Flex Hoe 400

Service Manual

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CASE IH AGRICULTURE

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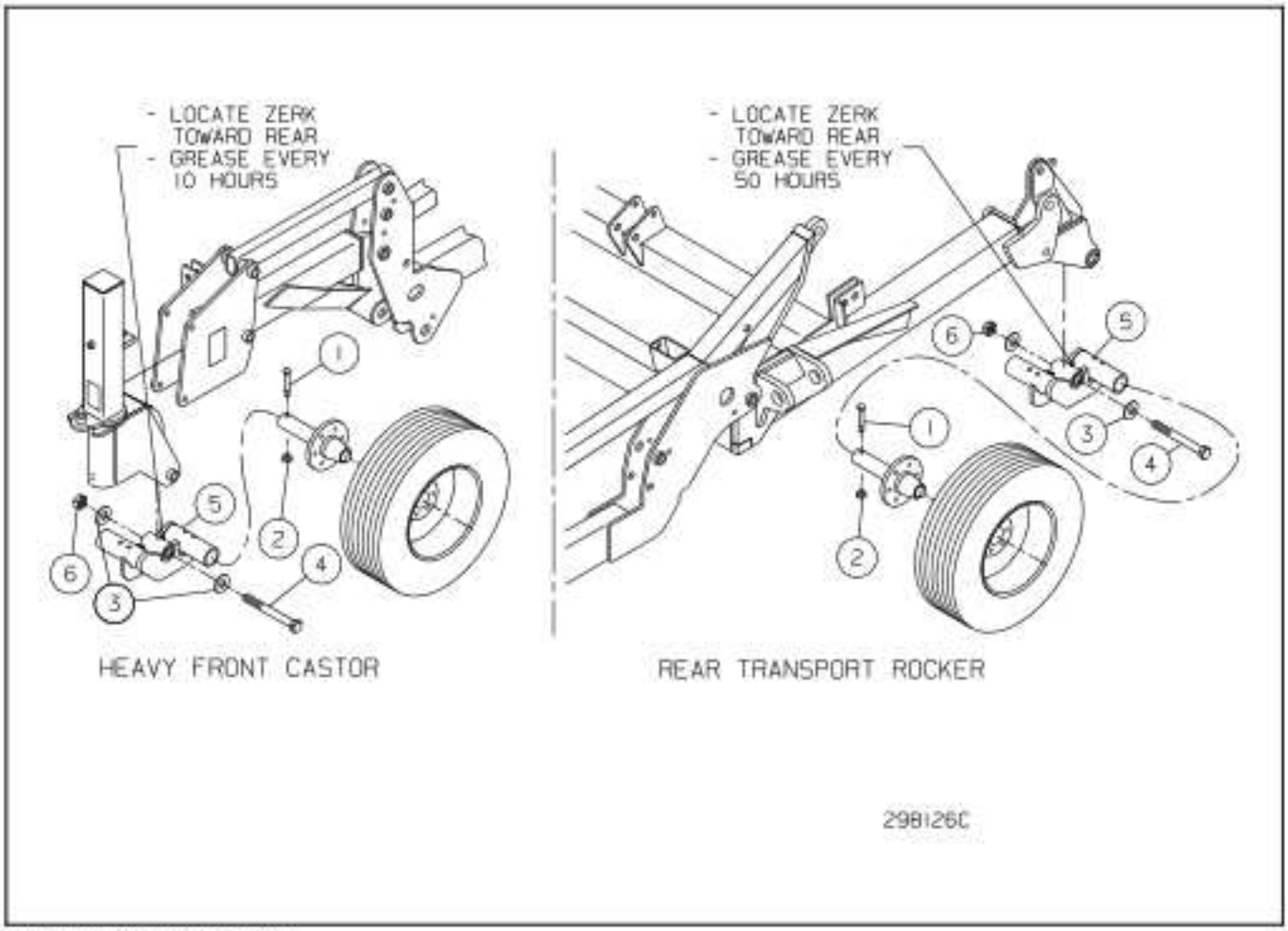
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WALKING BEAM REPLACEMENT

REF	DESCRIPTION	REF	DESCRIPTION
0	KIT, WALKING BEAM UPDATE	100	BUSHING, TENSION
3	PLATEWASHER, .1062" ID - FOR 1" BOLT	100	DECAL - "GREASE 10 HOURS"
4	BOLT 1 X 9 GR. 5	100	WALKING BEAM, LEFT
5	WALKING BEAM ASSEMBLY, LEFT	100	WALKING BEAM, RIGHT
5	WALKING BEAM ASSEMBLY, RIGHT	100	CARRIER SPOOL, HARDENED
6	LOCKNUT, 1" UNC	100	SPACER, WALKING BEAM - 2" OD X 1.875" LONG
100	GREASE ZERK, STRAIGHT .25" NFT		

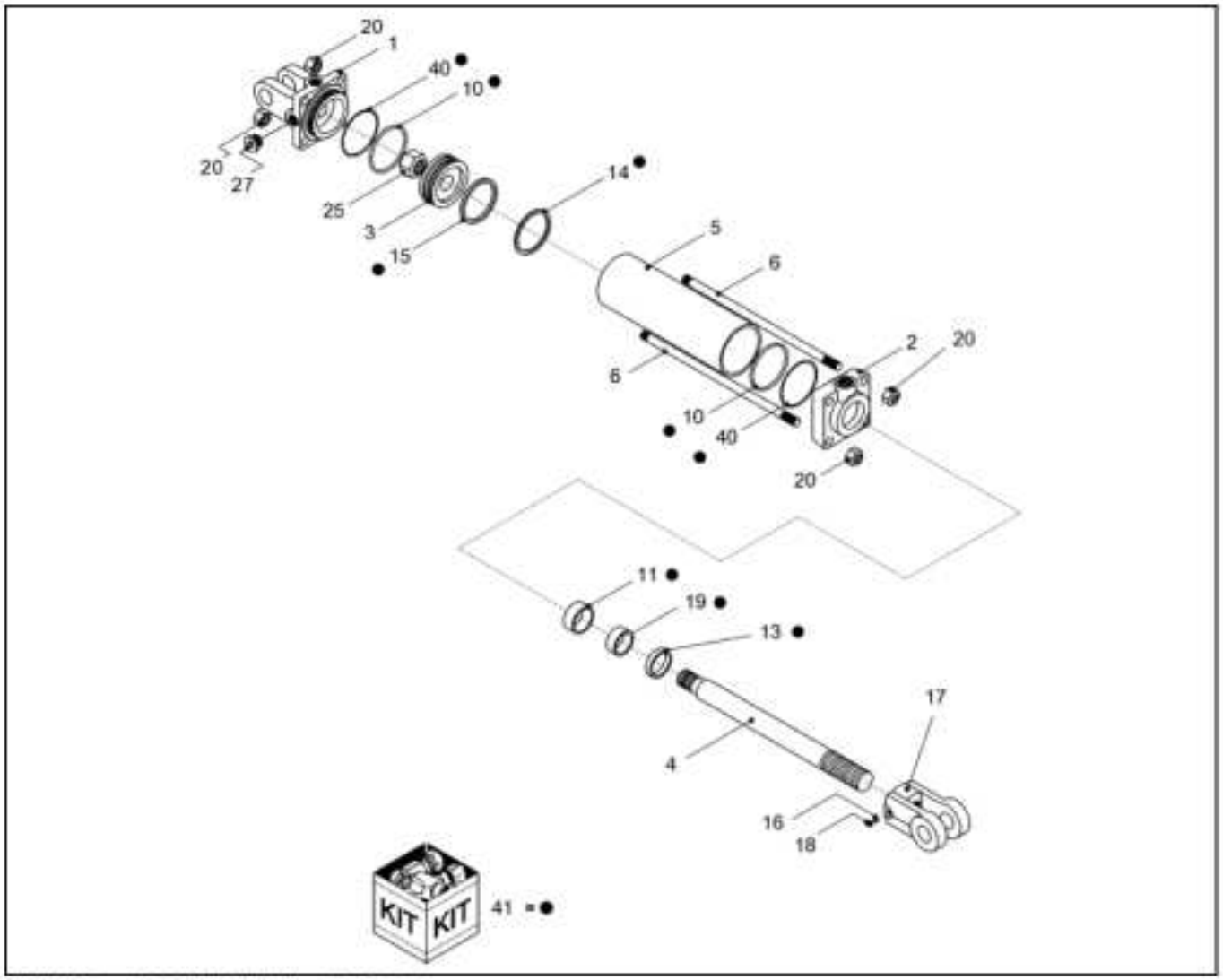
Walking Beam Replacement Components



Walking Beam Assembly

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5" X 30" AND 5" X 40" HYDRAULIC CYLINDER



5" X 30" and 5" X 40" Hydraulic Cylinder

REF	DESCRIPTION	REF	DESCRIPTION
0	CYLINDER - 5" X 40" - Monarch 3000 PSI	6	TIE-ROD THREADED
0	CYLINDER - 5" X 30" - Monarch 3000 PSI	17	CLEVIS, CYL, ROD
1	CAP, CYLINDER END	18	SET SCREW
2	CAP, CYLINDER END ROD	20	NUT .75 UNF
3	PISTON, CYLINDER	25	NUT, CYLINDER PISTON
4	SHAFT, CYLINDER	27	PLUG, CYLINDER
5	BARREL, CYLINDER		

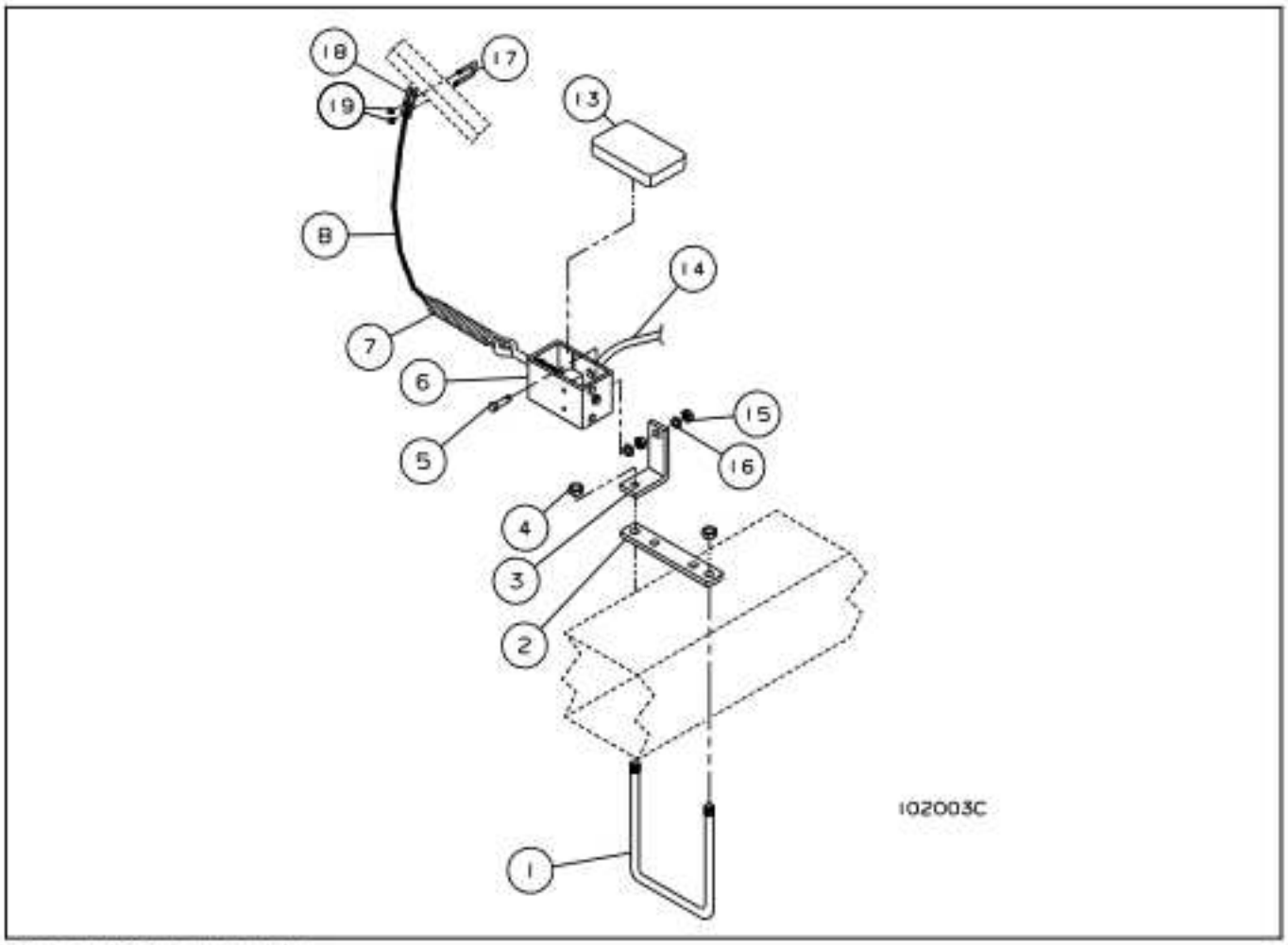
5" X 30" and 5" X 40" Hydraulic Cylinder Parts

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REMOTE SWITCH ASSEMBLY

REF	DESCRIPTION	REF	DESCRIPTION
1	U-BOLT US .313 4.125W 4.75D	13	REMOTE SWITCH CAP
2	BRACKET FOR 2,3 & 4" HSS	14	WORK SWITCH CABLE ASSEMBLY
3	REMOTE SWITCH BRACKET	15	NUT 5/16-18
4	LOCKNUT .313 UNC GR B YZD	16	LOCKWASHER .313 YZD
5	SCREW .313 X 1.25 UNC GR5 YZD	17	BOLT US .25 1.063W 1.5D
6	REMOTE SWITCH	18	CHAIN MOUNT BRACKET
7	SPRING-E .08WR .75D 9L PLTD	19	LOCKNUT .25 UNC GR B YZD
8	CHAIN #8 ZINC PLATED 24"LONG		

Remote Switch Assembly



Remote Switch Installation

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