50 Crawler D Series Excavator

Parts Catalog

S406234M2

CASE CONSTRUCTION

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GENERAL INFORMATION

DESCRIPTION

This parts catalog No. S406234M1 issued June 1979 is for all DROTT 50 CRAWLER series D models.

ILLUSTRATION AND TEXT

The arrangement of this parts catalog is for easy identification of Drott parts. All parts are illustrated in "Exploded Views". This places each part in normal reference to each other. Reference numbers are used in the illustrations. These numbers are in reference to those on the text pages. The text pages list reference number, part number, part description and the amount required.

NSS "Not Serviced Separately" in the part number column is an indication this part is not available for repairs.

UAR "Use As Required" in the amount required column is an indication the number of parts used is controlled by service.

REF "Reference" in the parts number column is an indication this part has many applications or has special service information. The page this information can be found on is listed in the part description column.

INDEX

An alphabetical index and serial number information is on the front pages of this catalog. A numerical index which lists the part number, page number and reference number is on the last pages of this catalog.

CATALOG CHANGES

Changes to the product will make it necessary to revise or add pages to this catalog. Each new or revised page will have a new issue date. A cover sheet will be attached to each revision. The cover sheet will list all pages released for each revision. All revised and new pages must be put into the parts book as soon as they are received.

PARTS ORDER

Orders must give the complete description, correct part number, the total amount required, the product model, all the necessary serial numbers, the method of shipment and the shipping address.

TEXT DESCRIPTION

An assembly may contain many service items. The component parts of an assembly will be indented. The amount required column will list the number of components required for a complete assembly or sub-assemblies. See example.

REF.	PART NO.	DESCRIPTION	REQ'D
1	A 77303	VALVE ASSY. - PTO control	1
2	REF	BODY ASSY. - (See Page 99)	1
3	NSS	SPOOL - control valve (Order A77303)	1
4	A 61985	PLUG ASSY. - valve spool	1
5	218- 5507	O-RING - plug 3/4" x 15/16" x 3/32"	2
6	NSS	PIN - spring guide	1
7	B 51407	SPRING - detent 5/8" free length	1
8	211- 11 -	BALL - detent 3/8" dia. steel	UAR

RIGHT HAND AND LEFT HAND IDENTIFICATION

The reference to right hand (RH) and left hand (LH) as used in this publication is identified by the operator standing at the rear of the unit, looking toward the front of the machine.

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