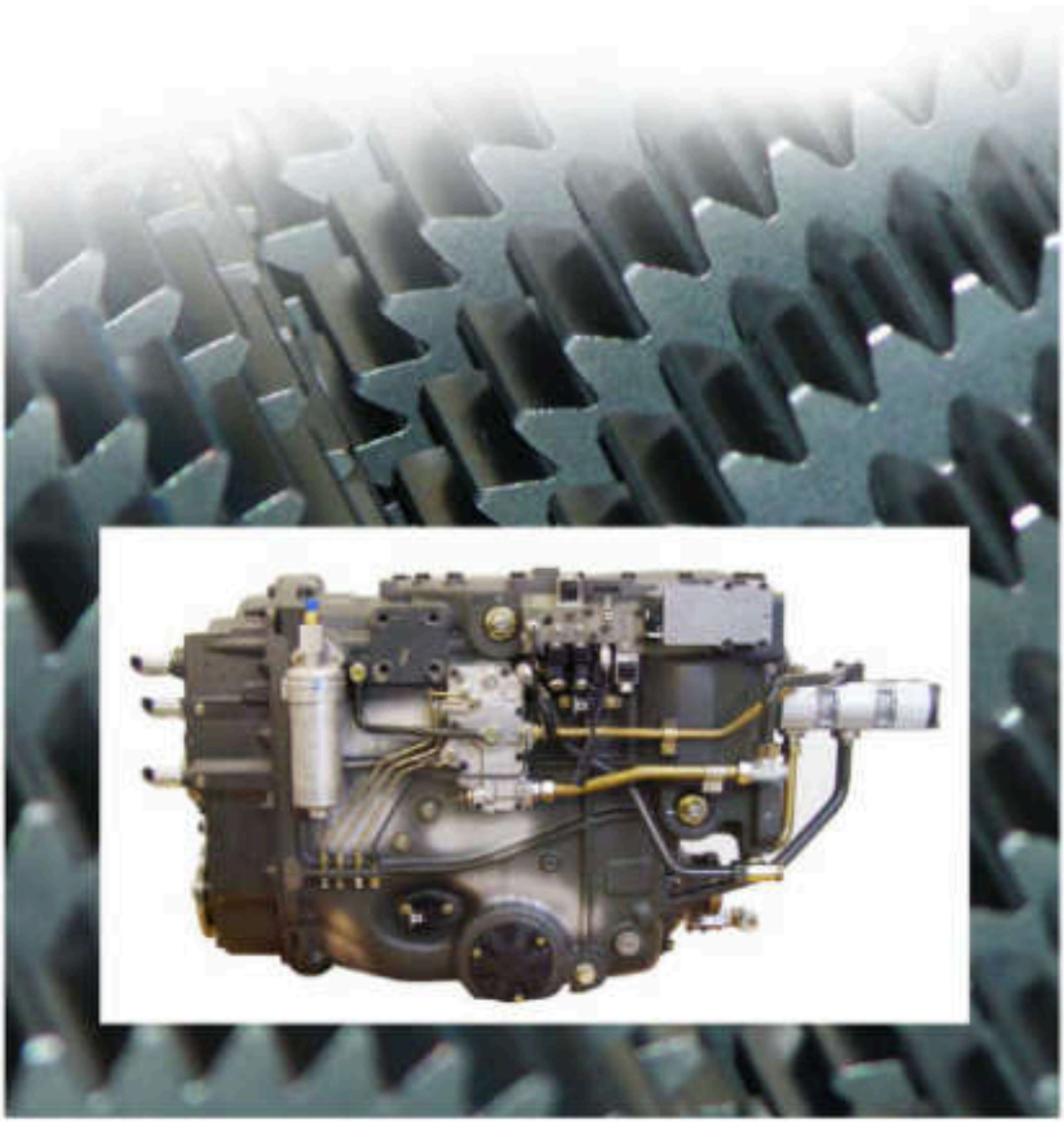
Workshop Service Manual

AGCO OEM Transmission (JCB) ML180 T702



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FENDT GmbH is a worldwide brand of AGCO
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2 Fit the front wheel drive clutch

Clip the retaining ring on to the disc carrier
Fit new lip seal and O-ring onto the disc carrier

NOTE: *The sealing lip of the lip seal points towards the disc pack.*



Fig. 22 1057573

Fit the support plate and disc pack on the disc carrier



Fig. 23 1057572

Insert the disc carrier with disc pack into the clutch bell and align



Fig. 24 1057574

Fit new lip seal onto the piston disc

NOTE: *Ensure correct installation position. (See image)*
The sealing lip points away from the curve of the piston disc



Fig. 25 1057581

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6 Assemble live PTO transmission

NOTE: *The rear axle housing shown is not the standard for the series. This does not affect the described disassembly/assembly procedure.*

Assemble the layshaft

DANGER:
Risk of burns!
Wear protective gloves

Heat the bearing inner ring to approx. 90 °C and install on the layshaft



Fig. 117. 056917

Snap on circlip



Fig. 118. 056915

Assemble the gearshift assembly

Fit the control fork



Fig. 119. 056913

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