550E
Crawler

Service Manual

8-16692

CASE CONSTRUCTION

MidWestTech | Case 550E Crawler Service Manual | Publication 8-16692

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TORQUE SPECIFICATIONS - DECIMAL HARDWARE

Use the torques in this chart when special torques are not given. These torques apply to fasteners with both UNC and UNF threads as received from suppliers, dry, or when lubricated with engine oil. Not applicable if special graphites, molydisulfide greases, or other extreme pressure lubricants are used.

Grade 5 Bolts, Nuts, and Studs



Size	Pound-Inches	Newton metres
1/4 in	108-132	12-15
5/16 in	204-252	23-28
3/8 in	420-504	48-57
Size	**Pound-Feet**	**Newton metres**
7/16 in	54-64	73-87
1/2 in	80-96	109-130
9/16 in	110-132	149-179
5/8 in	150-180	203-244
3/4 in	270-324	366-439
7/8 in	400-480	542-651
1.0 in	580-696	787-944
1-1/8 in	800-880	1085-1193
1-1/4 in	1120-1240	1519-1681
1-3/8 in	1460-1680	1980-2278
1-1/2 in	1940-2200	2631-2983

Grade 8 Bolts, Nuts, and Studs



Size	Pound-Inches	Newton metres
1/4 in	144-180	16-20
5/16 in	288-348	33-39
3/8 in	540-648	61-73
Size	**Pound-Feet**	**Newton metres**
7/16 in	70-84	95-114
1/2 in	110-132	149-179
9/16 in	160-192	217-260
5/8 in	220-264	298-358
3/4 in	380-456	515-618
7/8 in	600-720	814-976
1.0 in	900-1080	1220-1465
1-1/8 in	1280-1440	1736-1953
1-1/4 in	1820-2000	2468-2712
1-3/8 in	2380-2720	3227-3688
1-1/2 in	3160-3560	4285-4827

NOTE: *Use thick nuts with Grade 8 bolts.*

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TORQUE SPECIFICATIONS - METRIC HARDWARE

Use the following torques when specifications are not given.

These values apply to fasteners with coarse threads as received from supplier, plated or unplated, or when lubricated with engine oil. These values do not apply if graphite or molydisulfide grease or oil is used.

Grade 8.8 Bolts, Nuts, and Studs

8.8

Size	Pound-Inches	Newton metres
M4	24-36	3-4
M5	60-72	7-8
M6	96-108	11-12
M8	228-276	26-31
M10	456-540	52-61
Size	**Pound-Feet**	**Newton metres**
M12	66-79	90-107
M14	106-127	144-172
M16	160-200	217-271
M20	320-380	434-515
M24	500-600	675-815
M30	920-1100	1250-1500
M36	1600-1950	2175-2600

Grade 10.9 Bolts, Nuts, and Studs

10.9

Size	Pound-Inches	Newton metres
M4	36-48	4-5
M5	84-96	9-11
M6	132-156	15-18
M8	324-384	37-43
Size	**Pound-Feet**	**Newton metres**
M10	54-64	73-87
M12	93-112	125-150
M14	149-179	200-245
M16	230-280	310-380
M20	450-540	610-730
M24	780-940	1050-1275
M30	1470-1770	2000-2400
M36	2580-3090	3500-4200

Grade 12.9 Bolts, Nuts, and Studs

12.9

Usually the torque values specified for grade 10.9 fasteners can be used satisfactorily on grade 12.9 fasteners.

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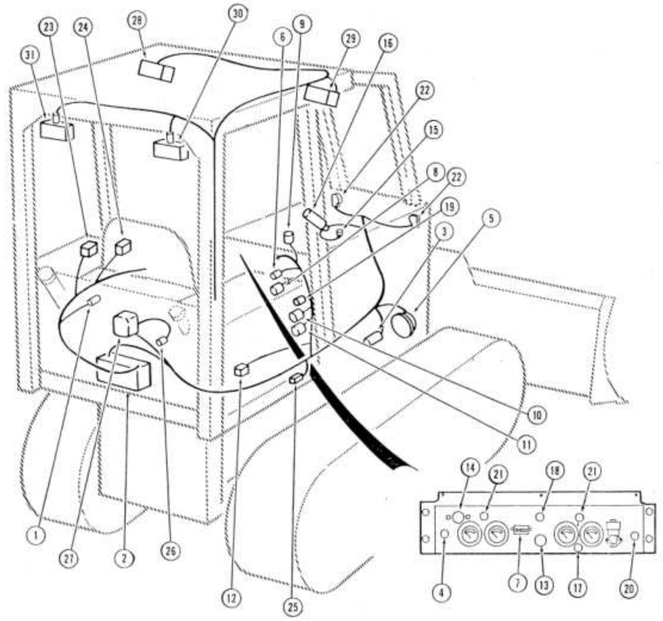
TORQUE SPECIFICATIONS - STEEL HYDRAULIC FITTINGS

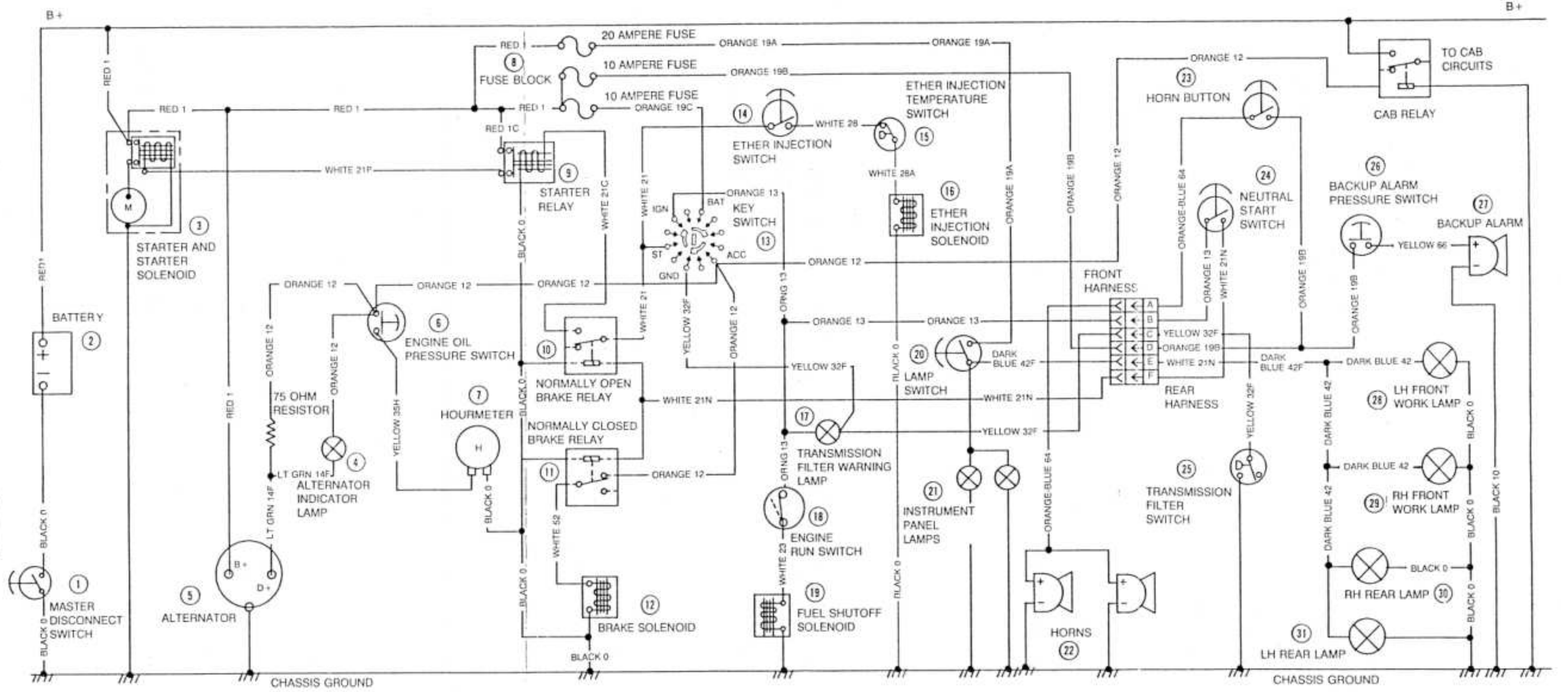
Tube OD Hose ID	Thread Size	Pound-Inches	Newton metres
37 Degree Flare Fittings			
1/4 in 6.4 mm	7/16-20	72-144	8-16
5/16 in 7.9 mm	1/2-20	96-192	11-22
3/8 in 9.5 mm	9/16-18	120-300	14-34
1/2 in 12.7 mm	3/4-16	180-504	20-57
5/8 in 15.9 mm	7/8-14	300-696	34-79
Tube OD Hose ID	Thread Size	Pound-Feet	Newton metres
3/4 in 19.0 mm	1-1/16-12	40-80	54-108
7/8 in 22.2 mm	1-3/16-12	60-100	81-135
1.0 in 25.4 mm	1-5/16-12	75-117	102-158
1-1/4 in 31.8 mm	1-5/8-12	125-165	169-223
1-1/2 in 38.1 mm	1-7/8-12	210-250	285-338

Tube OD Hose ID	Thread Size	Pound-Inches	Newton metres
Straight Threads with O-ring			
1/4 in 6.4 mm	7/16-20	144-228	16-26
5/16 in 7.9 mm	1/2-20	192-300	22-34
3/8 in 9.5 mm	9/16-18	300-480	34-54
1/2 in 12.7 mm	3/4-16	504-804	57-91
Tube OD Hose ID	Thread Size	Pound-Feet	Newton metres
5/8 in 15.9 mm	7/8-14	58-92	79-124
3/4 in 19.0 mm	1-1/16-12	80-128	108-174
7/8 in 22.2 mm	1-3/16-12	100-160	136-216
1.0 in 25.4 mm	1-5/16-12	117-187	159-253
1-1/4 in 31.8 mm	1-5/8-12	165-264	224-357
1-1/2 in 38.1 mm	1-7/8-12	250-400	339-542

Split Flange Mounting Bolts		
Size	Pound-Inches	Newton metres
5/16-18	180-240	20-27
3/8-16	240-300	27-34
7/16-14	420-540	47-61
Size	Pound-Feet	Newton metres
1/2-13	55-65	74-88
5/8-11	140-150	190-203

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