2.1 Litre Diesel Engine
40 and 50 HP

Parts Catalog

H15974

CASE CONSTRUCTION

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GENERAL INFORMATION

Indexes

This parts catalog is arranged for easy identification of parts. The Table of Contents at the front of this catalog gives location of major groups and assemblies. The Numerical Index at the back of the catalog gives part numbers and the page on which they are listed.

Illustrations

All parts are illustrated and numbered in "exploded" views. Each part is shown in its normal relationship with the other parts in the illustration. The circled numbers correspond to numbers under REF. on the following page.

Orders

Orders should specify correct part number, full description, quantity required, machine model and engine model, machine and engine serial numbers, method of shipment and shipping address.

Changes

When changes are made to the machine, revised pages for this catalog will be issued. These pages must be inserted into your catalog as soon as they are received. Failure to keep your catalog up to date will result in confusion and may cause you to order wrong parts.

Part Numbers, Description and Quantity

All part numbers are listed under PART NO. The abbreviation NSS indicates that the item is not serviced separately. All parts are briefly described under DESCRIPTION. The symbol @ in the description column designates attaching parts for the preceding component. The Quantity used is listed under NO. REQ'D. Notice in the example below that the description of some items is moved in (indented) from the left-hand margin. An indented item is part of the item under which it is indented. The example shows that six track roller assemblies are used on the machine. Each track roller contains two nuts, two washers, two block and retainers, two "O" rings, and two face seal assemblies (indented items 1 thru 5). The face seal assemblies are further divided to
show individual parts (items 6, 7 and 8).

Ref. No.	Part No.	Description	No. Req.
	R27948	ROLLER ASSEMBLY - Track, Single Flange	6
1	131-737	NUT - Hex, Lock (3/4" - 10 NC)	2
2	R29429	WASHER - Special	2
3	R27951	BLOCK AND RETAINER - Seal	2
4	A7156	SEAL - "O" Ring	2
5	D35267	SEAL - Face	2
6	NSS	BODY - Seal, Split	1
	D36826	KIT - Repair	1
7	NSS	SEAL - Rubber	2
8	NSS	RETAINER - Plastic	1

THIS CATALOG IS INTENDED TO PROVIDE PARTS ORDERING INFORMATION ONLY, AND SHOULD NOT BE USED AS A GUIDELINE FOR DISASSEMBLY OR REASSEMBLY OF THE MACHINE OR COMPONENTS. Parts are included in this catalog as a convenience to the owner. All parts must be ordered through an authorized Case dealer.

Right-Hand and Left-Hand Sides

Right-hand and left-hand sides (abbreviated to R.H. and L.H.) of this engine are determined by standing at the rear of the flywheel end of the engine and facing the engine.

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