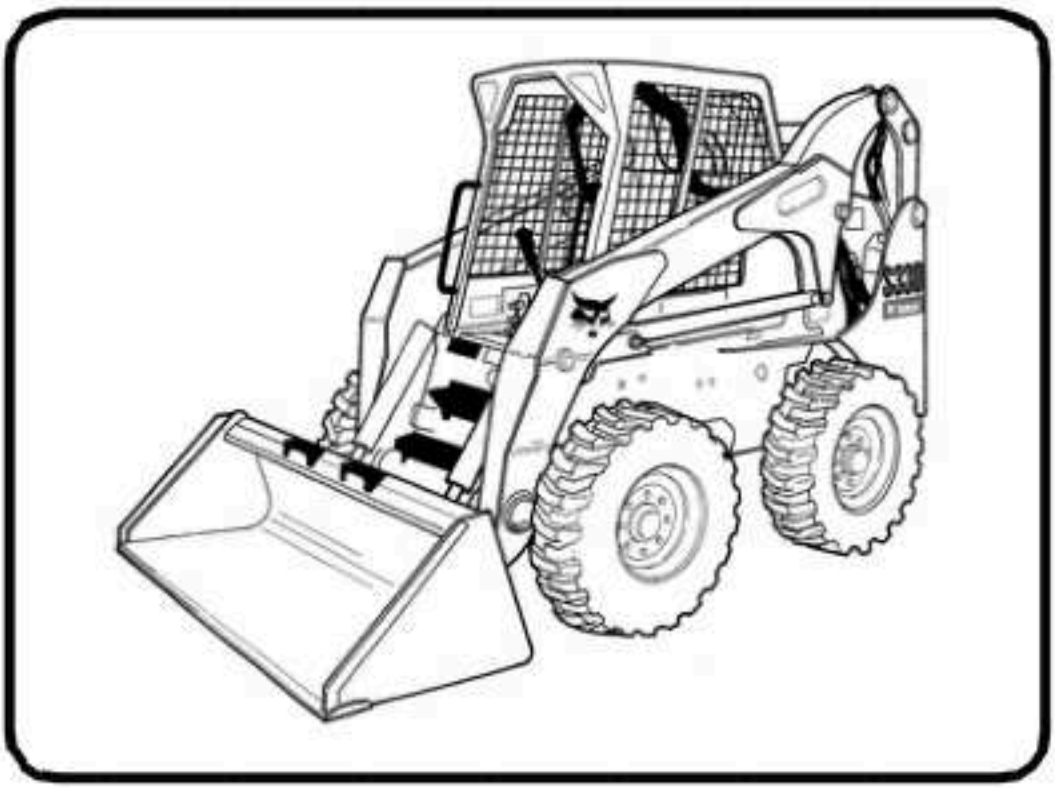
Bobcat®

Parts Manual
S330 Skid-Steer Loader

S/N A5HA11001 & Above
S/N AAKM11001 & Above



EQUIPPED WITH
BOBCAT INTERLOCK
CONTROL SYSTEM (BICS™)

6986843 (5-11)*

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Title: Cylinder Head
Model Number: S330
Serial Number: A5HA11001 & Above, AAKM11001 & Above

Ref #	Part #	Description	S/N	Q-ty
1	6680868	SHAFT, W/Ref. 2		1
2	25GM8010	SCREW, set		2
3	6680878	BOLT		4
4	6680872	SPRING		3
5	6680873	ROCKER ARM, W/Ref. 6-7		4
6	7024267	SCREW, ADJUSTING, Was 3974920, A		8
7	2DM8	NUT HEX		8
8	6680869	BRACKET, rocker arm	Engine 9XZ999 & Below	
8	7017201	BRACKET ROCKER ARM, W/Ref. 27	Engine 9Y0001 & Above	
9	6680870	WASHER		2
10	6680871	SNAP RING		2
11	7020950	HEAD CYLINDER ENGINE, W/Ref. 12, 13 & 16-24 - Was 6693482, A		1
12	6680861	INTAKE VALVE, intake		8
13	6680862	VALVE, EXHAUST, exhaust		8
14	7000665	PAD, WEAR, Was 6680882, A		8
15	6698524	ARM VALVE BRIDGE		8
16	7008389	RETAINER, VALVE SPRING, set of 2 - Was 3974161, A		16
17	6685959	RETAINER		16
18	6680863	SPRING VALVE		16
19	6672436	SEAL, valve stem		16
20	6680859	GUIDE, valve	Engine AKZ999 & Below	
20	6685958	GUIDE, valve	Engine AL0001 &	

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Title: Heater & A/C (A/C Kit) (Used on Heaters W/Metal Housing)
Model Number: S330
Serial Number: A5HA11001 & Above, AAKM11001 & Above

Ref #	Part #	Description	S/N	Q-ty
1	7116902	KIT, - Ref. 2-10 & 12-14		1
2		HOSE, HOSE, NLA - 72" (1828,8 mm) long - Order Ref. 8		1
3		HOSE, HOSE, NLA - 76" (1930,4 mm) long - Order Ref. 8		1
4	5HM20	CLAMP HOSE		8
5	6624289	STRAP, TIE		9
6	7125557	HOSE HEATER FORMED		1
7	7113209	HOSE HEATER		1
8	6565977	HOSE HEATER BULK, sold per foot		x
9	7015668	MOUNT, STRAP TIE, Was 6678666, B		2
10	6731084	CONNECTOR		2
11		VALVE, VALVE, - not in kit		1
12	6732023	CONNECTOR, HOSE		2
13	6731085	ELBOW		1
14	6686385	MOUNT, SADDLE SWIVEL		1
15	30H45	CLIP, not in kit		1
16	4CM825	BOLT HEX HEAD, not in kit - screws into threads in water flange - Was 1CM825, A		1
17	6904255ENUS	INSTRUCTIONS INSTALL, - not in kit - part of heater kit - Was 6904255, A		1

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Title: Heater & A/C (Heater Plumbing Kit)
Model Number: S330
Serial Number: A5HA11001 & Above, AAKM11001 & Above

Ref #	Part #	Description	S/N	Q-ty
1	7116902	KIT, - Ref. 2-10 & 12-14		1
2		HOSE, HOSE, NLA - 72" (1828,8 mm) long - Order Ref. 8		1
3		HOSE, HOSE, NLA - 76" (1930,4 mm) long - Order Ref. 8		1
4	5HM20	CLAMP HOSE		8
5	6624289	STRAP, TIE		9
6	7125557	HOSE HEATER FORMED		1
7	7113209	HOSE HEATER		1
8	6565977	HOSE HEATER BULK, sold per foot		x
9	7015668	MOUNT, STRAP TIE, Was 6678666, B		2
10	6731084	CONNECTOR		2
11		VALVE, VALVE, - not in kit		1
12	6732023	CONNECTOR, HOSE		2
13	6731085	ELBOW		1
14	6686385	MOUNT, SADDLE SWIVEL		1
15	30H45	CLIP, not in kit		1
16	4CM825	BOLT HEX HEAD, not in kit - screws into threads in water flange - Was 1CM825, A		1
17	6904255ENUS	INSTRUCTIONS INSTALL, - not in kit - part of heater kit - Was 6904255, A		1

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