650G
Crawler Tractor

Parts Catalog

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CASE
CONSTRUCTION

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TRACK ADJUSTER AND IDLER ASSEMBLIES

REF	FN	PART NUMBER	YR/SN	QTY	DESCRIPTION
		R57098		2	SADDLE ASSY., ADJUSTER, track, no longer available, order 129162A1 and Ref. 35, 232068A1, Includes: Ref. 1 - 11
		129162A1		2	SHOCK ABSORBER, ADJUSTER ASSEMBLY, track, Includes: Ref. 1 - 11
1		R31976		1	UNIVERSAL JOINT YOKE, track adjuster
2		221-29		1	DRAIN PLUG, Sq Hd, 1 1/4"-11 1/2 NPTF
3		D35287		1	VALVE, check
4		219-1		1	LUBE NIPPLE, 1/8"-27 x .66 lg, R57098 adjuster assembly
5		R57099		1	PISTON, ROD, 498 mm (19-5/8 inch) long, R57098 adjuster assembly
5A		129161A1		1	PISTON, ROD, 316 mm (12-7/16 inch) long, 129162A1 adjuster assembly
6		D95149		1	PACKING RING, WIPER piston rod
7		D30374		1	RING, wear
8		101-11212		1	SNAP RING, #212, 1.997", Ext
9		R25706		1	SEAL, U-cup
10		R25663		1	BUSHING, seal, backup
11		R30202		1	RING, backup
12		113-2448		4	BOLT, Locking, 1/2"-13 x 1 1/2", G8
13		496-21053		4	WASHER, 17/32" x 1 1/16" x .134", Hardened
		103384A1		2	FRONT IDLER, ASSEMBLY track, Includes: Ref. 14 - 22
14		NSS		1	NOT SERVICED SEPARATELY, HUB idler
15		103391A1		2	BUSHING, idler hub
16		R33557		1	PLUG, hex socket
17		S116825		2	KIT, SEAL ASSEMBLY face, includes two metal rings and two seals
18		R58799		2	SUPPORT, idler assembly
19		103390A1		1	SHAFT, idler assembly
20		238-5227		2	O-RING, -227, 70 Duro, 2.109" ID x .139" Thk
21		838-51090		2	PIN, M10 x 90, Coiled, roll, 13 x 36 mm
22		838-51690		2	LOCK PIN, M16 x 90, Slotted, roll, 16 x 90 mm
23		413-1228		8	BOLT, Hex, 3/4"-10 x 1 3/4", G5

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TRANSMISSION HYDRAULIC LINES

REF	FN	PART NUMBER	YR/SN	QTY	DESCRIPTION
		130730A1		1	TRANSMISSION, ASSEMBLY, 1524 mm (60 inch) gauge, parts list Figs. 6-8 - 6-24 and 7-6, Includes: Ref. 1 - 48
1		125588A4		1	VALVE, ASSEMBLY, transmission control, parts list Fig. 6-20 , replaces 125588A1, 125588A2 and 125588A3
2		180-607		4	SCREW, 12 Pt Flg, 3/8"-16 x 2", G8, 12 point flange, chemical coating, 3/8 NC x 2 inch, grade 8
2		110415A1		1	SOLENOID, VALVE ASSEMBLY, 12 volt, Includes: Ref. 3 - 6
3		NSS		1	NOT SERVICED SEPARATELY, VALVE solenoid, 12 volt
4		237-6008		1	O-RING, 8-1, 90 Duro, .644" ID x .087" Thk
5		238-5014		1	O-RING, -014, 70 Duro, .489" ID x .070" Thk
6		238-5013		1	O-RING, -013, 70 Duro, .426" ID x .070" Thk
7		218-5059		7	HYD CONNECTOR, 3/4"-16, 37° x 3/4"-16, O-Ring, ADAPTER straight, 3/4-16 inch flare x O-ring boss, Incl. Ref 8
8		237-6008		1	O-RING, 8-1, 90 Duro, .644" ID x .087" Thk
9		218-5352		1	HYD CONNECTOR, 9/16"-18, 37° x 7/16"-20, O-Ring, ADAPTER straight, 9/16-18 flare x 7/16-20 inch O-ring boss, Includes: Ref. 10
10		237-6004		1	O-RING, 4-1, 90 Duro, .351" ID x .072" Thk
11		218-5230		1	ELBOW, 90°, 3/4"-16, 37° x 3/4"-16, 37° Fem Sw, If used
12		1997056C1		1	TUBE, forward, used with Ref. 11 elbow, if used
13		218-5106		4	ELBOW, 90°, 3/4"-16, 37° x 3/4"-16, O-Ring, Includes Ref. 14
14		237-6008		1	O-RING, 8-1, 90 Duro, .644" ID x .087" Thk
15	1	1986527C1		1	GASKET, valve, to housing
25		218-5135		2	ELBOW, 45°, 9/16"-18, 37° x 9/16"-18, O-Ring, Incl. Ref. 26
26		237-6006		1	O-RING, 6-1, 90 Duro, .468" ID x .078" Thk

(1) Part of seal kit 138971A1

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SUSPENSION SEAT ASSEMBLY

REF	FN	PART NUMBER	YR/SN	QTY	DESCRIPTION
		1340220C2		1	SEAT ASSY., suspension, brown vinyl, also includes parts on Figs. 9-44 and 9-45A, Includes: Ref. 1 - 30
		175764A1		1	SEAT ASSY., suspension, gray vinyl, also includes parts on Figs. 9-44 and 9-45A, Includes: Ref. 1 - 30
1		1999727C3		1	SEAT ASSY., KIT, complete, without arm rests, seat slides or tether, brown (includes Refs. 1-11)
1		185361A1		1	SEAT ASSY., KIT, complete, without arm rests, seat slides or tether, gray (includes Refs. 1-11)
2		138365A1		1	FRAME ASSY, KIT backrest cushion, complete with frame, without backrest cover, includes knob, brown
2		185362A1		1	BACKREST, KIT cushion, complete with frame, without backrest cover, includes knob, gray
2A		1999729C1		1	BACKREST COVER, PAD cushion, with brown vinyl cover, includes hog rings
2A		185364A1		1	PAD, backrest cushion, with gray vinyl cover, includes hog rings
3		138366A1		1	FRAME ASSY, KIT seat cushion, complete, with frame, includes knob, brown, Includes: Ref. 3A
3		185363A1		1	CUSHION ASSY., KIT seat cushion, complete with frame, includes knob, gray, Includes: Ref. 3A
3A		1999728C2		1	CUSHION, PAD seat cushion, with brown vinyl cover, no frame, includes hog rings
3A		185365A2		1	PAD, seat cushion, with gray vinyl cover, no frame, includes hog rings, replaces 185365A1
3B		141566A1		1	PLATE, LARGE, reinforcement, seat frame to backrest frame, left hand, if used, not shown
		1981820C2		1	PACKAGE, REPAIR, KIT backrest cover and retainers, Includes: Ref. 4 and 5
4		NSS		1	NOT SERVICED SEPARATELY, COVER backrest plate
5		1999693C1		UAR	KIT, CLIP Christmas tree, package of 14
		1999691C1		1	PACKAGE,SERVICE, KIT seat knob, Includes: Ref. 6 - 12
6		NSS		1	NOT SERVICED SEPARATELY, KNOB seat tilt
7		38-31016		2	PIN, 5/32" x 1", Coiled

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