220
Baler

Service Manual

9-64161

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ENGINE DRIVE BUNDLE

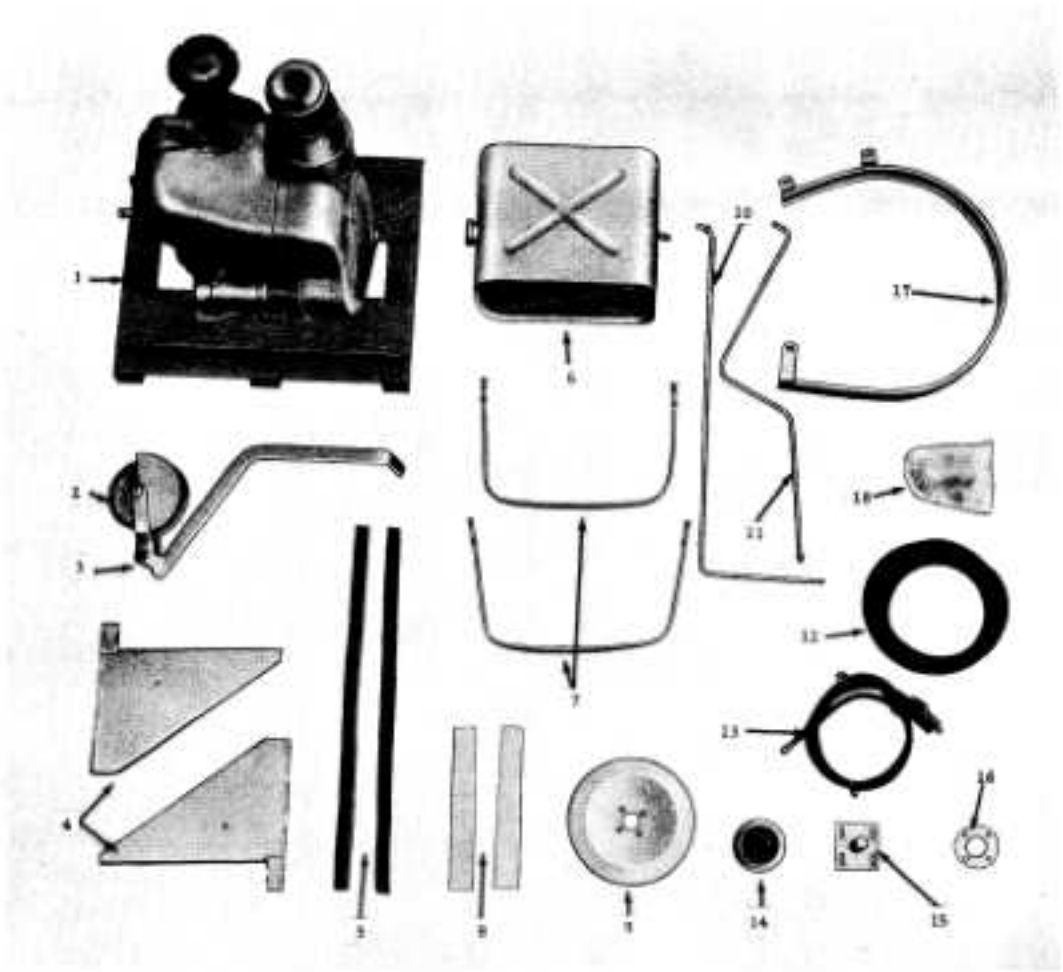


Figure 11. Engine and Engine Drive Parts

REFERENCE NUMBER	DESCRIPTION	QUANTITY
1	Wisconsin Model THD Engine	1
2	Tightener Sheave	1
3	Tightener Arm Assembly	1
4	Motor Mount	2
5	Felt Strip -- Fuel Tank	2
6	Fuel Tank and Cap	1
7	Attaching Strap -- Fuel Tank	2
8	Wood Block -- Fuel Tank	2
9	Crank Wheel	1
10	Fuel Line -- Tank End	1
11	Fuel Line -- Engine End	1
12	"V" Belt	2
13	Starter Cable -- Baler End	1
14	Drive Sheave	1
15	Pivot Shaft	1

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16	Crank Wheel Reinforcement	1
17	Belt Shield Assembly	1
18	Bag of Hardware Includes	
	Belt Guide	2
	Tightener Lock Strap	1
	Tightener Stop	1
	Clip -- Fuel Line, Tank End	3
	Clip -- Fuel Line, Engine End	1
	Clip -- Starter Cable	3
	3/8 x 2-1/2" Square Key	1
	Spacer	2
	Union	1
	90° Elbow	2
	Reducing Bushing	1

ENGINE INSTALLATION

For illustrative purposes many of the following photos are shown with the shields removed.

1. With the hardware found on the baler install the two motor mounts. See Figure 12.

2. To obtain the necessary clearance position the four 1/2 x 1-1/2" hex. bolts in the motor mounts prior to installing the engine. See Figure 12.

3. Position the engine on top of the motor mounts. Secure four 1/2" lockwashers and nuts. See Figure 12.

NOTE

The holes in the motor mount are slotted to reposition the engine for additional belt tension after the belts stretch. When installing the engine position it all the way to the left.

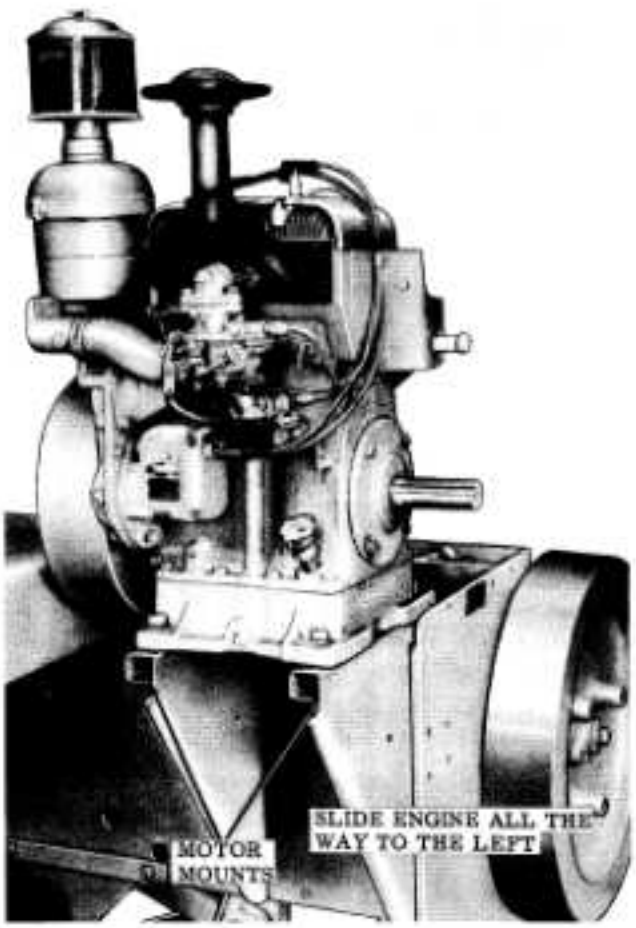


Figure 12. Motor Mounts and Engine

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