721
Loader

Service Manual

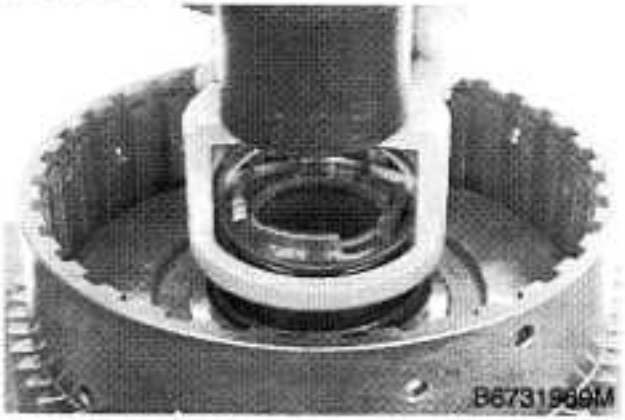
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CASE CONSTRUCTION

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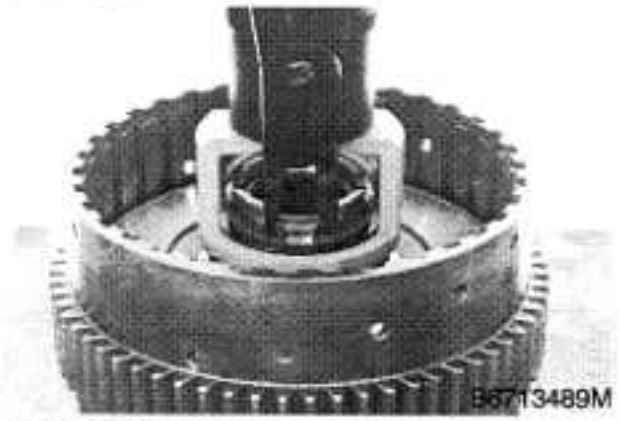
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STEP 391



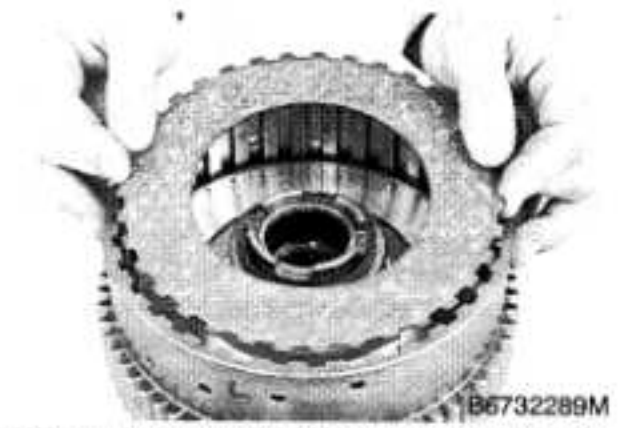
Place the clutch assembly in a press. Use tool CAS-1932 and slowly compress the spring until the guide ring can be installed.

STEP 392



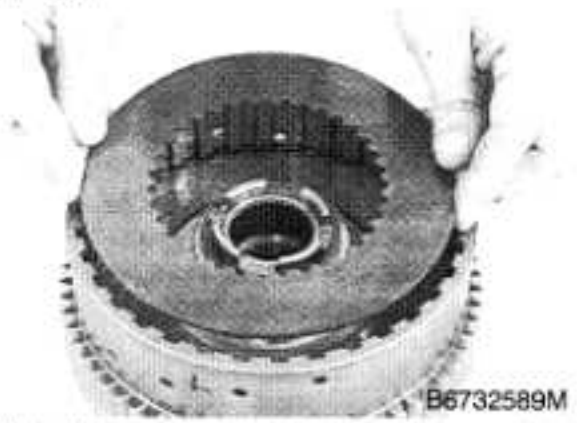
Continue to slowly compress the spring until the snap ring can be installed. Slowly release the pressure and remove the tool.

STEP 393



Install the first friction disc (0.078 inch, 2.0 mm thick) in the reverse gear clutch assembly.

STEP 394



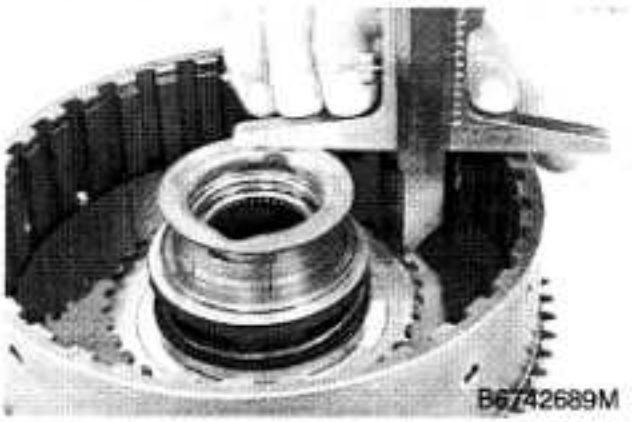
Install the first metal disc (0.098 inch, 2.5 mm thick) over the first friction disc.

STEP 395



Install the thrust plate on the clutch assembly.

STEP 396



Use caliper CAS-1938 and measure the distance from the thrust plate to the metal disc.

Example: Dimension A = 1.74 inches (44.2 mm)

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