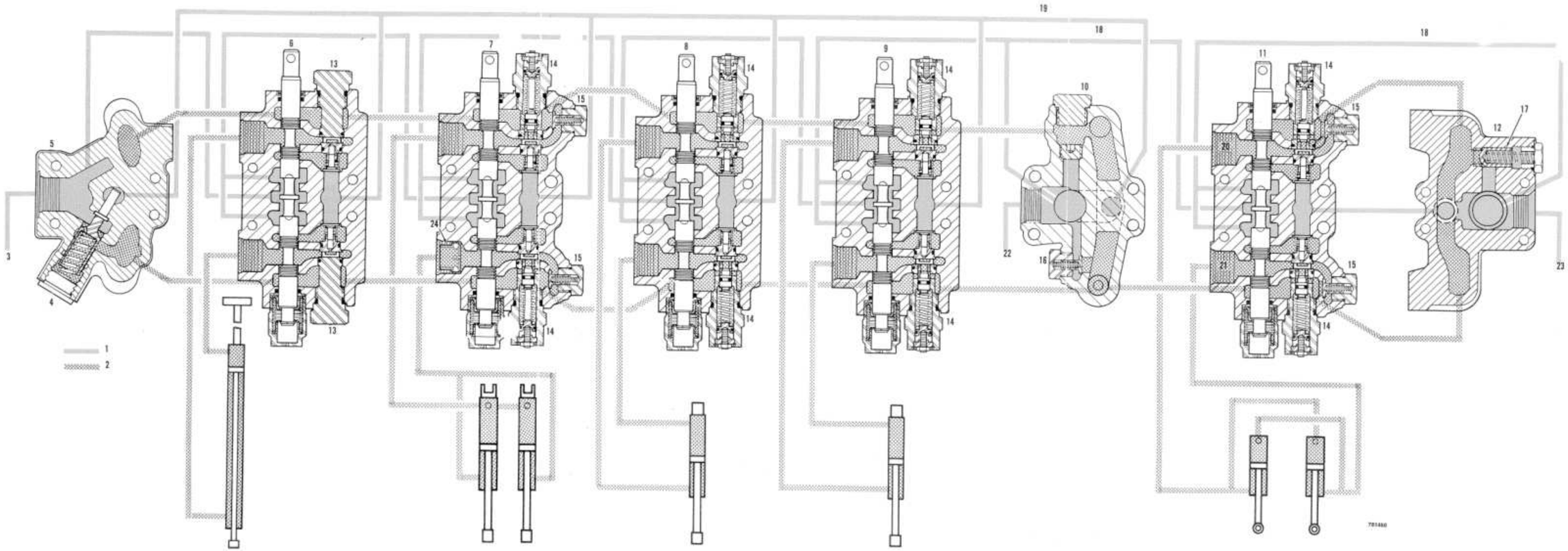
680G
LOADER BACKHOE

Service Manual

9-67782

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1. PUMP FLOW
2. STATIC OIL
3. TO HYDRAULIC RESERVOIR
4. REGENERATION VALVE
5. OUTLET
6. DIPPER EXTENSION (IF USED)
7. BOOM
8. DIPPER
9. BUCKET
10. CENTER INLET
11. SWING
12. END INL
13. LOAD CHECK VALVE
14. SECONDARY RELIEF/LOAD CHECK VALVE
15. ANTICATIVATION VALVE
16. REGENERATION CHECK VAVLE
17. CHECK VALVE
18. OPEN CENTER PASSAGE
19. PARALLEL PASSAGE
20. A PORT
21. B PORT
22. FROM FLOW CONTROL VALVE
23. FROM STABILIZER CONTROL VALVE
24. RESTRICTOR

Figure 3

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