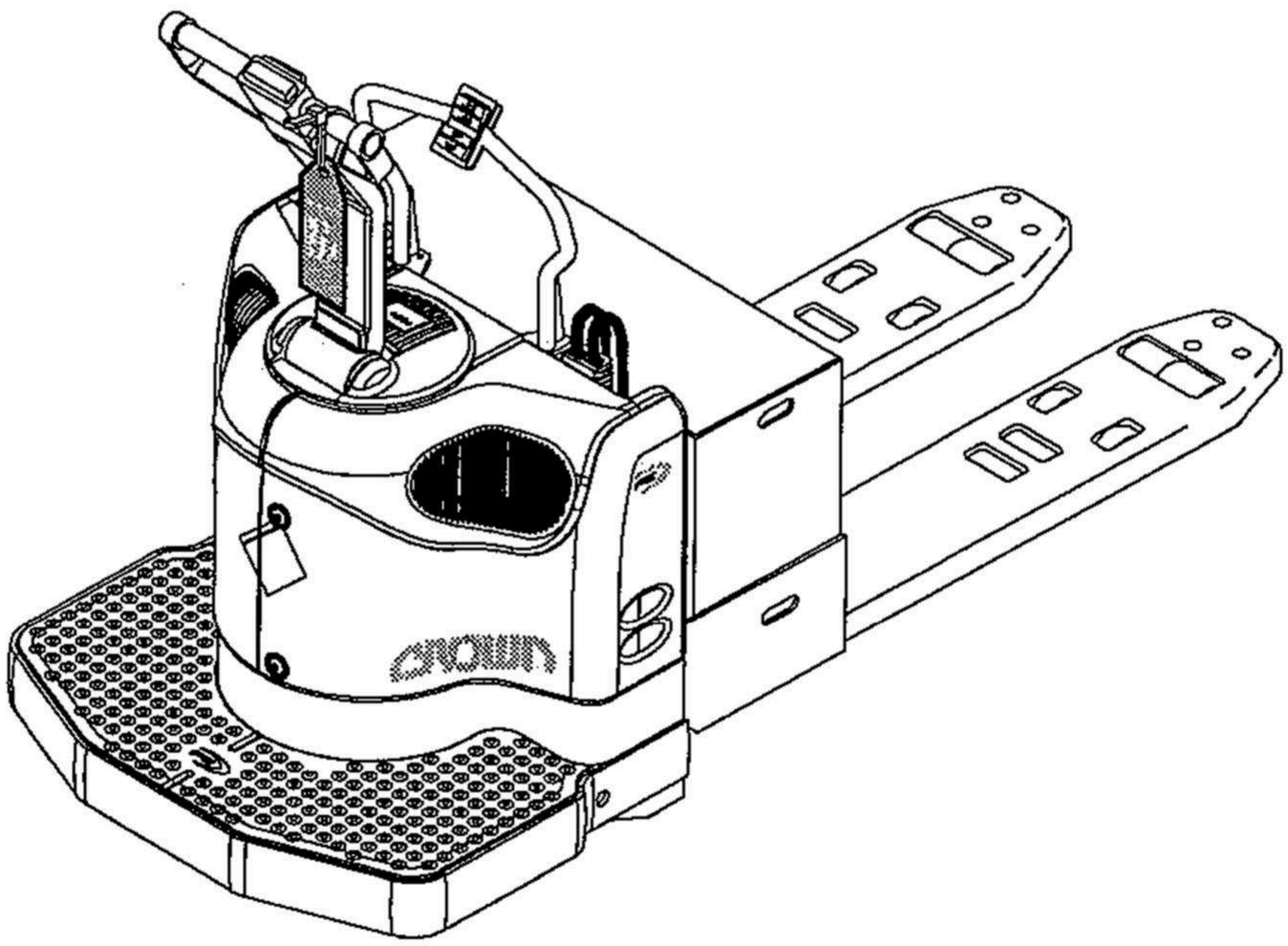
Model No. _____

Serial No. _____

PE4000 Series

Service & Parts Manual



Crown 2002 PF134114 Rev 07/04

Re-Printed in U.S.A.

MidWestTech | Crown PE4000 Series Walkie Rider Pallet Truck Service Manual & Parts Catalog | Publication PF134114

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LUBRICATION CHART

INDEX	COMPONENT	LUBE TYPE	QTY.	30 days 100 hr.	60 days 250 hr.	90 days 500 hr.	6 months 1000 hr.	12 months 2000 hr.
L-1	Door Hinges	F	AR		†			
* L-2	Hydraulic Reservoir-Lift	D	2.85 ltr. (3 qt.)		†	†	†	Chg.
* L-3	ACCEL Cam & Torsion Spring	BB	AR		L			
* L-4	Upper Fork Carriage Pivot (2 points)	F	AR		L			
L-5	Lift Cylinder (2 points)	F	AR		L			
* L-6	Riser Pivot Points (4 points)	F	AR		L			
* L-7	Load Wheel Axles (4 points)	F	AR		L			
* L-7	Tandem Load Wheel Pivot (4 points)	F	AR		L			
* L-8	Pallet Entry Rollers	F	AR		L			
* L-9	Tension Bars (230mm[9 in.] Fork-6 points, 180mm[7 in.] Fork-4 points)	F	AR		L			
* L-10	Battery Rollers	B	AR		†			
L-11	Drive Unit-Axle (2 points)	F	AR		L			

† - Check Chg. - Change L - Lubricate AR - As Required

See Lube Type Chart for explanation. Lubrication intervals for Freezer/Corrosion trucks must be changed to a frequency that will minimize corrosion and wear on moving shafts and parts.

* Freezer/Corrosion Trucks – use low temperature (BB) grease on load wheels, caster wheels and battery rollers. Use type F grease on all other lift linkage and caster pivot points.

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