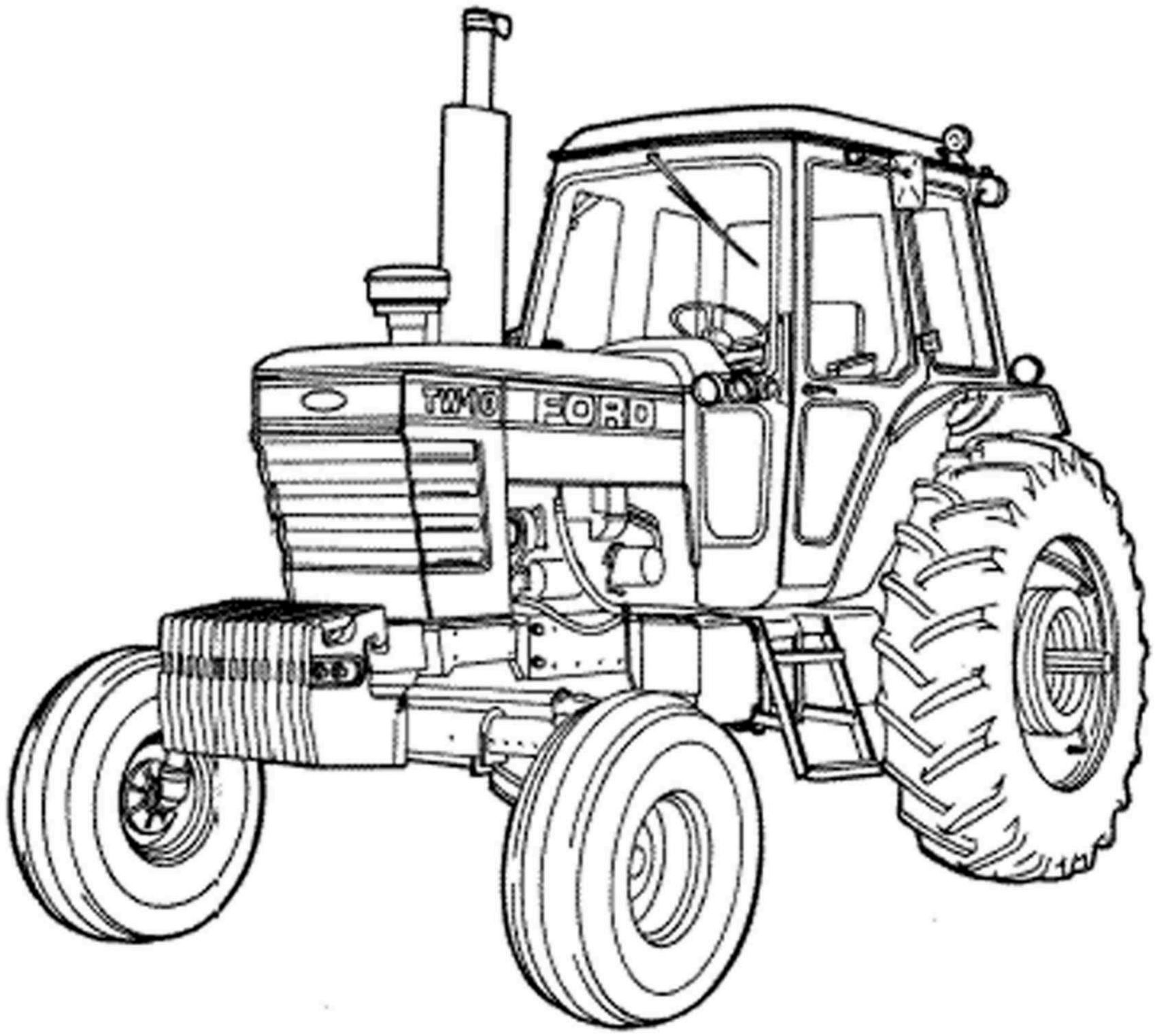
FORD

Service Manual

Tractor
TW10,TW20,TW30



SE-3734

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PART 1
ENGINE SYSTEM

Chapter 1
ENGINE AND LUBRICATION SYSTEM

Section		Page
1.	Description and Operation	1
2.	Cylinder Head, Valves, and Related Parts	3
3.	Engine Front Cover and Timing Gears	17
4.	Oil Pan and Oil Pump	22
5.	Connecting Rods, Bearings, Pistons, Rings, Cylinder Block and Sleeves	25
6.	Main Bearings, Flywheel and Crankshaft	37
7.	Camshaft	45
8.	Engine Compression Test	47

Chapter 2
TURBOCHARGER

Section		Page
1.	Description and Operation	49
2.	Turbocharger Overhaul	51
3.	Trouble Shooting	60

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Chapter 3
INTERCOOLER

Section		Page
1.	Description and Operation	65
2.	Intercooler Overhaul	66
3.	Heat Exchanger Service and Overhaul	71

Chapter 4
COOLING SYSTEM

Section		Page
1.	Description and Operation	75
2.	Radiator and Thermostats	76
3.	Water Pump	77

Chapter 5
TROUBLE SHOOTING

Section		Page
1.	Trouble Shooting	81

Chapter 6
SPECIFICATIONS AND SPECIAL TOOLS

Section		Page
1.	Specifications	83
2.	Special Tools	94

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1. DESCRIPTION AND OPERATION

The engine described in this manual is a six cylinder diesel "in-line" type with direct fuel injection and overhead valve design. The displacement amounts to 401 cu. in. (6580 cc), the bore to 4.4 in. (111.76 mm) and the stroke to 4.4 in. (111.76 mm). Because of the bore and stroke dimensions it is referred to as a square engine.

This part of the manual deals with the disassembly, inspection, repair, and assembly of the engine, lubrication system and the cooling system.

CYLINDER HEAD ASSEMBLY — INCLUDING VALVE TRAIN COMPONENTS

The cylinder head assembly incorporates the valves, valve springs, and rotators. The valve rocker arm shaft assembly is bolted to the cylinder block, through the head. The intake and exhaust manifolds are bolted to the head. The intake manifold is on the right side of the engine, and the exhaust manifold is on the left side.

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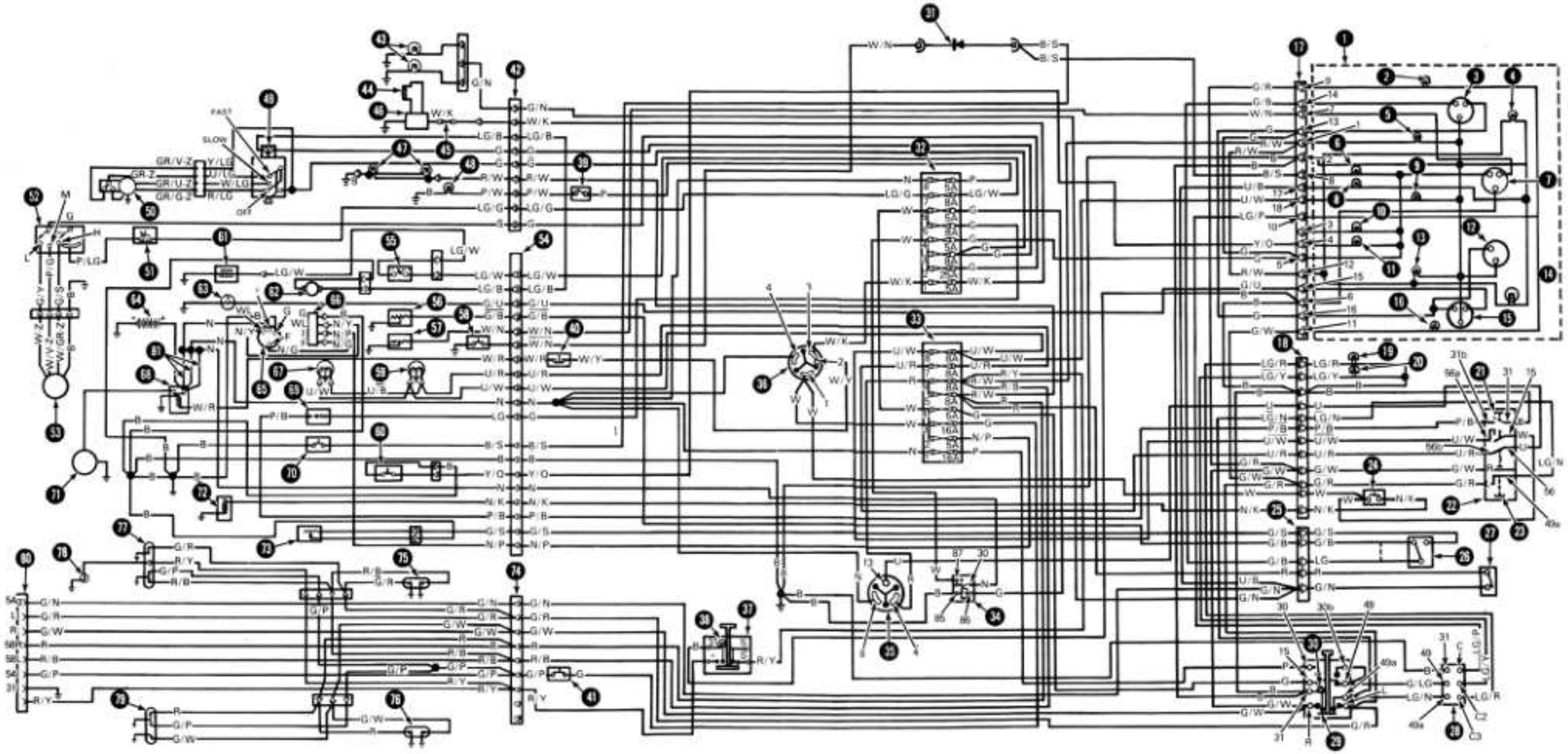


Figure 4
Electrical System Schematic — Tractors with Cab and "A" or "B" Prefixed Serial Numbers

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