WHEEL LOADER

SERVICE MANUAL

HL660V

HYUNDAI

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25. Install oil seal seat and flange.

Note: *Fastening torque: 22~30Nm*



Figure 114

26. Install oil pan.

Note: *Fastening torque: 45~59Nm*



Figure 115

27. Install variable speed valve and twist bolts.

Note: *Fastening torque: 45~59Nm*



Figure 116

Assembly parts assembling

1. Fix torque converter body, install output gear.

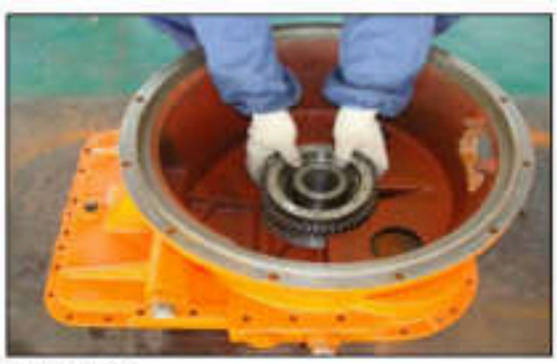


Figure 117

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12. Overturn gearbox, dismantle hand brake assembly.



Figure 18

13. Take out baffle ring with baffle ring pincer.

Note: *It must be clamped firmly when using baffle ring pincer to avoid safe hazard when it pops out from tank body.*



Figure 19

14. Loosen bolts of variable pump, dismantle variable pump and take out sealing gaskets.

Note: *Put variable pump at clean place, cover oil way surface to avoid dust and sundries entering into valve.*



Figure 20

15. Loosen bolts with relative tools and separate end cap from tank body with two jackscrews. Jackscrew: M10



Figure 21

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