A TEREX BRAND

Parts Manual

Serial Number Range

S-80

S-85

from SN 3082 to 7999

Part No. 77810

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Table of Contents

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How to Read Your Serial Number....3
Parts Stocking List....7
How to Order Parts....8
Service Parts Fax Order Form....9

Electronic Version

Click on any page number to view the figure.

100 Decals

101.1 Decals with Words....10
102.1 Decals with Symbols....14

200 Drive Chassis Components

201.1 2WD Steer Axle Linkage....16
202.1 Extendable Steer Axle Installation....18
203.1 2WD Steer Axle, Wheel and Hubs....20
204.1 Non-steer Axle - Wheels and Hubs....22
205.1 Extendable Non-steer Axle Installation....26
206.1 4WD Steer Axle Linkage....28
207.1 4WD Steer Axle - Wheel and Hubs....30

300 Turntable Components

301.1 Hydraulic and Fuel Tanks - Gasoline/LPG Models (to SN 5380)....32
301.2 Hydraulic and Fuel Tanks - Gasoline/LPG Models (from SN 5381)....34
302.1 Hydraulic and Fuel Tanks - Diesel Models....36
303.1 Function Manifold and Auxiliary Power Unit Installation....38
304.1 Turntable Rotator and Hydraulic Rotary Coupler Installation....40
305.1 Ground Controls - View 1....44
306.1 Ground Controls - View 2....46
307.1 Turntable Covers - Tank Side....48
308.1 Turntable Covers - Engine Side....50
309.1 Turntable Covers....52

400 Engine Components

401.1 Perkins 704-30 Engine - View 1 (to SN 3737)....54
402.1 Perkins 704-30 Engine - View 2 (to SN 3737)....56
403.1 Perkins 704-30 Engine - View 3 (to SN 3737)....58
404.1 Perkins 704-30 Engine - View 4 (to SN 3737)....60
405.1 Perkins 804D-33 Engine - View 1 (from SN 3738)....62
406.1 Perkins 804D-33 Engine - View 2 (from SN 3738)....64
407.1 Perkins 804D-33 Engine - View 3 (from SN 3738)....66
408.1 Deutz F4L-913 Engine - View 1 (to SN 3772)....68
409.1 Deutz F4L-913 Engine - View 2 (to SN 3772)....70
410.1 Deutz F4L-913 Engine - View 3 (to SN 3772)....72
411.1 Deutz F4L-913 Engine - View 4 (to SN 3772)....74
412.1 Deutz BF4L-2011 / TD2011-L04i Engine - View 1 (from SN 3773)....76
413.1 Deutz BF4L-2011 / TD2011-L014i Engine - View 2 (from SN 3773)....80
414.1 GM 3.0L ELI Engine - View 1....82
415.1 GM 3.0L EFI Engine - View 2....84
416.1 Ford LRG-425 EFO Engine - View 1....86
417.1 Ford LRG-425 EFI Engine - View 2....88
418.1 Ford LRG-425 EFI Engine - View 3....90
419.1 Ford LRG-425 EFI Engine - View 4....92
420.1 Continental TME-27 Engine - View 1....94
421.1 Continental TME-27 Eninge - View 2....96
422.1 Continental TME-27 Engine - View 3....98
423.1 Engine Tray and Battery....100

500 Boom Components

501.1 Boom Installation....102
502.1 Extension Boom - View 1....104
503.1 Extension Boom - View 2....106
504.1 Extension Cylinder Assembly....108
505.1 Cable Track Installation....110
506.1 Slave Cylinder and Platform Rotator....112
507.1 Jib Boom and Platform Rotator....114
508.1 Jib Detail....116
509.1 Platform Installation....118

600 Platform Components

601.1 Platform Installation....120
602.1 Platform Controls, S-80 - View 1....124
602.1 Platform Controls, S-85 - View 1....126
603.1 Platform Controls, S-80 - View 2....128
603.1 Platform Controls, S-85 - View 2....130
604.1 Joysticks (to SN 5519)....132
604.2 Joysticks (from SN 5520)....134

700 Hydraulic Components

701.1 2WD Traction Manifold (to SN 3834)....136
701.2 2WD Traction Manifold (from SN 3835)....138
702.1 4WD Traction Manifold (to SN 3834)....140

MidWestTech | Terex Genie S-80, S-85 Telescopic Boom Lift Parts Manual | Publication 77... Order the manual at mid-west-tech.com >

702.2 4WD Traction Manifold (from SN 3835).....142
702.3 4WD Traction Manifold.....144
703.1 Axle Select Manifold and Two-Speed/Brake Manifold.....146
704.1 Function Manifold - View 1.....148
705.1 Function Manifold - View 2.....152
706.1 Jib Boom and Platform Rotator Manifolds.....154
707.1 Pumps.....156
708.1 Hydraulic Hoses and Fittings - Steer and Axle Estension.....158
709.1 Hydraulic Hoses and Fittings - Drive System (to SN 3834).....160
709.2 Hydraulic Hoses and Fittings - Drive System (from SN 3835).....162
710.1 Hydraulic Hoses and Fittings - Turntable Components.....164
711.1 Hydraulic Hoses and Fittings - Boom.....168
712.1 Hydraulic Hoses and Fittings - Boom.....170

800 Accessories

801.1 Alarm and Beacon Package, Driving Lights.....172
802.1 Platform Options.....174
803.1 Ground and Platform Control Box Covers.....178
804.1 Hostile Environment Package - Boom and Turntable Covers (to SN 5894).....180
804.2 Hostile Environment Package - Boom and Turntable Covers (from SN 5895).....182
805.1 Hostile Environment Package - Turntable.....184
806.1 Hostile Environment Package - Engine Air Cleaners.186
807.1 Hostile Environment Package - Cylinder Bellows.....188
808.1 Panel Cradle Option.....190
809.1 Platform Overload Option.....192
810.1 Belt-driven Generator Option - View 1.....194
811.1 Belt-driven Generator Option - View 2.....196
812.1 Air Line to Platform.....198
813.1 Welder Option, Chassis Components - View 1.....200
814.1 Welder Option, Platform Components - View 2.....202
815.1 Welder Option, Hoses and Fittings - View 3.....204
816.1 Hydraulic Generator Option, Continental TME-27 Engine.....206
817.1 Hydraulic Generator Option, Continental TME-27 Engine, Hoses and Fittings.....208
818.1 Cold Start Package and full Gauge Option.....210
819.1 Hydraulic Oil Cooler Option.....212
820.1 Hall-Mesh and Pipe Cradle Option.....214
821.1 Operator Protection Structure (from SN 3445).....216
822.1 Fall Arrest Bar.....218

Indices

Part Number Index.....220
Part Description Index.....228

Cross References

Fittings Cross Reference.....240

MidWestTech | Terex Genie S-80, S-85 Telescopic Boom Lift Parts Manual | Publication 77... Order the manual at mid-west-tech.com >

204.1 Non-steer Axle - Wheels and Hubs (continued)

Item	Part No.	Description	Qty.
–	111159GT	KIT,CLOSING COVER *4WD models, use with wheel drive 102711; from SN 4212 to SN 4435*	
–	111160GT	KIT,PIN (102711) *4WD models, use with wheel drive 102711; from SN 4212 to SN 4435*	
–	111162GT	KIT,DISC BRAKE (102711) *4WD models, use with wheel drive 102711; from SN 4212 to SN 4435*	
–	111163GT	KIT,O-RING (102711) *4WD models, use with wheel drive 102711; from SN 4212 to SN 4435*	
–	111361GT	SEAL KIT (111090) *4WD models, use with wheel drive 111090; from SN 4212 to SN 4435*	
–	111362GT	BOLT,WHEEL DRIVE CAP(106122) *4WD models, use with wheel drive 111090; from SN 4212 to SN 4435*	
–	111363GT	O-RING,DISCONNECT ROD (111060) *4WD models, use with wheel drive 111090; from SN 4212 to SN 4435*	
–	1260081GT	PISTON, BRAKE *4WD models, use with wheel drive 102711; from SN 4212 to SN 4435*	
–	1260082GT	SPRING, HELICAL, RH *4WD models, use with wheel drive 102711; from SN 4212 to SN 4435*	
–	220254GT	STUD (102711) *4WD models, use with wheel drive 102711; from SN 4212 to SN 4435*	
–	226213GT	END COVER,WHEEL DRIVE *** *4WD models, use with wheel drive 111090, includes O-ring part 226215; from SN 4212 to SN 4435*	
–	226215GT	END COVER O-RING,WHEEL DRIVE *4WD models, use with wheel drive 111090; from SN 4212 to SN 4435*	
–	237228GT	KIT,BRAKE PIST & SPRI (111090) *4WD models, use with wheel drive 102711; from SN 4212 to SN 4435*	
–	33441GT	STUD,WHEEL,3/4-16, (34115) *4WD models, use with wheel drive 111090; from SN 4212 to SN 4435*	
24B	81381GT	WHEEL DRIVE W/BRAKE,60.2:1.....4 *4WD models; from SN 4436 to SN 4617*	
–	101284GT	WHEEL STUD, 3/4-16 X 60MM *4WD models; from SN 4436 to SN 4617*	
–	102169GT	O-RING & SHAFT(81381) *4WD models; from SN 4436 to SN 4617*	
–	102170GT	O-RING, COVER (81381) *4WD models; from SN 4436 to SN 4617*	
–	102491GT	O-RING, DISCONNECT ROD *4WD models; from SN 4436 to SN 4617*	
–	102492GT	O-RING, GEAR RING (81381) *4WD models; from SN 4436 to SN 4617*	
–	102493GT	SEAL,SHAFT (81381) *4WD models; from SN 4436 to SN 4617*	
–	102494GT	SPRING,DOWEL SLEEVE (81381) *4WD models; from SN 4436 to SN 4617*	
–	77525GT	BRAKE DISC, KIT (81381) *4WD models; from SN 4436 to SN 4617*	
–	77526GT	SEAL KIT, BRAKE (81381) *4WD models; from SN 4436 to SN 4617*	
24C	122632GT	UPGRADE KIT, DRIVE HUB, 4WD.....1 *Required for first time replacement of all 4 wheel drives item 102711, includes 4 wheel drives item 111090; from SN 4618*	
–	106122GT	CAP,DISENGAGE,4HP/4HB*** *4WD models, use with wheel drive 111090; from SN 4618*	
–	111090GT	WHEEL DRIVE W/BRAKE,57.49:1.....4 *4WD models; from SN 4618*	
–	111158GT	KIT,CLOSING CAP *4WD models, use with wheel drive 102711; from SN 4618*	
–	111159GT	KIT,CLOSING COVER *4WD models, use with wheel drive 102711; from SN 4618*	
–	111160GT	KIT,PIN (102711) *4WD models, use with wheel drive 102711; from SN 4618*	
–	111162GT	KIT,DISC BRAKE (102711) *4WD models, use with wheel drive 102711; from SN 4618*	
–	111163GT	KIT,O-RING (102711) *4WD models, use with wheel drive 102711; from SN 4618*	
–	111361GT	SEAL KIT (111090) *4WD models, use with wheel drive 111090; from SN 4618*	
–	111362GT	BOLT,WHEEL DRIVE CAP(106122) *4WD models, use with wheel drive 111090; from SN 4618*	
–	111363GT	O-RING,DISCONNECT ROD (111060) *4WD models, use with wheel drive 111090; from SN 4618*	
–	1260081GT	PISTON, BRAKE *4WD models, use with wheel drive 102711; from SN 4618*	
–	1260082GT	SPRING, HELICAL, RH *4WD models, use with wheel drive 102711; from SN 4618*	
–	146494GT	BEARING KIT *4WD models, use with wheel drive 102711; from SN 4618*	
–	146495GT	O-RING	
–	220254GT	STUD (102711) *4WD models, use with wheel drive 102711; from SN 4618*	

MidWestTech | Terex Genie S-80, S-85 Telescopic Boom Lift Parts Manual | Publication 77... Order the manual at mid-west-tech.com >

304.1 Turntable Rotator and Hydraulic Rotary Coupler Installation (continued)

Item	Part No.	Description	Qty.
–	58304GT	SHAFT,OUTPUT *(Used on swing drive 139189)*	
–	58596GT	BEARING KIT,OUTER (88921) *(Used on swing drive 139189)*	
–	58597GT	BEARING KIT,INNER (88921) *(Used on swing drive 139189)*	
–	6886GT	WASHER,LOCK,.313 *manifold to motor*	
–	83124GT	DRAIN PLUG *(Used on swing drive 139189)*	
–	94620GT	SEAL KIT,SWING TORQ HUB*** *(Used on swing drive 139189)*	
32C		Ref. SWING DRIVE ASSEMBLY *Previous SWING DRIVE ASSEMBLY 88921 is no longer available, order complete assembly 1255768 for first time replacement; from SN 3582*	
–	21148GT	WASHER,THRUST,TORQUE HUB *use with swing drive 88921; from SN 3582*	
–	29290GT	SEAL KIT,FAIRFIELD (S1A2)*** *does not include thrust washer part 21148 (used with swing drive 88921); from SN 3582*	
–	41489GT	SCREW,SHC,5/16-18 X 2,PLATED *manifold to motor,*	
–	45483GT	VALVE,SHUTTLE*** *use with swing drive 88921; from SN 3582*	
–	58387GT	O-RING,MOTOR/BRAKE (88921)*** *use with swing drive 88921; from SN 3582*	
–	58596GT	BEARING KIT,OUTER (88921) *use with swing drive 88921; from SN 3582*	
–	58597GT	BEARING KIT,INNER (88921) *use with swing drive 88921; from SN 3582*	
–	65616GT	SEAL KIT PWR WHL MOTOR *use with swing motor 94621 on swing drive 88921; from SN 3582*	
–	6886GT	WASHER,LOCK,.313 *manifold to motor*	
–	81366GT	MANIFOLD,SWING CB & BRAKE *use with swing drive 88921; from SN 3582*	
–	83009GT	VALVE,COUNTERBALANCE(81366)*** *use with swing drive 88921; from SN 3582*	
–	94621GT	SWING MOTOR,COMPLETE*** *use with swing drive 88921; from SN 3582*	
–	94622GT	BRAKE PORT HARDLINE *use with swing drive 88921; from SN 3582*	
–	94623GT	KIT,FRICTION DISC *use with swing drive 88921; from SN 3582*	
–	94624GT	KIT,BRAKE SPRING *use with swing drive 88921; from SN 3582*	
–	94625GT	SEAL KIT,SWING BRAKE *use with swing drive 88921; from SN 3582*	
–	94626GT	KIT,SWING BRAKE REBUILD *use with swing drive 88921; from SN 3582*	
32D		Ref. SWING DRIVE ASSEMBLY *Previous SWING DRIVE ASSEMBLY 81367 is no longer available, order complete assembly 1255768 for first time replacement; to SN 3581*	
–	21148GT	WASHER,THRUST,TORQUE HUB *use with swing drive part 81367; to SN 3581*	
–	29290GT	SEAL KIT,FAIRFIELD (S1A2)*** *does not include thrust washer part 21148 (used with swing drive part 81367); to SN 3581*	
–	41489GT	SCREW,SHC,5/16-18 X 2,PLATED *manifold to motor*	
–	45483GT	VALVE,SHUTTLE*** *use with swing drive part 81367; to SN 3581*	
–	53999GT	MOTOR,TURNTABLE ROTATE** *use with swing drive part 81367; to SN 3581*	
–	65616GT	SEAL KIT PWR WHL MOTOR *use with swing motor 53999 on swing drive 81367; to SN 3581*	
–	65618GT	SEAL KIT,BRAKE*** *use with swing drive part 81367; to SN 3581*	
–	6886GT	WASHER,LOCK,.313 *manifold to motor*	
–	81331GT	BRAKE,900 IN*LB *use with swing drive part 81367; to SN 3581*	
–	81366GT	MANIFOLD,SWING CB & BRAKE *use with swing drive part 81367; to SN 3581*	
–	83009GT	VALVE,COUNTERBALANCE(81366)*** *use with swing drive part 81367; to SN 3581*	
33	39882GT	PLUG,HEX SOCKET,090109B-4 *use with swing drive 88921 (top plug)*	
34	109802GT	PLUG,ORB #6 *use with swing drive 88921*	
35	54177GT	SCREW,HHC,1/2-13 X 1.5 GRD 8.....9	
36	13066GT	WASHER,FLAT,.5 HARDENED	
37	45495GT	SCREW,SHC,5/8-11 X 3.00,A574.....30	

MidWestTech | Terex Genie S-80, S-85 Telescopic Boom Lift Parts Manual | Publication 77... Order the manual at mid-west-tech.com >

Item	Part No.	Description	Qty.
--		Ref. 4WD traction manifold part 81055 is no longer available; for its complete replacement customer must order part 139712 *(refer to 702.3)*	
--	28750GT	O-RING KIT,FIELD SVC,ALL PROD*	
--	33994GT	PLUG AND CAP KIT-SERVICE,37 **	
--	49612GT	O-RING KIT (ORFS FITTINGS)	
--	49613GT	PLUG AND CAP KIT-SERVICE,ORFS*	
1	48997GT	NIPPLE,DIAGNOSTIC,#4 *Testing*	
--	20224GT	DIAGNOSTIC FEMALE Q-DSCNT	
2	48880GT	CAP,DIAGNOSTIC NIPPLE	
3	62253GT	VALVE,RELIEF,250 PSI *BJ, Charge pressure circuit*	
--	74902GT	SEAL KIT	
4	69873GT	VALVE, CHECK *BK, Drive motor anti-cavitation*	
--	74902GT	SEAL KIT	
5	52726GT	VALVE,FLOW DIVIDER/COMBINER *BL, Controls flow to flow divider/combiner valves BQ and BW*	
--	84135GT	SEAL KIT, VALVE	
6	69873GT	VALVE, CHECK *BM, Drive motor anti-cavitation*	
--	74902GT	SEAL KIT	
7	27836GT	VALVE,CHECK,5 PSI *BN, Drive motor anti-cavitation*	
--	110194GT	SEAL KIT, VALVE, #10	
8	27761GT	VALVE,SHUTTLE *BO, Charge pressure circuit that gets hot oil out of low pressure side of drive pump*	
--	84134GT	SEAL KIT, VALVE	
9	27836GT	VALVE,CHECK,5 PSI *BP, Drive motor anti-cavitation*	
--	110194GT	SEAL KIT, VALVE, #10	
10	62252GT	VALVE, FLOW DIVIDER COMBINER *BQ, Controls flow to steer end drive motors in forward and reverse*	
--	62252GT	VALVE, FLOW DIVIDER COMBINER	
11	69873GT	VALVE, CHECK *BR, Drive motor anti-cavitation*	
--	74902GT	SEAL KIT	
12	52723GT	VALVE-FLOW REGULATOR 2 GPM *BS, Equalizes pressure on both sides of flow divider/combiner valve BQ*	
--	89310GT	SEAL KIT, SOLENOID VALVE	
13	52723GT	VALVE-FLOW REGULATOR 2 GPM *BT, Equalizes pressure on both sides of flow divider/combiner valve BL*	
--	89310GT	SEAL KIT, SOLENOID VALVE	
14	52723GT	VALVE-FLOW REGULATOR 2 GPM *BU, Equalizes pressure on both sides of flow divider/combiner valve BW*	
--	89310GT	SEAL KIT, SOLENOID VALVE	
15	69873GT	VALVE, CHECK *BV, Drive motor anti-cavitation*	
--	74902GT	SEAL KIT	
16	62252GT	VALVE, FLOW DIVIDER COMBINER *BW, Controls flow to non-steer end drive motors in forward and reverse*	
--	84135GT	SEAL KIT, VALVE	

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