# 1845
# Uni-Loader

## Service Manual

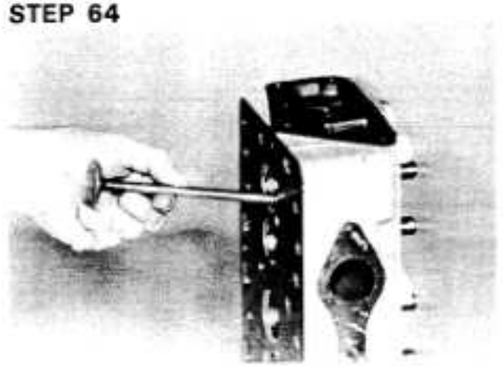
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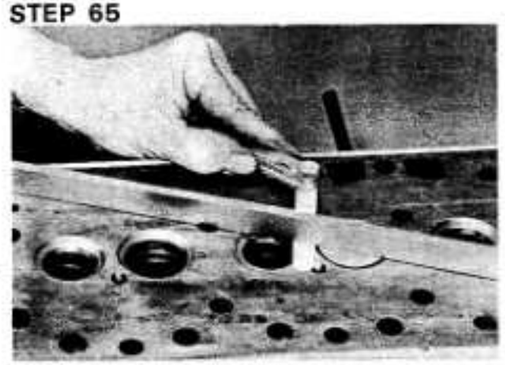
## Cylinder Head Assembly and Installation

**STEP 64**



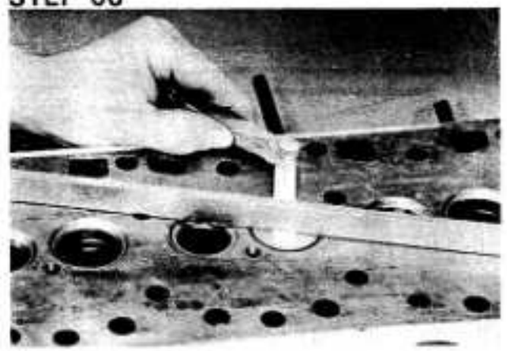
Install a valve into the cylinder head one at a time and perform steps 65 and/or 66.

**STEP 65**



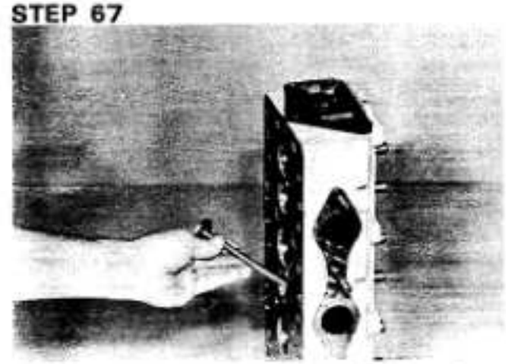
Check for valve protrusion. Place a straight edge on the valve and measure the distance between the straight edge and the cylinder head, using a feeler gauge. If protrusion is more than .005", refer to pages 21, 22 and 23 for proper valve and seat grinding.

**STEP 66**



Check for valve recession. Place a straight edge over the valve and measure the distance between the straight edge and the valve head, using a feeler gauge. If recession is more than .005", replace the valve and/or valve seat.

**STEP 67**



After valve protrusion and recession have been checked and corrected, lubricate valve stems with HDM #30 oil before installing into cylinder head.



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