680CK Series "B"
Prior to SN 9103967
(Includes Rev 1 & 2)

Parts Catalog

A1102

CASE
CONSTRUCTION

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GENERAL INFORMATION

Indexes

This Parts Catalog is arranged for easy identification of Genuine CASE Service Parts. An alphabetical index is provided at the front of this Catalog to locate the major groups or assemblies. A numerical index at the rear of the Catalog gives the part numbers and the pages on which they are described.

Illustrations

All parts are illustrated in "Exploded Views" which show the individual parts in their normal relationship to each other. Reference numbers are used in the illustrations. These numbers correspond to those in the "Reference Number" column and are followed by the part number, description and quantity required.

Orders

Orders should plainly specify correct part number, full description, quantity required, machine model and engine model, machine and engine serial numbers, method of shipment and shipping address.

Changes

When changes to the machine make it necessary, revised pages for this book will be issued. The revised pages will be issued with the same page number as those they replace and the "issue" number and date will be advanced.

It is imperative that revised Parts Book pages be inserted into their respective Parts Books as soon as received. Failure to do so will lead to confusion and defeat the purpose of the book.

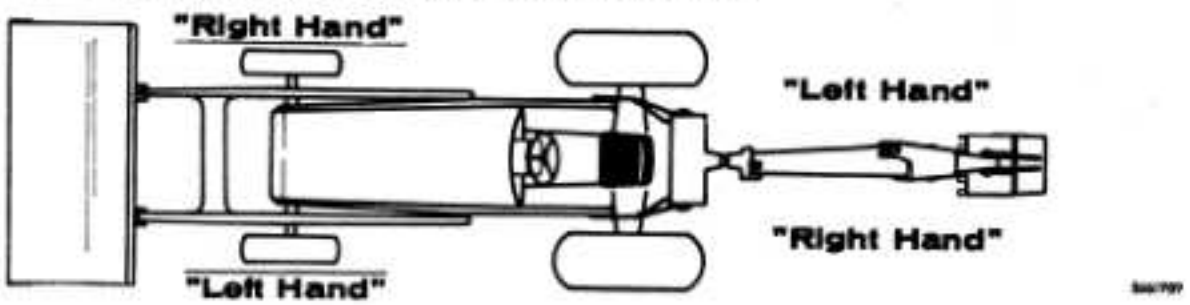
Indented Description

Indented parts in the description list are a part of the preceding assembly or sub-assembly. The quantity shown in the "Number Required" column is the number of parts used on a machine except where parts are indented in descriptive list. In this case the quantity shown is the number required for the preceding assembly or sub-assembly.

REF.	PART NO.	DESCRIPTION	REQ'D.
A	55159	CYLINDER ASSY. - rear steering	1
28 A	56208	SOCKET ASSY. - rear cylinder	1
29 A	55956	PLUG - adjusting, socket assy.	1
30 A	55957	SEAT - socket ball	2
31 A	56210	SPRING - socket	1
32 A	56209	SEAT - socket spring	1
33 G	45175	CLAMP ASSY. - socket assy.	1
34 16-	836	HHCS - 1/2" - 20 NF x 2-1/4"	1
35 132-	104	PIN - cotter, 3/16" dia. x 3"	1

Terms "Right Hand" and "Left Hand"

"Right Hand" and "Left Hand" sides of the loader are determined by sitting in the operator's seat facing the loader. "Right Hand" and "Left Hand" sides of the backhoe are determined by sitting in the operator's seat facing the backhoe.



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ALPHABETICAL INDEX

- ENGINE SECTION -

A

Air Cleaner - engine 11
Alternator - electrical 51

B

Balancer - engine 25
Belt - fan 9
Block - cylinder, engine 15

C

Camshaft - engine 19
Cooling System - engine 7
Crankshaft - engine 21

D

Dipstick - engine oil 15

E

Electrical System - tractor 39,41
Engine Mounts 99

F

Fan - cooling 9
Filter - fuel 35
Filter - engine oil 27
Flywheel - engine 21
Fuel Tank And Lines - engine 31

G

Gasket Sets - engine 29
Governor - engine 37

H

Head - cylinder 17

I

Index - backhoe 5A,5B
Index - loader 5A,5B
Index - numerical 207
Injection System - fuel 33
Injector - fuel 33

M

Manifold - water 7
Manifolds - intake and exhaust 13
Muffler - exhaust 11

P

Pan - engine oil 15
Pistons - engine 23
Primer - fuel, hand 35
Pump - fuel injection 37
Pump - engine oil 25
Pump - water 9

R

Radiator - engine cooling 103
Rings - piston 23
Rocker Arm - engine 19
Rod - connecting 23
Rod - push 19

S

Sleeve - engine 23
Solenoid - starter 53D
Starter - engine 53,53B

T

Thermostat - coolant temperature 7
Timing Gear Cover - engine 15

V

Valve Cover - engine 17
Valve Guides - engine 17,19
Valves - engine 17,19

MidWestTech | Case 680CK B Tractor Loader Backhoe Parts Catalog | Publication A1102 Order the manual at mid-west-tech.com >

ALPHABETICAL INDEX
-BASIC TRACTOR SECTION-

A

Alternator - electrical 51
Axle - front, steering 87
Axle - rear, drive 79

B

Batteries - electrical 43
Battery Cables - electrical 43
Brake Controls - foot 81
Brake Controls - parking 85
Brakes - differential 75

C

Chassis - tractor 99
Clutch - forward and reverse 59
Clutch Controls - automatic disconnect 67
Control - light, signal and flasher 49
Converter - engine torque 57
Cooling System - forward and reverse transmission 69
Cooling System - equipment hydraulics 159
Cylinder - brake, master 83
Cylinder - brake, wheel 83

D

Decals - tractor 203
Differential 75
Drive Shaft - engine to transmission 69

E

Electrical System - tractor. 39,41

F

Fenders - tractor 99
Floor Plates - tractor 107
Front Axle - tractor steering 87

G

Gauges - instrument panel 47
Grill - radiator 103

H

Headlights - tractor 45
Hood - engine 101
Housing - manual transmission 63
Housing - torque converter. 57
Housing - transmission, forward and reverse . . . 57
Housing - transmission, power shuttle 63

I

Index - backhoe 5A,5B
Index - loader 5A,5B
Index - numerical 207
Instrument Panel - tractor 47
Instruments - control panel 47

L

Light - warning, engine 45
Lights - head 45
Lights - stop and tail 45
Lights - flasher 45

M

Mounts - engine 99
Muffler - exhaust 11

P

Panel - instrument 47
Panels - engine side 101
Pedal - fuel shutoff 55
Pedal - fuel foot feed 55
Pedals - brake 81
Plates - floor 107
Pump - torque converter 57

S

Seat - operators 107
Side Panels - engine 101
Spindles - steering 87
Starter - electrical 53,53B
Steering Cylinder - hydraulic 93
Steering Hydraulics - tractor 89,91
Steering Pump - power 95
Steering Pump - manual 93
Steering Wheel - tractor 89,91

T

Tank - hydraulic oil 105
Throttle - foot feed 55
Throttle - hand 55
Tie Rod - steering 87
Transmission Controls - power shuttle 65

U

Universal Joint - engine to transmission. 69

V

Valve - forward and reverse transmission 61

W

Wheels - front steering 97
Wheels - rear drive 97

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