480C
Loader Backhoe

Service Manual

9-66025

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ASSEMBLY OF CONTROL VALVE

STEP 83



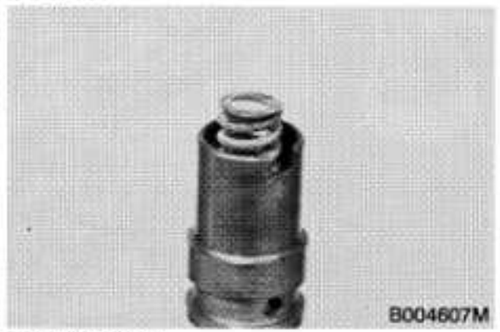
Install new O-ring(s) on the control valve.

STEP 84



Lubricate the piston and bore for the piston with clean oil and install the piston in the control valve, closed end first.

STEP 85



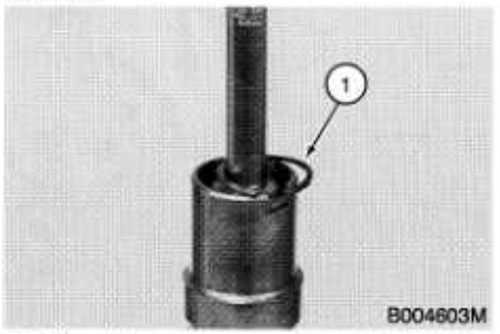
Install the spring.

STEP 86



Install the spring seat.

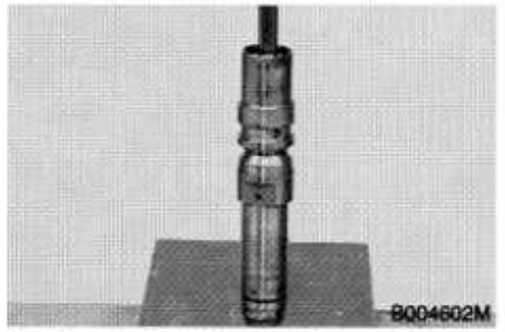
STEP 87



1. Snap Ring

Install the snap ring and driver and compress the spring for installation of the snap ring. Install the snap ring in the groove.

STEP 88



Release the tension of the spring slowly.

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