650K CRAWLER

Parts Manual

7-7611NA

CASE CONSTRUCTION

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TRACK CHAIN, CASE LUBRICATED

REF	FN	PART NUMBER	YR/SN	QTY	DESCRIPTION
		REF			INSTRUCTION EACH MASTER LINK HAS TWO BOLT HOLES
		418205A1		2	CHAIN, TRACK 406 mm (16 inch); Chain; Incl. Shoes; Incl. 295202A2, Ref 1 - 17; 18, 19, 20
		418597A1		2	TRACK ASSY, CRAWLER 508 mm (20 inch); Chain; Incl. Shoes; Incl. 295202A2, Ref 1 - 17; 18A, 19, 20
		418600A1		2	TRACK ASSY, CRAWLER 635 mm (25 inch); Chain; Incl. Shoes; Incl. 295202A2, Ref 1 - 17; 18B, 19, 20
		295202A2		1	CHAIN, TRACK Incl. Ref 1 - 17; Order 418202A1, Ref 35
1		295178A2		37	LINK Right-Hand
2		295177A2		37	LINK Left-Hand
3		R56515		38	BUSHING 57 mm (2-1/4 in) OD
4		R51131		38	PIN, LARGE
5		R51132		76	SPACER
6		R50830		76	SEAL
7		R50441		38	PLUG
		299237A1		1	KIT Master Link; Right-Hand; Incl. Ref 8 - 12
		NSS		1	NOT SERVICED SEPARATELY Link Assy; Master; Right-Hand; Incl. Ref 8, 9
8		NSS		1	NOT SERVICED SEPARATELY Link; Fits Over Track Pin On Outside Of Regular Track Link
9		NSS		1	NOT SERVICED SEPARATELY Link; Fits Over Bushing On Inside Of Regular Track Link
10		295325A1		2	BOLT 5/8 NF x 3-1/4
12		178328A3		1	TAG Installation Instructions
		299234A1		1	KIT Master Link; Left-Hand; Incl. Ref 13 - 17
		NSS		1	NOT SERVICED SEPARATELY Link Assy; Master; Left-Hand; Incl. Ref 13, 14
13		NSS		1	NOT SERVICED SEPARATELY Link; Fits Over Track Pin On Outside Of Regular Track Link; Not Illustrated
14		NSS		1	NOT SERVICED SEPARATELY Link; Fits Over Bushing On Inside Of Regular Track Link; Not Illustrated
15		295325A1		2	BOLT 5/8 NF x 3-1/4

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FINAL DRIVE ASSY, HUB

REF	FN	PART NUMBER	YR/SN	QTY	DESCRIPTION
		385250A4		2	DRIVE ASSY. Final Drive Assembly; 1448 mm (57 inch) Gauge Long Track (LT) Models; Incl. Ref 1 - 23, 24 - 27; Also Includes Figure 06-06, Ref 1 - 39
		385251A4		2	DRIVE ASSY. Final Drive Assembly; 1702 mm (67 inch) Gauge Wide Track (WT) or Low Ground Pressure (LGP) Models; Incl. Ref 1 - 22, 23A, 24 - 27; Also Includes Figure 06-06, Ref 1 - 39
1		385217A3		1	HUB Hub, Wheel Housing
2		(87028191)		6	Locking, M16 x 60; 10.9
3		(87028192)		6	Locking, M16 x 170; 10.9
4		238-5279		1	O-RING 1/8 x 13 in
5		385220A3		1	GEAR, PLANETARY 65 T; Planetary Ring
		385262A4		1	PLANET CARRIER Incl. Ref 6 - 8
6		NSS		1	NOT SERVICED SEPARATELY Carrier, Hub
7		NSS		3	NOT SERVICED SEPARATELY Pin
8		NSS		3	NOT SERVICED SEPARATELY Pin, Grooved, 3/8 x 1-3/4
9		385231A1		3	WASHER,SPECIAL
10		606-12025		3	BOLT Locking, M12 x 25; 10.9
11		837-5010		3	SPLIT PIN/SAFETY PIN 5 x 10 mm
12		385258A1		198	BEARING, ROLLER
13		385221A2		3	GEAR, PLANETARY 25 T
14		385205A1		1	PLATE, RETAINING Bearing
15		87018613		8	BOLT M12 x 50
16		385271A1		1	BEARING, CUP
17		385270A1		1	BEARING, CONE
18		385211A1		1	BEARING, CUP
19		385210A1		1	BEARING, CONE
20		385223A1		1	SEAL ASSY. Oil
21		385249A2		1	WASHER
22		800-1182		1	RING
23		385213A3		1	FLANGE Long Track (LT) Models
23A		385228A3		1	FLANGE Wide Track (WT) or Low Ground Pressure (LGP) Models
24		238-5156		1	O-RING 3/32 x 4-1/4
25		385214A2		1	PLATE, END Wheel

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DOORS, REAR

REF	FN	PART NUMBER	YR/SN	QTY	DESCRIPTION
		REF			INSTRUCTION LEFT-HAND AND RIGHT-HAND
		414381A3		1	DOOR ASSY. Right-Hand; Incl. Ref 1, 2, 3 - 6A
		414383A3		1	DOOR ASSY. Left-Hand; Incl. Ref 1A, 2A - 6A
1		NSS		1	NOT SERVICED SEPARATELY Door, Right-Hand
1A		NSS		1	NOT SERVICED SEPARATELY Door, Left-Hand
2		414382A3		1	HINGE Door, Right-Hand
2A		414384A3		1	HINGE Door, Left-Hand
3		627-10025		3	SCREW M10 x 25
4		895-15010		4	WASHER 11 x 24 x 2 mm
5		122958A1		2	NUT M10
6		336371A1		2	PIN Nut Retainer
6A		832-10410		1	NUT M10
7		627-8025		6	BOLT M8 x 25
8		895-15008		6	WASHER 9 x 20 x 1,6 mm
9		437171A1		2	GASSTRUT Gas Spring
10		411339A1		2	MOUNTING
11		627-8020		8	BOLT M8 x 20
12		895-11008		8	WASHER 9 x 16 x 1,6 mm
13		F44883		4	CLIP,ELECTRICAL
14		109498A1		4	STUD
15		231-1445		4	NUT, LOCK 5/16
16		86990971		1	HANDLE Hydraulic Pump, Cab/Canopy Tilt; Door, Left-Hand
17		413925A2		2	PLATE Door Latch
18		614-12025		4	CAPSCREW M12 x 25
19		896-11012		4	WASHER 13,5 x 24 x 3 mm
20		N7673		2	BUFFER, RUBBER Bumper
21		495-11034		2	WASHER 11/32 x 11/16 x 1/16
22		231-1445		2	NUT, LOCK 5/16

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