A TEREX BRAND

Parts Manual

Serial Number Range

GS-2668 DC from SN GS68-41318 to GS68-41998

GS-3268DC from SN GS6803-41999 to GS6811-53419

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Item	Part No.	Description	Qty.
--	115023GT	HYDRAULIC MANIFOLD ASSY,GS68DC *to SN 44571*	
--	104899GT	MANIFOLD,DRIVE/FUNC,GS68DC *Complete from SN 44572*	
--	97375GT	COIL ADAPTER KIT*** *to SN 44571*	
--	28750GT	O-RING KIT,FIELD SVC,ALL PROD*	
--	49612GT	O-RING KIT (ORFS FITTINGS)	
--	33994GT	PLUG AND CAP KIT-SERVICE,37 **	
--	49613GT	PLUG AND CAP KIT-SERVICE,ORFS*	
--		*Bosch D03 valve components are no longer available as service parts. The Bosch to Rexroth conversion kits were developed to replace all previously used Bosch components. These kits include valves, coils, adapter harness and fasteners.*	
1	84156GT	VALVE-PRIORITY FLOW,3GPM *AA, Steer circuit*	
--	44174GT	NUT-COIL SHORT	
--	62339GT	SEAL KIT,62329,SIZE 12, 3 WAY	
--	84161GT	COIL-20VDC DUAL LEAD & DIODE	
2	44170GT	VALVE-SOLENOID N.O.(SCISSORS)* *AB, Brake circuit*	
--	44174GT	NUT-COIL SHORT	
--	44228GT	SEAL KIT, VALVE	
--	84161GT	COIL-20VDC DUAL LEAD & DIODE	
3	44168GT	VALVE,SOLENOID,3POS 4WAY *AC, Steer left/right*	
--	44229GT	SEAL KIT, VALVE	
4	84158GT	VALVE-RELIEF,3700 PSI,SIZE 10 *AD, System relief*	
--	44224GT	SEAL KIT, VALVE	
5	62113GT	VALVE,RELIEF,1500PSI*** *AE, Steer left/right*	
--	44227GT	SEAL KIT, VALVE	
6	52376GT	VALVE,RELIEF,3500PSI*** *GS-2668 (AF, Platform up)*	
--	44227GT	SEAL KIT, VALVE	
6A	52376GT	VALVE,RELIEF,3500PSI*** *GS-3268 (AF, Platform up)*	
7	84183GT	VALVE-RELIEF,3700PSI,SIZE 10 *AG, Drive forward/reverse*	
--	44224GT	SEAL KIT, VALVE	
8	62207GT	ORIFICE PLUG, 0.035 *AH, Brake circuit*	
9	84155GT	VALVE-CHECK,100PSI,SIZE 10 *AI, Drive circuit*	
--	44224GT	SEAL KIT, VALVE	
10	84160GT	VALVE-SOLENOID 2-POS 2-WAY,NO *AJ, High speed bypass*	
--	44174GT	NUT-COIL SHORT	
--	52378GT	SEAL KIT,SOLENOID(52377)	
--	84162GT	COIL-20VDC DUAL LEAD & DIODE	
11	46216GT	VALVE,CHECK,IWP-S/CWP PWR ASSI *AK, Drive circuit*	
--	44228GT	SEAL KIT, VALVE	
12	62112GT	VALVE,CHECK(SCISSORS) GS68 *AL, Anti cavitation*	
--	44224GT	SEAL KIT, VALVE	
13	77988GT	FLOW DIVIDER/COMBINER,#10** *AM, Controls flow to drive motors in forward and reverse*	
14	62112GT	VALVE,CHECK(SCISSORS) GS68 *AN, Anti cavitation*	
--	44224GT	SEAL KIT, VALVE	
15	97184GT	ORIFFICE,0.050 INCH *OR, Reduces tire scrub when driving and turning at the same time*	
16	97383GT	VALVE ASSY,D03,REX,2POS 4WAY *AP, Drive speed select*	
--	102395GT	SEAL KIT,REXROTH DO3 VALVE	
--	102396GT	NUT-COIL,REXROTH DO3 VALVE	
--	104765GT	COIL,24V D03 ZENER DIODE	
--	104768GT	VALVE,D03 REXROTH 2POS 4WAY	
--	52385GT	SEAL KIT,52381,BOSCH DO3,GS68	
17	46216GT	VALVE,CHECK,IWP-S/CWP PWR ASSI *AQ, Steer circuit*	
--	102397GT	BOLT , REXROTH DO3 VALVE	
--	44228GT	SEAL KIT, VALVE	
18	97390GT	VALVE ASSY,D03,REX,3POS 4WAY** *AR, Drive forward/reverse*	
--	102395GT	SEAL KIT,REXROTH DO3 VALVE	
--	102396GT	NUT-COIL,REXROTH DO3 VALVE	
--	102397GT	BOLT , REXROTH DO3 VALVE	
--	104765GT	COIL,24V D03 ZENER DIODE	
--	104767GT	VALVE,D03 REXROTH 3POS 4WAY*** *valve body only*	
--	52385GT	SEAL KIT,52381,BOSCH DO3,GS68	
19	97389GT	VALVE ASSY,D03,REX,2POS 4WAY** *AS, Platform up*	
--	102395GT	SEAL KIT,REXROTH DO3 VALVE	
--	102396GT	NUT-COIL,REXROTH DO3 VALVE	
--	102397GT	BOLT , REXROTH DO3 VALVE	
--	104765GT	COIL,24V D03 ZENER DIODE	
--	104766GT	VALVE,D03 2POS 4WAY	
--	52385GT	SEAL KIT,52381,BOSCH DO3,GS68	
20	48997GT	NIPPLE,DIAGNOSTIC,#4 *AT, Testing*	

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Item	Part No.	Description	Qty.
1	71861GT	FORMING, GUARD CONTACT FRNT LT *(ground controls side)*	1
2	71862GT	WEAR PAD, GUARD CONTACT, GS68	1
3	6019GT	SCREW,HHC,3/8-16 X 1.25 GRD 5	
4	6097GT	WASHER,FLAT,USS,3/8",Y	
5	4828GT	NUT,NYLOCK,3/8-16	
6	6326GT	SCREW,HHC,3/8-16 X 3	
7	71860GT	FORMING, GUARD CONTACT FRNT RT *Steer End (battery pack side)*	1

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Item	Part No.	Description	Qty.
1		Ref., MESH, LINK GUARD, FRONT *component no longer available; refer to 609.1*	1
2		Ref., MESH, LINK GUARD, SIDE, GS68 *component no longer available; refer to 609.1*	2
3		Ref., MESH, LINK GUARD, REAR, GS68 *component no longer available; refer to 609.1*	2
4		Ref., MESH, LINK GUARD, GATE *component no longer available; refer to 609.1*	1
5	28443GT	CABLE TIE,11.5" BLACK *(quantities vary)*	

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