688 Crawler Excavator

SN 74123-74485 & 11501-11555

Parts Catalog

8-3472

CASE CONSTRUCTION

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GENERAL INFORMATION

INDEXES
Section 1 of this catalog contains a SN and P.I.N. location guide, alphabetical index, pictorial index of the sections included, and pictorial index(es) for quick location of hoses and tubes (and other system components in some catalogs). An alphabetical index also appears at the beginning of each section. Section 10 is the Numerical Index which lists all part numbers in alpha/numeric order with their page location and reference number.

ILLUSTRATION AND TEXT
The arrangement of this parts catalog is for easy identification of parts. All parts are illustrated in "exploded views" in proper relation to each other. Reference numbers used in the illustrations refer to those on the text pages. The text pages list reference number, part number, part description and the quality required.

ABBREVIATIONS
P.I.N. "Product Identification Number"
SN "Serial Number"
NSS "Not Serviced Separately" in the part number column indicates this part is not available for service.
REF "Reference" in the part number column indicates this part has special service information. The page where this information can be found is given in the part description column.
UAR "Use As Required" in the quantity required column indicates the number of parts used is determined by service needs.

RIGHT-HAND AND LEFT-HAND IDENTIFICATION
The terms right-hand and left-hand as used in this catalog are identified by the operator seat with the cab over the idler wheels. For pages covering any machine attachments, the terms right-hand and left-hand are defined by the operator sitting in the normal operating position for proper operation of the attachment.

CATALOG REVISIONS AND SUPPLEMENTS
Changes to the product may make it necessary to revise or add pages to this catalog. A cover sheet will list all pages released in a revision or supplement. Each new or revised page will have a new issue date. All revised and new pages must be put into the parts catalog as soon as they are received.

PARTS ORDERS
Orders must specify product model, all necessary serial numbers, correct part number, complete description, quantity required, method of shipment, and shipping address.

TEXT FORMAT EXPLANATION
An assembly may contain many service items. The component parts of an assembly or subassembly are indented. The quantity required column lists the number of assemblies required for a complete machine, and the number of components required in a complete assembly or subassembly.

The example below illustrates the use of indents and other text page elements explained on this page.

REF.	PART NO.	DESCRIPTION	REQ'D
	V1950580	FILTER ASSEMBLY – hydraulic return oil	1
1	W532976	BOLT – hex head, 8 mm x 20 mm, grade 10.9	3
	W5140336	HEAD ASSEMBLY – return oil filter	1
2	NSS	HEAD – return oil filter, order W5140336 head assembly	1
3	P1930420	O-RING – head	1
4	T1950578	ELEMENT – return oil filter	1
5	U5431974	HOSE – 88-1/4" long, return	1
6	J4024272	SPLIT FLANGE – hose	1
7	P330421	O-RING – tube flange	1
8	S732911	BOLT – hex socket head, 10 mm x 30 mm, grade 10.9	1
9	J900706	SCREW – slotted set adjusting, 3/8 inch NF x 40 mm	2

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