680CK Loader

Parts Catalog

B1165

CASE CONSTRUCTION

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Indexes

This parts catalog is arranged for easy identification of parts. The Alphabetical Index at the front of the catalog gives location of major groups and assemblies. The Numerical Index at the rear of the the catalog gives part numbers and the page on which they are listed.

Abbreviations and Terms

HHCS - Hex head capscrew.
NSS- Not sold separately.
REF - Reference. Used to clarify drawing.
RESERVED - No item listed.
UAR - Use as required.

Changes

When changes are made to the machine, revised pages for this catalog will be issued. These pages must be inserted into your catalog as soon as they are received. Failure to keep your catalog up to date will result in confusion and may cause you to order wrong parts.

Orders

Orders should specify correct part number, full description, quantity required, machine and engine model, machine and engine serial numbers, method of shipment and shipping address.

Right-Hand and Left-Hand Sides

The terms right-hand and left-hand (abbreviated to L. H. and R. H.) as used in this catalog indicate the right and left sides of the machine as viewed from the operator's seat for proper operation of the machine or attachment.

U.S. and Metric Units

Sizes, lengths, and dimensions are given in U.S. units followed by its equivalent in metric units. See item 10 below. Sizes of hardware (bolts, nuts, etc.) are given according to hardware type---in inches for U.S. hardware; in millimeters for metric hardware. See items 2, 11 and 12.

Description, Quantity, and Machinery Items

All parts are briefly described under DESCRIPTION. The quantity used is listed under REQ'D. Notice in the example below that the description of some items is moved in (indented) from the left-hand margin. An indented item is part of the item under which it is indented. The example shows that six track roller assemblies are used on the machine. Each track roller contains two nuts, two washers, two block and retainers, two O-rings, and two face seal assemblies (indented items 1 thru 5). The face seal assemblies are further divided to show individual parts (items 6, 7, and 8).

Machinery items (Mach. Item) must be ordered from the Machinery Price List. See item 9 in the example.

REF.		PART NO.	DESCRIPTION	REQ'D.
	R	27948	ROLLER ASSEMBLY - track, single flange	6
1	131-	737	NUT - hex., lock (3/4" - 10 NC)	2
2	R	29429	WASHER - hardened, 1/2" thick	2
3	R	27951	BLOCK AND RETAINER - seal	2
4	A	7156	O-RING	2
5	D	35267	SEAL - face	2
6		NSS	BODY - seal, split	1
	D	36826	KIT - repair	1
7		NSS	SEAL - rubber	2
8		NSS	RETAINER - plastic	1
9	Mach. Item		FRAME - mounting (See page 2 or 3 for ordering)	1
10	D	48297	HOSE - lube, 30" (762 mm) long	1
11	13-	728	HHCS - 7/16" - 14 NC x 1-3/4"	2
12	D	51263	HHCS - M20 x 2.5 x 80 (8.8)	2

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