Bobcat®

# Parts Manual
# S18 Skid-Steer Loader

## S/N B5WH11001 & Above




7505280

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Title: CAB Door (Door Panel Assembly) (Window 788,2mm x 590,4mm)
Model Number: S18
Serial Number: B5WH11001 & Above

| Ref # | Part # | Description | S/N | Q-ty |
|---|---|---|---|---|
| 1 | 7423002 | DOOR, PANEL ASSY, Ref. 21, 24-26 - Also includes Ref. 2-16 on this page | | 1 |
| 2 | | DOOR, WELDMENT, DOOR, WELDMENT, NSS - Order Ref. 1 | | 1 |
| 3 | 7309006 | SEAL, DOOR | | 1 |
| 4 | 7423004 | WINDOW, DOOR | | 1 |
| 5 | 7423005 | SEAL WINDOW | | 1 |
| 6 | 7423006 | CORD, WINDOW SEAL | | 1 |
| 7 | 7367042 | HANDLE, BRACKET | | 1 |
| 8 | 7309011 | LATCH ASSEMBLY, W/Ref. 16 | | 1 |
| 9 | 7331103 | WIPER, MOTOR | | 1 |
| 10 | 7327244 | ARM, WIPER | | 1 |
| 11 | 7321025 | BLADE, WIPER | | 1 |
| 12 | 7336920 | HINGE, DOOR | | 2 |
| 13 | 7336921 | HINGE, BASE | | 2 |
| 14 | 4CM825 | BOLT HEX HEAD | | 8 |
| 15 | 51DM8 | NUT HEX THREADLOCKER PREAPPLIED | | 4 |
| 16 | 27CM616 | SCREW SKT BTN HD CAP | | 2 |
| 17 | 7351462 | KEY, DOOR | | 1 |


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Title: Governor (Blue) (Engine Serial # V2403-B******)
Model Number: S18
Serial Number: B5WH11001 & Above

| Ref # | Part # | Description | S/N | Q-ty |
|---|---|---|---|---|
| 1 | 46891513 | LEVER FORK ASSEMBLY, W/Ref. 2-11 | | 1 |
| 2 | | PIN, PIN, NSS - Order Ref. 1 | | 2 |
| 3 | | PIN, PIN, NSS - Order Ref. 1 | | 1 |
| 4 | | SPRING, SPRING, NSS - Order Ref. 1 | | 1 |
| 5 | | SCREW, SET, SCREW, SET, NSS - Order Ref. 1 | | 1 |
| 6 | 6684832 | LEVER, fork | | 1 |
| 7 | 6684833 | SHAFT, fork lever | | 1 |
| 8 | 6653916 | HOLDER, fork lever | | 1 |
| 9 | 7024230 | BOLT, FLANGE | | 1 |
| 10 | 3974662 | BOLT | | 1 |
| 11 | 7353992 | WASHER SPRING | | 1 |
| 12 | 6680706 | BOLT | | 2 |
| 13 | 6680504 | BOLT | | 1 |
| 14 | 46891514 | SPRING GOVERNOR, governor | | 1 |
| 15 | 46891515 | SPRING GOVERNOR, governor | | 1 |


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Title: Hydrostatic Pump (Left Half)
Model Number: S18
Serial Number: B5WH11001 & Above

| Ref # | Part # | Description | S/N | Q-ty |
|---|---|---|---|---|
| 24 | | PIN, PIN, NLA - Order Ref. 44 | | 4 |
| 25 | | RETAINER, RETAINER, NLA - Order Ref. 27 | | 1 |
| 26 | 7322758 | CYLINDER | | 1 |
| 27 | 6671512 | GROUP, ROTARY, W/Ref. 20-26 | | 1 |
| 28 | 6687773 | PLATE PUMP | | 1 |
| 29 | 6650636 | PIN | | 1 |
| 30 | 6650634 | GASKET | | 1 |
| 31 | 6650635 | BEARING | | 1 |
| 32 | 7322760 | CAP, END | | 1 |
| 33 | 6657028 | O-RING | | 2 |
| 34 | 79K8 | O-RING | | 2 |
| 35 | | CHECK VALVE, CHECK VALVE, NLA - poppet - Order Ref. 36 | | 1 |
| 36 | 7281334 | VALVE, RELIEF, Ref. 33-35 | | 2 |
| 37 | 6645086 | PLUG | | 2 |
| 37 | 6661481 | O-RING | | 1 |
| 38 | 6650637 | BOLT | | 4 |
| 39 | 6650646 | O-RING | | 1 |
| 40 | 6653730 | O-RING | | 1 |
| 41 | 6645081 | O-RING | | 1 |
| 42 | 6650675 | COUPLER | | 1 |
| 43 | 6671516 | KIT SEAL, - Ref. 17 & 32 - Also includes Ref. 7, 14, & 30 on this page - Was 7296604 | | 1 |
| 44 | 7339370 | KIT GUIDE, W/Ref. 22 & (4) 24 | | 1 |


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