CEBM013702

Shop Manual

930E-3SE

DUMP TRUCK

SERIAL NUMBERS A30171, A30318, A30319, A30322



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TABLE OF CONTENTS

SUBJECT	SECTION
GENERAL INFORMATION	A
STRUCTURES	B
ENGINE SYSTEMS	C
ELECTRIC SYSTEM (24 VDC. NON-PROPULSION)	D
ELECTRIC PROPULSION AND CONTROL	E
DRIVE AXLE, SPINDLES AND WHEELS	G
HYDRAIR® II SUSPENSIONS	H
BRAKE CIRCUIT	J
HYDRAULIC SYSTEM	L
OPTIONS AND SPECIAL TOOLS	M
OPERATOR'S CAB	N
LUBRICATION AND SERVICE	P
ALPHABETICAL INDEX	Q
SYSTEM SCHEMATICS	R

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SECTION A

GENERAL INFORMATION

INDEX

MAJOR COMPONENTS & SPECIFICATIONS A2-1

GENERAL SAFETY AND TRUCK OPERATION A3-1

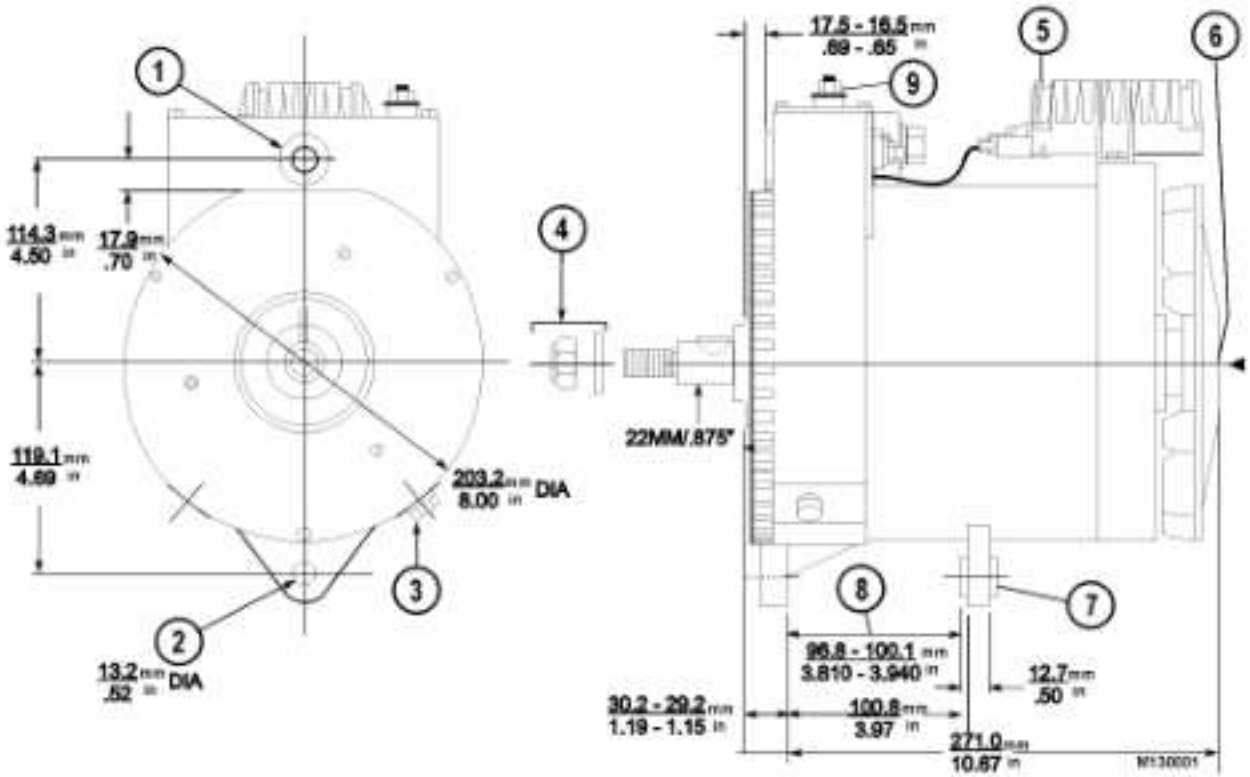
WARNINGS AND CAUTIONS. A4-1

STANDARD TABLES. A5-1

STORAGE PROCEDURES A7-1

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ALTERNATOR OVERHAUL



ALTERNATOR DIMENSIONS

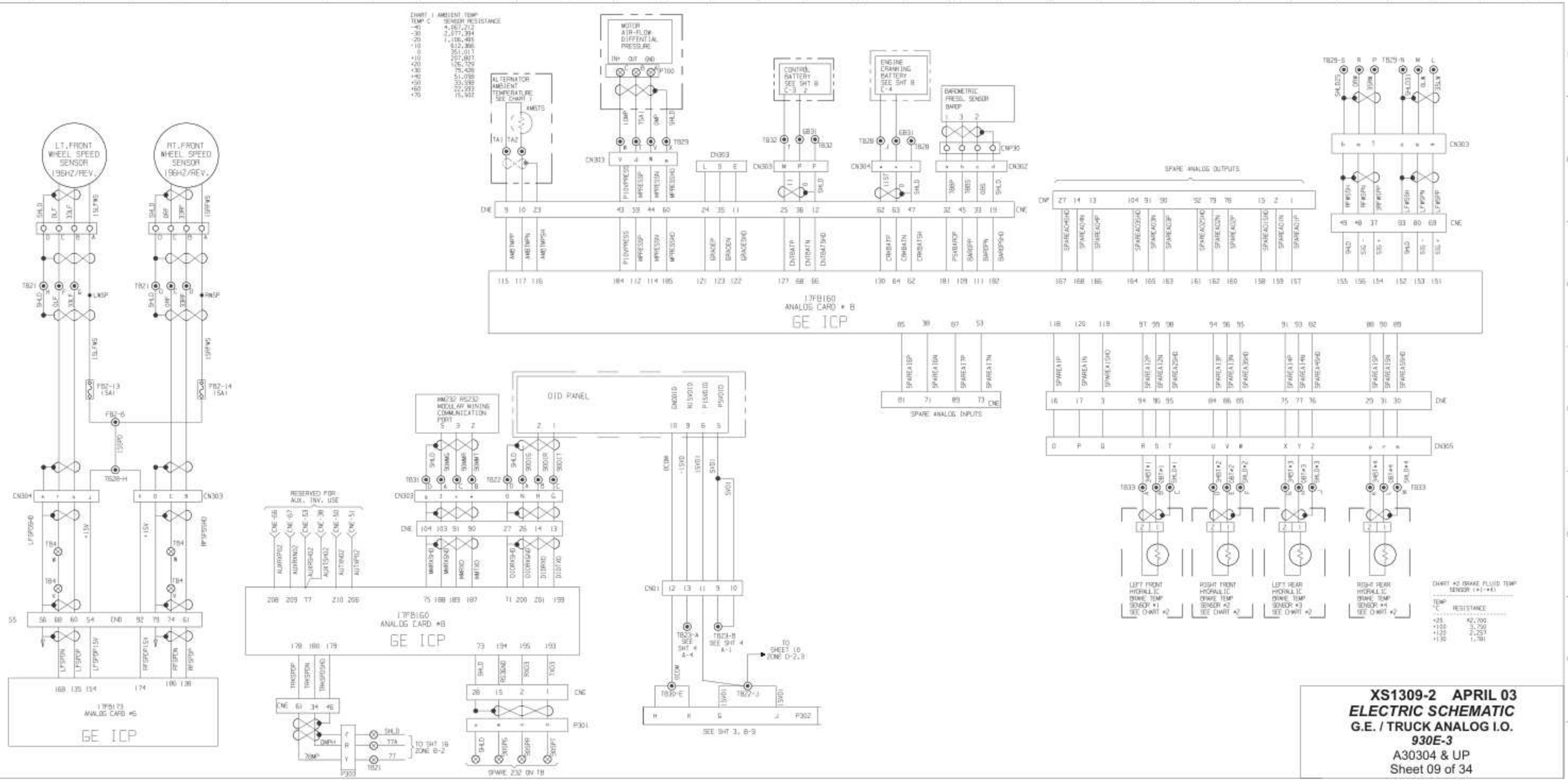
1. Mounting Bolt - 1/2 UNC
2. Mounting Bolt - 12/50 Dia; **65 ft.lbs. (88 N.m)** torque
3. Ground Bolt, 3/8 - 16; **11 ft.lbs. (15 N.m)** torque
   Either Side; R.H. side shown
4. Locknut (5/16 - 18 UNF-2B) & Washer (to secure Pulley)
6. Fan Nut; **50 ft.lbs. (68 N.m)** torque
7. Slip Bushing
8. Allowable Mounting Bracket Dimensional Span
9. F+ Stud (NOTE: F+ Stud Not On All Models)

FASTENER DESCRIPTION	TORQUE SPECIFICATIONS	
	SAE	METRIC
Pulley Nut	120 ft. lbs	163 Nm
Heat Sink, Cover Plate, Control Box Hold Down & Relay Terminal Screw	20 in. lbs.	2 Nm
Phase Terminal Screw	20 in. lbs.	2 Nm
Ground Bolt	11 ft. lbs.	15 Nm
Front & Rear Housing Hold Down Nut	18 in. lbs.	2 Nm
Tension Adjust Bolt	18 ft. lbs.	24 Nm
Rotor Hold Down Screws	45 ft. lbs.	61 Nm
Output Lead Bolt	11 ft. lbs.	15 Nm
Output Nut	20 - 22 ft. lbs.	27 - 30 Nm
Energize Terminal Nut	60 - 70 in. lbs.	7 - 8 Nm
Regulator Hold Down Screw (for taptite screws)	32 in. lbs. 45 in. lbs.	4 Nm 5 Nm
Fan Nut	50 ft. lbs.	68 Nm
Field Coil Screw	9 in. lbs.	1 Nm

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Table 3: Chassis Fault Codes (continued)					
VHMS Fault Code	VHMS Fault Description	Source	Sent via OrbComm	Snapshot Trigger	Model Notes
#A101	Hydraulic Oil Filter Differential Pressure High	IM			All
#A103	Hydraulic Tank Temp - Sensor Low	IM			830E
#A104	Hydraulic Tank Temp - Sensor High	IM			830E
#A107	Propel System Caution	IM/GE	X		930E
#A108	Propel System Temp Caution	IM/GE	X		930E
#A109	Propel System Reduced Level	IM/GE	X		930E
#A115	Low Steering Precharge	IM	X		All
#A123	Reduced Retard Level	IM/GE			930E
#A124	No Propel / Retard	IM/GE	X		930E
#A125	No Propel	IM/GE	X		930E
#A126	Hydraulic Tank Level Low	IM	X		All
#A127	IM Sensor +5V Low	IM	X		All
#A128	IM Sensor +5V High	IM	X		All
#A145	Brake Cooling RPM advance	IM			930E
#A146	Brake Cooling RPM advance	IM			930E
#A166	Hydraulic Oil Temp - LR Sensor Low	IM			930E
#A167	Hydraulic Oil Temp - RR Sensor Low	IM			930E
#A168	Hydraulic Oil Temp - LF Sensor Low	IM			930E
#A169	Hydraulic Oil Temp - RF Sensor Low	IM			930E
#A170	Hydraulic Oil Temp - LR Sensor High	IM			930E
#A171	Hydraulic Oil Temp - RR Sensor High	IM			930E
#A172	Hydraulic Oil Temp - LF Sensor High	IM			930E
#A173	Hydraulic Oil Temp - RF Sensor High	IM			930E
#A190	Auto Lube Pressure Warning	IM	X		All
#A193	High Hydraulic Tank Oil Temp	IM	X	X	830E
#A194	High FL Brake Oil Temp	IM	X	X	930E
#A195	High FR Brake Oil Temp	IM	X	X	930E
#A196	High RL Brake Oil Temp	IM	X	X	930E
#A197	High RR Brake Oil Temp	IM	X	X	930E

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XS1309-2 APRIL 03

ELECTRIC SCHEMATIC

G.E. / TRUCK ANALOG I.O.

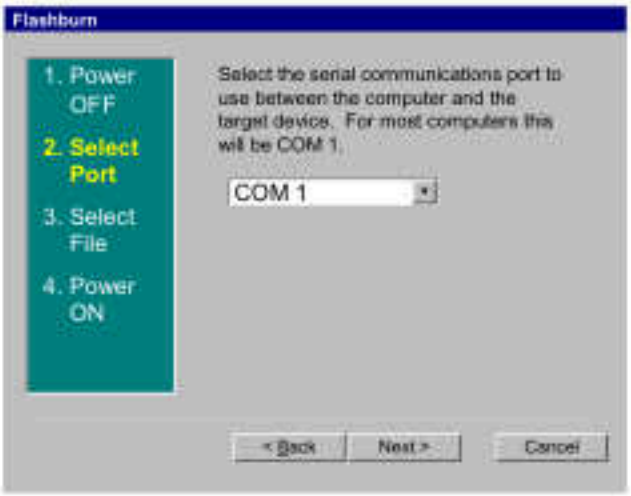
930E-3

A30304 & UP

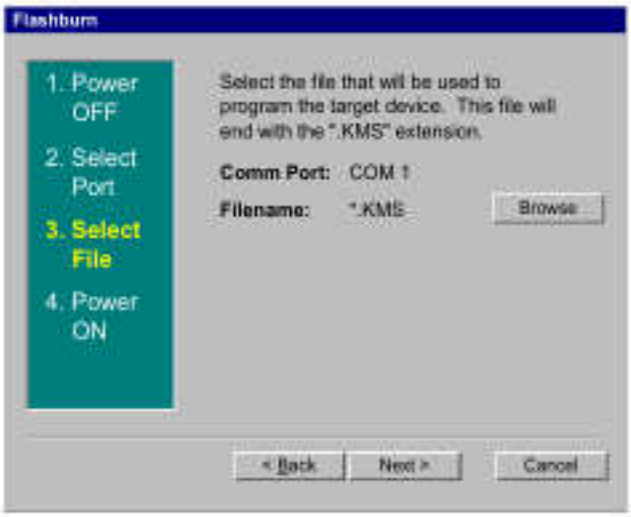
Sheet 09 of 34

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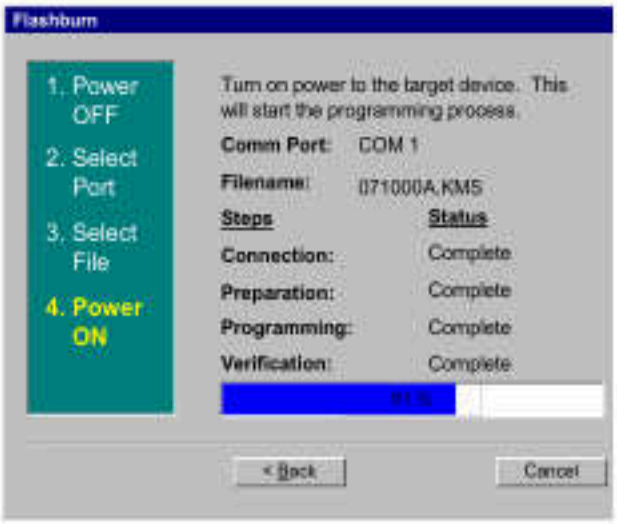
4. Confirm the proper communications port for the programming laptop. This is usually COM 1. Press "NEXT".



5. Press "BROWSE" and select the ".kms" file to program into the payload meter. Press "NEXT".



6. When instructed, turn the keyswitch ON in order to power-up the payload meter. The PC will begin to reprogram the payload meter. This process takes approximately 5 minutes.

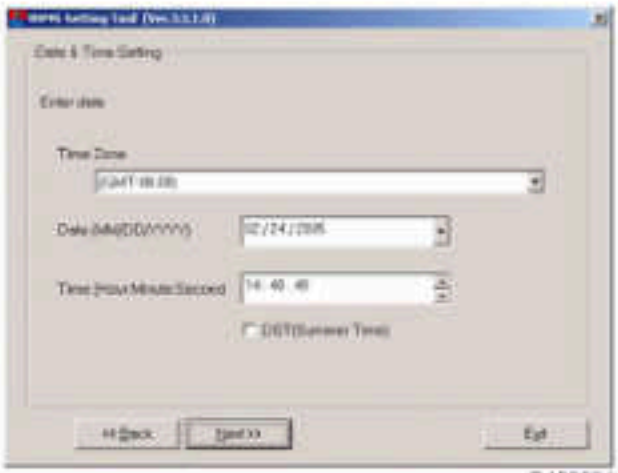


7. After successful programming, turn the key witch OFF.
8. Wait 20 seconds and turn the keyswitch ON.
9. The payload meter will need to be configured as instructed in the manual using the Payload Data Manager software on the laptop computer.

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Date & Time Setting

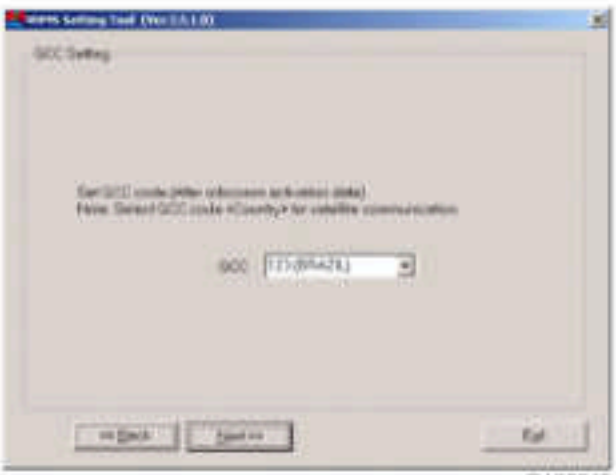
6. Enter the correct Time Zone, Date and Time. Check [DST (Summer Time)] if the machine's location uses Daylight Savings Time. Then click [Next].



D120034

GCC Setting

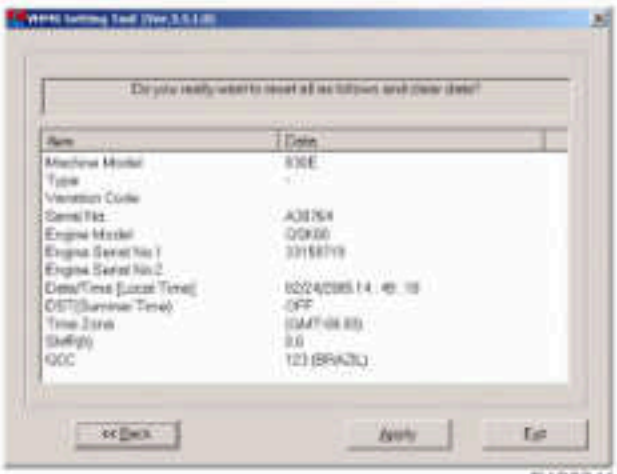
7. Choose the correct GCC code. The GCC code tells machines equipped with Orbcomm which satellite ground station to use. Then click [Next].



D120040

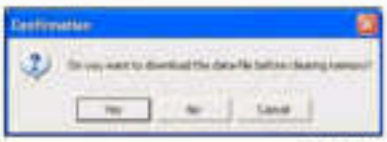
Setting Summary

8. Verify that all the setting information is correct and click [Apply].



D120041

9. Click [YES].



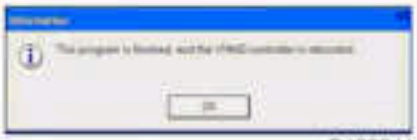
D120042

10. Click [OK].



D120043

11. Click [OK]. The *VHMS Setting Tool* program will close.



D120044

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COMPONENT	SHEET
ACCELERATOR PEDAL	20
AID MODULE	11,12,13,14
AID SONALERT (CAB OVERHEAD)	11
ALTERNATOR AMB. TEMP.	09
ANTENNA, RADIO	21
BATTERY CHARGING ALT.	26
BATTERY CONTROL	09
BATTERY CRANKING	09
BATTERY ISOLATION DIODES	26
BATTERY SYSTEM	26
BRAKE SONALERT	14
CB-50A. 12V POWER	10,26
CB-70A. 24/12V CONVERTER	10,26
CB 11 - BACK-UP HORN & LTS (RB3)	10
CB 13 - CLEARANCE LIGHTS (RB1)	22
CB 14 - TURN SIGNAL FLASHER	22
CB 15 - TAIL LIGHTS (RB1)	22
CB 16 - RETARD LIGHTS (RB3)	10,19
CB 17 - MANUAL BACK-UP LTS (RB3)	19
CB 18 - STOP LIGHTS (RB3)	10,12
CB 19 - BACKUP LTS & HORN (RB3)	19
CB 20 - ENGINE CONTROL PWR.(RB4)	10,26,27
CB 21 - SERV. LTS, HRN. SOL. (RB4)	10
CB 22 - ENGINE RUN RELAY	10,27
CB 23 - HDLIGHTS LFT LO BEAM (RB5)	10,23
CB 24 - HDLIGHTS RT LO BEAM (RB5)	10,23
CB 25 - HDLIGHTS LFT HI BEAM (RB5)	10,23
CB 26 - HDLIGHTS RT HI BEAM (RB5)	10,23
CB 27 - HDLIGHTS & DASH LTS (RB5)	10,23
CIGARETTE LIGHTER	21
CONVERTER 24/12V	10,26
DASH LIGHT RHEOSTAT	24
DBI - DIODES D5,D7,D10,D11	12,20
DBI - DIODES D21,D22,D23	11
DBI - P12 (20 OHM)	09
DBI - D8	27
DBI- 1.5K RESISTOR	27
DBI- 47K RESISTOR	27
DBI- 1K RESISTOR	27
DIAGNOSTIC #3 (QUANTUM) OPER CAB	27
DIAGNOSTIC #4 (CENSE) OPER CAB	27
DID PANEL	09
DIODE, BID- BODY UP ISOLATION	12
DIODE, DI- NO PROP/RET LIGHT	13
DIODE, D2- NO PROPULSION LIGHT	13
DIODE, D3- PROP. SYS CAUTION LT	13
DIODE, D4- BRAKE HYD TEMP HI LT	14
DIODE, D-4- LINC. LUBE	25
DIODE, D11- LINC LUBE LO PRESS LT	15
DIODE, D12- SPARE L5 LIGHT	13
DIODE, D14- HOIST LIMIT SOLENOID	15
DIODE, D15- STEER. ACCUM BLEED DN	18
DIODE, D25- FORWARD HORN #1	18
DIODE, D27- BRAKE LOCK SWITCH	18
DIODE, D31- PROP. SYS TEMP CAUT LT	13
DIODE, D32- PROP. SYS CAUTION LT	13
DIODE, D33- HI HYD. OIL TEMP LT	14
DIODE, D34- LO HYD. TANK LEVEL LT	14
DIODE, D35- LOW FUEL LIGHT	14
DIODE, D36- BODY UP LIGHT	12
DIODE, D37- CHECK ENGINE LIGHT	12
DIODE, D38- LINC LUBE	15
DIODE, D40- STARTER FAILURE LIGHT	13
DIODE, DB1- NO PROPULSION LIGHT	13
DIODE, DB2- NO PROP/RET LIGHT	13
DIODE, DR2- BRAKE LOCK SOLENOID	11
DIODE, DR3- PARK BRAKE SOLENOID	26
DIODE, DR4- PARK BRAKE SOLENOID	26
DIODE, DR6- SERV. BRAKE PRESS SW.	12
DIODE, EWP0- ENGINE WARN. PULL UP	12
DIODE, LLD1- LINC. LUBE	15
DIODE, PPD1- PARK BRAKE SWITCH 1	26
DIODE, PPD2- PARK BRAKE SWITCH 2	26
DIODE, SFD-1- STARTER FAILURE 1	13
DIODE, SFD-2- STARTER FAILURE 2	13
DIODE, SFD-3- STARTER FAILURE 3	13
DIODE, SFD-4- STARTER FAILURE 4	13
DIODE, SFD-5- STARTER FAILURE 5	13
DIODE, SID- SONALERT ISOLATION	14
DIODE, SID-1- STARTER ISOLATION	26
DIODE, WRLD - WIPER RELAY LOW	32,33
DIODE, WRHD - WIPER RELAY HIGH	32,33
DIODE, WSD - WIPER SYSTEM	32,33
ENGINE ECU - FAN CLUTCH SIGNAL	17

COMPONENT	SHEET
ENGINE ECU - CUMMINS	7
ENGINE INTERFACE MODULE	27
FUSE - 400 AMP PRE LUBE PUMP	26
FUSE-FB1-1 15A, A/C HTR BLOW MTR	10,17
FUSE-FB1-2 10A, WINDSHLD WASH/WIPE	10,21,32,33
FUSE-FB1-3 5A, FUEL, TEMP GA. VOLTM	10,16
FUSE-FB1-4 10A, CAB KEY POWER	10,25
FUSE-FB1-5 10A, HOIST SOLENOID	10,15
FUSE-FB1-6 15A, TURN/CLEAR LIGHTS	10,22,32,33
FUSE-FB1-7 10A, ENGINE OPTIONS	10,16
FUSE-FB1-8 10A, AID & INDIC. LTS	10,11
FUSE-FB1-9 10A, ENG START FAIL.	10
FUSE-FB1-10 10A, ENG.SHUTTERS	10
FUSE-FB1-11 10A, DOME LIGHT SW.	10
FUSE-FB1-13 5A, GAUGE VOLTAGE	10
FUSE-FB1-14 5A, PEDAL VOLTAGE	10
FUSE-FB1-15 5A, ENGINE INTERFACE	10
FUSE-FB1-23 15A, CAB DRIVE SYS. PWR	10,20
FUSE-FB1-24 10A, AUTO LUBE TIMER	10,15
FUSE-FB2-1 15A, DOME,FOG,LADDER LTS	10
FUSE-FB2-2 15A, SERVICE LIGHTS	10,23
FUSE-FB2-13 10A, L. FRT WHEEL SPS	10
FUSE-FB2-14 10A, R. FRT WHEEL SPS	10
FUSE-FB2-17 10A, 12V POWER PLUGS	10,21
FUSE-FB2-18 15A, R.H. WINDOW	10,21
FUSE-FB2-19 15A, L.H. WINDOW	10,21
GAUGE, BRAKE HYD. TEMPERATURE	16
GAUGE, DRIVE SYSTEM	16
GAUGE, FUEL	16
GAUGE, OIL PRESSURE	16
GAUGE, WATER TEMPERATURE	16
EDIC- OPERATOR DISPLAY	29
HEATER A/C SYSTEM	17
HORN BUTTON	18,32,33
HORN FORWARD #1	18
HORN - LEFT REAR BACKUP	19
HORN - RIGHT REAR BACKUP	19
HOURMETER	16
INDICATOR, CIRCUIT BREAKER TRIPPED	11
INDICATOR, ELECTRIC SYS FAULT	11
INDICATOR, ENGINE MAINT.	13
INDICATOR, HYDRAULIC FILTER	11
INDICATOR, HIGH HYD OIL TEMP	11
INDICATOR, LINK ENERGIZED	09
INDICATOR, LINK VOLTAGE	14
INDICATOR, LOW ACCUM PRECHARGE	11
INDICATOR, LOW BRAKE PRESSURE	11
INDICATOR, LOW FUEL	11
INDICATOR, LOW HYDRAULIC TK LEVEL	11
INDICATOR, LOW RETARD LEVEL	14
INDICATOR, LOW STEERING PRESSURE	11
INDICATOR, MANUAL BACK UP	13
INDICATOR, PARK BRAKE	12
INDICATOR, PROPULSION SYS AT REST	14
INDICATOR, PROPULSION SYS CAUTION	13
INDICATOR, PROPULSION SYS NO PROPEL	13
INDICATOR, PROPUL. SYS NO PROP/RET	13
INDICATOR, PROPUL. SYS NOT READY	14
INDICATOR, PROPUL. SYS REDUCED PWR	14
INDICATOR, RETARD	12
INDICATOR, SERVICE BRAKE	12
INDICATOR, SPARE	14
INDICATOR, SPARE L5	13
JUNCTION BLOCK 3A (JB3A)	20
JUNCTION BLOCK 4 (JB4)	26
JUNCTION BLOCK 4A (JB4A)	21
JUNCTION BLOCK 4B (JB4B)	21
JUNCTION BLOCK 4C (JB4C)	14,33
JUNCTION BLOCK 6A (JB6A)	14,33
JUNCTION BLOCK 6B (JB6B)	21,32,33
JUNCTION BLOCK 8A (JB8A)	14
KONTROL POWER RELAY	08,10
LEFT DECK PAYLOAD LIGHTS	28
LEFT SCOREBOARD	28
LIGHT, 5 MIN. IDLE TIMER INDICAT.	25
LIGHT, AIR RESTRICTION GAUGE	24
LIGHT, BODY UP	12
LIGHT, BRAKE HYD. TEMP. HIGH	14
LIGHT, BRAKE HYD. TEMP. GAUGE	24
LIGHT, CHECK ENGINE	12
LIGHT, ENGINE STOP SWITCH	24
LIGHT, OVERRIDE SWITCH	24
LIGHT, RETARD SPEED CONTROL SWITCH	24
LIGHT, DASH #1	24
LIGHT, DASH #2	24

COMPONENT	SHEET
LIGHT, DASH #3	24
LIGHT, DECK #1	18
LIGHT, DECK #2	18
LIGHT, DIAGONAL LADDER #1	18
LIGHT, DIAGONAL LADDER #2	18
LIGHT, DIGITAL SPEEDOMOTER	24
LIGHT, DIGITAL TACH	24
LIGHT, DOME 1,2 & 3	10
LIGHT, DRIVE SYSTEM TEMP. GAUGE	24
LIGHT, ENGINE STOP	12,13
LIGHT, FOG	10
LIGHT, FUEL GAUGE	24
LIGHT, HI BEAM INDICATING	23,32,33
LIGHT, HYDRAULIC CABINET RIGHT	18
LIGHT, HYDRAULIC CABINET LEFT	18
LIGHT, LEFT DECK BACK UP	19
LIGHT, LEFT ENGINE SERVICE #1	18
LIGHT, LEFT ENGINE SERVICE #2	18
LIGHT, LEFT FOG	23
LIGHT, LEFT FRONT TURN/CLEARANCE	22
LIGHT, LFT HAND HI-MTD LO BM HOLT	23
LIGHT, LFT HAND HI-MTD HI BM HOLT	23
LIGHT, LEFT HIGH BEAM	23
LIGHT, LEFT LOW BEAM HEADLIGHT	23
LIGHT, LEFT PLATFORM	18
LIGHT, LEFT REAR BACK UP	19
LIGHT, LEFT REAR RETARD	19
LIGHT, LEFT REAR TURN/CLEARANCE	22
LIGHT, LEFT TAIL/STOP	12
LIGHT, LEFT TURN INDICATING	22
LIGHT, LINCOLN LUBE LOW PRESSURE	15
LIGHT, OIL PRESSURE GAUGE	24
LIGHT, OPERATOR CAB RETARD	19
LIGHT, RETARD SPEED CONTROL	13
LIGHT, RIGHT DECK BACK UP	19
LIGHT, RIGHT ENGINE SERVICE #1	18
LIGHT, RIGHT ENGINE SERVICE #2	18
LIGHT, RIGHT FOG	23
LIGHT, RIGHT FRONT TURN/CLEAR	22
LIGHT, RGT HAND HI-MTD LO BM HOLT	23
LIGHT, RGT HAND HI-MTD HI BM HOLT	23
LIGHT, RIGHT HIGH BEAM	23
LIGHT, RIGHT LOW BEAM HEADLIGHT	23
LIGHT, RIGHT PLATFORM	18
LIGHT, RIGHT REAR BACK UP	19
LIGHT, RIGHT REAR RETARD	19
LIGHT, RIGHT REAR TURN/CLEARANCE	22
LIGHT, RIGHT TAIL/STOP	12
LIGHT, RIGHT TURN INDICATING	22
LIGHT, SERVICE BRAKE (CAB ROOF)	12
LIGHT, STARTER FAILURE	13
LIGHT, VOLTMETER GAUGE	24
LIGHT, WATER TEMPERATURE GAUGE	24
LINCOLN LUBE DELAY MODULE	15
MODULAR WINING COMMUNICATION PORT	09
MODULAR WINING HUB	29
MOTOR AIR FLOW DIFFERTIAL PRESSURE	09
MOTOR LEFT WINDOW	21
MOTOR RIGHT WINDOW	21
PAYLOAD METER 3 CONTROL MODULE	28
PROPULSION ALTERNATOR	16
POWER PLUGS, 12V	21
PUMP, PRE-LUBE HI FLOW	26
RADIO	21
RB1 K1 RELAY (LEFT TURN SIGNAL)	22
RB1 K2 RELAY (RIGHT TURN SIGNAL)	22
RB1 K3 RELAY (CLEARANCE LIGHT)	22
RB1 K4 RELAY (FLASHER)	22
RB2 K1 RELAY (PK BRAKE PRESS SW)	27
RB3 K1 RELAY (MANUAL BACKUP LTS)	19
RB3 K2 RELAY (STOP LIGHT)	12
RB3 K3 RELAY (RETARD LIGHT)	19
RB4 K2 RELAY (CRANK INTERLOCK)	26
RB4 K3 RELAY (HORN)	18
RB4 K4 RELAY (BODY UP)	12
RB5 K1 RELAY (LEFT LOW BEAM HOLT)	23
RB5 K2 RELAY (RIGHT LOW BEAM HOLT)	23
RB5 K3 RELAY (LFT HI BEAM HOLT)	23
RB5 K4 RELAY (RIGHT HI BEAM HOLT)	23
RB6 K1 RELAY (BACK UP HORN)	19
RB6 K2 RELAY (ENGINE INTERLOCK)	27
RB6 K3 RELAY (START RELAY)	26
RB6 K6 RELAY (PARK BRAKE)	26
RB6 K7 RELAY (TCI-70X)	28
RB6 K8 RELAY (TCI-100X)	28

COMPONENT	SHEET
RB7 K1 RELAY (LINC LUBE PRESSURE)	15
RB7 K2 RELAY (AUTO ETHER START)	7
RB7 K3 RELAY (LINC LUBE TIMER)	15
RB7 K4 RELAY (LINC LUBE TIMER)	15
RB7 K5 RELAY (LINC LUBE SOLENOID)	15
RB7 K6 RELAY (STARTER FAIL. REL #2)	13
RB7 K7 RELAY (STARTER FAIL. REL #3)	13
RB8 RELAY (STARTER FAILURE REL. #3)	13
RB9 ELAY (STARTER FAILURE REL. #4)	13
RD1- RESISTOR/DIODE MODULE	12
RD2- RESISTOR/DIODE MODULE	12
RELAY, 5 MIN. IDLE TIMER	10,25
RELAY, 12V POWER	10,21
RELAY 1 (PLM3 GREEN LIGHTS)	28
RELAY 2 (PLM3 AMBER LIGHTS)	28
RELAY 3 (PLM3 RED LIGHTS)	28
RELAY 4 (PLM3 LIGHTS)	28
RELAY BOARD 1	11
RELAY BOARD 3	11
RELAY BOARD 4	11
RELAY BOARD 5	11
RELAY, BRAKE WARNING	11
RELAY, CONTROL POWER	10
RELAY, ENGINE START	26
RELAY, GENERATOR FIELD	10
RELAY, KEYSWITCH POWER	10,25
RELAY, KONTROL POWER	08,10
RELAY, RADIO	21
RELAY, RUN SIGNAL	25
RELAY, TIMER HOLD	25
RELAY, WIPER HIGH	32
RELAY, WIPER LOW	32
REMOTE POWER SWITCH	28
RESISTOR 2 OHM	12
RESISTOR 10 OHM	13
RETARD LEVER	20
RETARD PEDAL	20
RIGHT DECK PAYLOAD LIGHTS	28
RIGHT SCOREBOARD	28
SENDER, ENGINE TEMPERATURE	16
SENDER, FUEL LEVEL	16
SENDER, OIL PRESSURE	16
SENSOR #1- LEFT FRT HYD BRAKE TEMP	09
SENSOR #2- RT FRT HYD BRAKE TEMP	09
SENSOR #3- LFT REAR HYD BRAKE TEMP	09
SENSOR #4- RT REAR HYD BRAKE TEMP	09
SENSOR #5- HYDRAULIC TANK TEMP	09
SENSOR, BAROMETRIC PRESSURE	09
SENSOR, HYDRAULIC BRAKE FLUID TEMP	16
SENSOR, HYD. LEVEL	11
SENSOR, LEFT FRONT WHEEL SPEED	09
SENSOR, RIGHT FRONT WHEEL SPEED	09
SOLENOID, BRAKE LOCK	11
SOLENOID, COMPRESSOR	17
SOLENOID, HOIST LIMIT	15
SOLENOID, LUBE PUMP	15
SOLENOID, PARK BRAKE	26
SOLENOID, SHUTTER CONTROL	7
SOLENOID, START #1	26
SOLENOID, START #2	26
SOLENOID, STEERING ACCUM. BLEED DN	18
SPEAKER, RADIO RIGHT RR	21
SPEAKER, RADIO RIGHT FT	21
SPEEDOMETER	16,28
STEERING BLEED DOWN IC CHIP	18
SUSPENSION PRESSURE, LR	28
SUSPENSION PRESSURE, RR	28
SUSPENSION PRESSURE, LF	28
SUSPENSION PRESSURE, RF	28
SWITCH, 5 MINUTE IDLE	25
SWITCH, BODY UP	12,28

COMPONENT	SHEET
SWITCH, BRAKE LOCK	11,28
SWITCH, BRAKE DIFF PRESS (FRT/RR)	11
SWITCH, BRAKE DIFF PRESS (L/R REAR)	11
SWITCH, BRAKE FRT (L/R) DIFF PRESS	11
SWITCH, BRAKE PRESSURE	11
SWITCH, CAB ENGINE STOP	27
SWITCH, COOLANT LEVEL	27
SWITCH, COMBO TURN SIGNAL WIPER WASHER HEADLIGHT DIMMER	32,33
SWITCH, DATA STORE	20
SWITCH, DIRECT SELECTOR	20,25
SWITCH, DOME LIGHT	10
SWITCH, ENGINE LEFT SERVICE LIGHT	18
SWITCH, ENGINE RIGHT SERVICE LIGHT	18
SWITCH, ENGINE OIL PRESSURE	26
SWITCH, ENGINE RUN OIL PRESSURE	16
SWITCH, ETHER START	7
SWITCH, FOG LIGHT	23
SWITCH, FUEL LEVEL	11
SWITCH, GROUND LEVEL SHUTDOWN	08,25
SWITCH, HAZARD LIGHT	22
SWITCH, HEADLIGHT	23
SWITCH, HEADLIGHT DIMMER	23,32,33
SWITCH, HEATED MIRROR	16
SWITCH, HOIST LIMIT	15
SWITCH, HOIST FILTER PRESS.	11
SWITCH, KEY SW.	08,10,25
SWITCH, LADDER LIGHTS GROUND LEVEL	18
SWITCH, LAMP TEST	11
SWITCH, LEAKAGE TEST	16
SWITCH, LEFT WINDOW	21
SWITCH, LOW ACCUM. PRE-CHARGE #1	11
SWITCH, LOW ACCUM. PRE-CHARGE #2	11
SWITCH, LOW STEERING PRESSURE	11
SWITCH, LUBE TEST	15
SWITCH, MANUAL BACK UP LIGHT	10,19
SWITCH, NEUTRAL	10
SWITCH, OPER. CAB LADDER LIGHTS	18
SWITCH, PARK BRAKE	10,26
SWITCH, PARK BRAKE PRESSURE	12
SWITCH, PLM CONTROL	28
SWITCH, PRE-LUBE PRESSURE	26
SWITCH, PRESSURE 2500 psi	15
SWITCH, PROPULSION LOCKOUT	10
SWITCH, REAR AXLE PRESS (2000 psi)	15
SWITCH, RESET REQUEST	14,20
SWITCH, RETARD SPEED CONTROL	20
SWITCH, RIGHT WINDOW	21
SWITCH, ROTATING BEACON	16
SWITCH, SERVICE BRAKE PRESS.	11,12
SWITCH, SHUTTER ENABLE	7
SWITCH, STEERING FILTER PRESS.	11
SWITCH, START BATTERY DISCONNECT	10,26
SWITCH, SYSTEM BATTERY DISCONNECT	10,26,28
SWITCH, TRINARY PRESSURE	17
SWITCH, TURN SIGNAL	22,32,33
SWITCH, WINDSHIELD WIPER CONTROL	21,32,33
SYSTEM BRAKE CONTROL (FUTURE)	09
TACHOMETER	16
TIMER, 5 MINUTE MODULE	25
TIMER, BRAKE WARNING	10
TIMER, LINCOLN LUBE	15
TIMER, PRE-LUBE	26
TIMER, STEERING BLEED DOWN	18
VOLTMETER	16
WINDSHIELD WASHER PUMP	21,32,33
WINDSHIELD WIPER MOTOR	21,32,33
WINDSHIELD WIPER DELAY TIMER MODULE	32,33
WINDSHIELD WASHER WIPER TIMER MOD.	33

XS1331-1 JAN 05

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COMPONENT LOCATOR SHEET

930E-3

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Sheet 31 of 34

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