Ref. 3		1
10	6667680	SNAP RING		1
11	7328017	SPRING COMPRESSION, Was 6676544, A		1
12		SPOOL, SPOOL, NSS		1
13		BODY, BODY, NSS		1
14	6667677	SEAL,O-RING		1
15	6647777	PIN		1
16	79K6	O-RING		1
17	6676542	CAP		1
18	6667676	COVER		1
19	8D4	NUT JAM		1
20	6648293	SCREW		1
21	6672863	VALVE, SOLENOID		1
21	6671527	NUT		1
21	6670634	KIT SEAL		1
21	6675781	Coil, W/Ref. 7 & 22		1
21	6675780	Cartridge		1

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Title: Connector Harness Assembly
Model Number: S250
Serial Number: A5GM11001 & Above, A5GN11001 & Above

Ref #	Part #	Description	S/N	Q-ty
1		CONNECTOR, CONNECTOR, NSS - Order components		1
2		BOLT, BOLT, NSS - Order Ref. 3		1
3	6688834	CONNECTOR, cab - W/Ref. 2 & 4		1
4		SEAL, SEAL, NSS - Order Ref. 3 or 7 - Was 6697794, A		1
5		SEAL, SEAL, NSS - Order Ref. 6 - Was 6697793, A		1
6	6688836	FLANGE, W/Ref. 5 & 8		1
7	6688833	CONNECTOR, engine - W/Ref. 4		1
8		CLIP, CLIP, NSS - metal - Order Ref. 6		2

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Title: Maintenance Items (Scheduled Maintenance)
Model Number: S250
Serial Number: A5GM11001 & Above, A5GN11001 & Above

Ref #	Part #	Description	S/N	Q-ty
1	7343861	KIT MAINTENANCE 50 HR, Std Flow - Ref. 5, 6, 9, 10 & 13		1
1	7343864	KIT MAINTENANCE 50 HR, High Flow - Ref. 5, 8, 9, 10 & 13		1
2	7408487	KIT MAINTENANCE 250 HR, NLA - Order Ref. 7, A		1
3	7343862	KIT MAINTENANCE 500 HR, Std Flow - Ref. 6, 7, 9, 10, 11 & 13		1
3	7343865	KIT MAINTENANCE 500 HR, High Flow - Ref. 7-11 & 13		1
4	7343863	KIT MAINTENANCE 1000/2000 HR, Std Flow - Ref. 5-7 & 9-13		1
4	7343866	KIT MAINTENANCE 1000/2000 HR, High Flow - Ref. 5 & 7-13		1
5	6661022	FILTER OIL HYDRAULIC IN-LINE		2
6	6661248	FILTER OIL HYDRAULIC 12		1
7	6667352	FILTER FUEL W/SEPARATOR 12		1
8	6668819	FILTER OIL HYDRAULIC		1
9	6678233	FILTER OIL ENGINE 12		1
10	6692337	FILTER HYD CARTRIDGE		1
11	6698057	FILTER AIR OUTER		1
12	6698058	FILTER AIR INNER		1
13	6727475	CAP HYDRAULIC		1

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