TEN00514-01

Operation & Maintenance Manual

HYDRAULIC
EXCAVATOR

PC18MR-3

SERIAL NUMBERS 20994 and up

WARNING

Unsafe use of this machine may cause serious injury or death. Operators and maintenance personnel must read this manual before operating or maintaining this machine. This manual should be kept near the machine for reference and periodically reviewed by all personnel who will come into contact with it.

NOTICE

Komatsu has Operation & Maintenance Manuals written in some other languages. If a foreign language manual is necessary, contact your local distributor for availability.

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CONTENTS

FOREWORD 1- 1
FOREWORD 1- 2
SAFETY INFORMATION 1- 3
INTRODUCTION 1- 5
DIRECTIONS OF MACHINE 1- 5
PROTECTIVE STRUCTURE 1- 5
PRODUCT INFORMATION 1- 6
PRODUCT IDENTIFICATION NUMBER (PIN)/MACHINE SERIAL NO. PLATE 1- 6
ENGINE SERIAL NUMBER PLATE AND ITS LOCATION 1- 6
EPA NAMEPLATE 1- 7
SERVICE METER LOCATION 1- 7
YOUR MACHINE SERIAL NUMBERS AND DISTRIBUTOR 1- 8
SAFETY 2- 1
SAFETY 2- 2
SAFETY LABELS 2- 4
LOCATION OF SAFETY LABELS 2- 4
SAFETY LABELS 2- 5
GENERAL PRECAUTIONS 2- 10
SAFETY MACHINE OPERATION 2- 19
STARTING ENGINE 2- 19
OPERATION 2- 21
TRANSPORTATION 2- 27
BATTERY 2- 28
TOWING 2- 30
LIFTING OBJECTS WITH BUCKET 2- 31
SAFETY MAINTENANCE INFORMATION 2- 32
OPERATION 3- 1
MACHINE VIEW ILLUSTRATIONS 3- 2
OVERALL MACHINE VIEW 3- 2
CONTROLS AND GAUGES 3- 3
DETAILED CONTROLS AND GAUGES 3- 4
MONITORING SYSTEM 3- 4
SWITCHES 3- 10
CONTROL LEVERS AND PEDALS 3- 13
COVER WITH LOCK 3- 19
ENGINE REAR COVER 3- 20
COOLING COVER 3- 21
BATTERY COVER 3- 22
METHOD OF OPENING (TILTING) FLOOR 3- 23
AUXILIARY ELECTRIC POWER 3- 27
FUSE 3- 27
BLOCK FUSE 3- 28
OPERATION MANUAL STORAGE 3- 28
TOOL BOX 3- 29
HANDLING MACHINES EQUIPPED WITH KOMTRAX 3- 30
MACHINE OPERATIONS AND CONTROLS 3- 31
BEFORE STARTING ENGINE 3- 31
STARTING ENGINE 3- 44
AFTER STARTING ENGINE 3- 48

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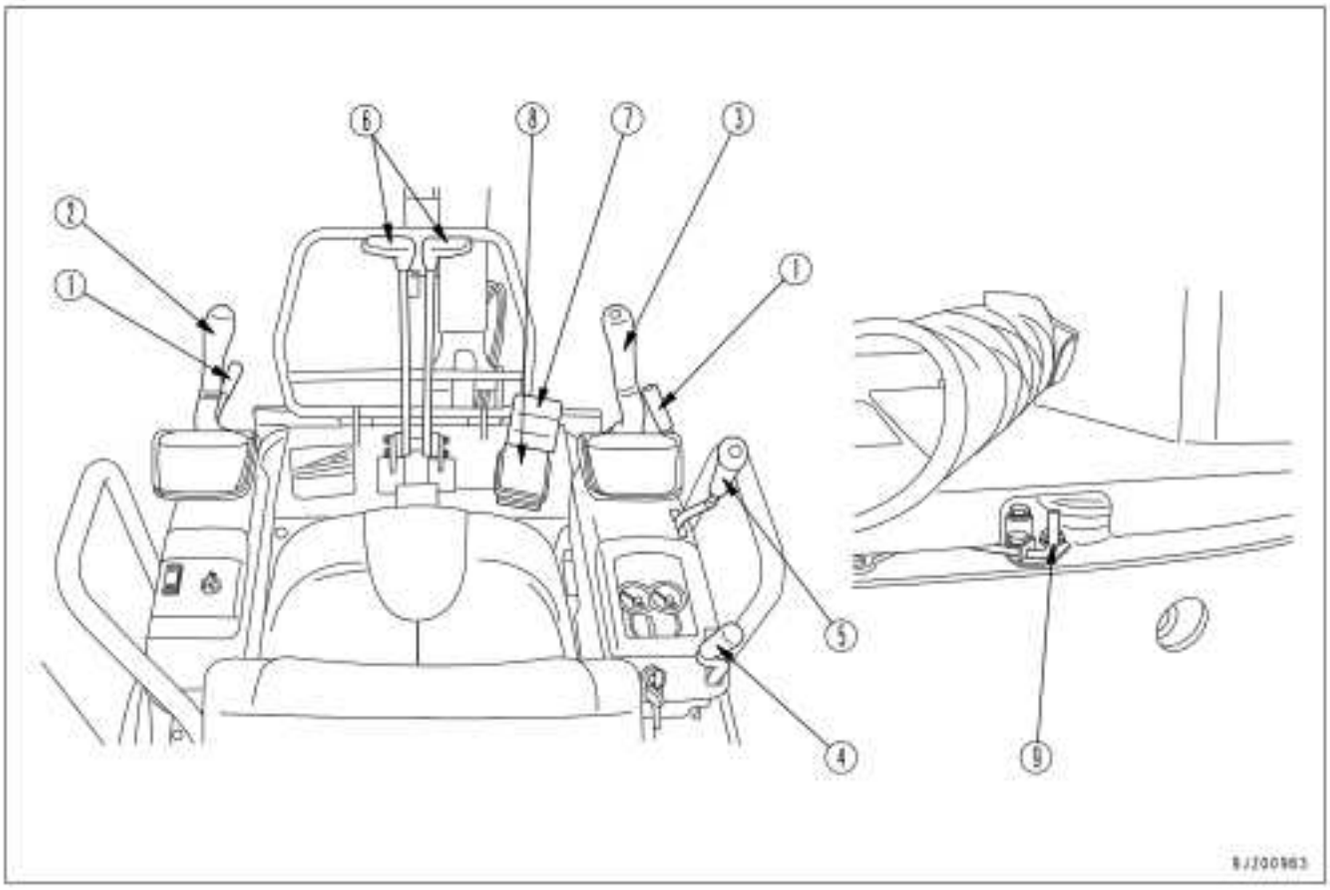
STOPPING THE ENGINE ---- 3- 51
MACHINE OPERATION ---- 3- 52
STEERING THE MACHINE ---- 3- 57
SWINGING ---- 3- 59
WORK EQUIPMENT CONTROLS AND OPERATIONS ---- 3- 60
PROHIBITED OPERATIONS ---- 3- 63
GENERAL OPERATION INFORMATION ---- 3- 65
TRAVELING ON SLOPES ---- 3- 67
ESCAPE FROM MUD ---- 3- 69
WORK POSSIBLE USING COMPACT HYDRAULIC EXCAVATOR ---- 3- 70
BUCKET REPLACEMENT ---- 3- 72
PARKING MACHINE ---- 3- 73
MACHINE INSPECTION AFTER DAILY WORK ---- 3- 74
LOCKING ---- 3- 75
RUBBER SHOES (MACHINE WITH RUBBER SHOES ONLY) ---- 3- 76
TRANSPORTATION ---- 3- 81
TRANSPORTATION PROCEDURE ---- 3- 81
LOADING AND UNLOADING WITH TRAILER ---- 3- 82
LIFTING MACHINE ---- 3- 88
COLD WEATHER OPERATION ---- 3- 91
COLD WEATHER OPERATION INFORMATION ---- 3- 91
AFTER DAILY WORK COMPLETION ---- 3- 93
AFTER COLD WEATHER SEASON ---- 3- 93
LONG TERM STORAGE ---- 3- 94
BEFORE STORAGE ---- 3- 94
DURING STORAGE ---- 3- 94
AFTER STORAGE ---- 3- 94
TROUBLES AND ACTIONS ---- 3- 95
RUNNING OUT OF FUEL ---- 3- 95
PHENOMENA THAT ARE NOT FAILURES ---- 3- 95
TOWING THE MACHINE ---- 3- 96
SEVERE JOB CONDITION ---- 3- 96
DISCHARGED BATTERY ---- 3- 97
OTHER TROUBLE ---- 3-101
MAINTENANCE ---- 4- 1
MAINTENANCE INFORMATION ---- 4- 2
OUTLINE OF SERVICE ---- 4- 4
HANDLING OIL, FUEL, COOLANT, AND PERFORMING OIL CLINIC ---- 4- 4
ELECTRIC SYSTEM MAINTENANCE ---- 4- 7
HANDLING HYDRAULIC SYSTEM ---- 4- 8
WEAR PARTS ---- 4- 9
WEAR PARTS LIST ---- 4- 9
RECOMMENDED FUEL, COOLANT, AND LUBRICANT ---- 4- 10
TIGHTENING TORQUE SPECIFICATIONS ---- 4- 12
TIGHTENING TORQUE LIST ---- 4- 12
SAFETY CRITICAL PARTS ---- 4- 13
SAFETY CRITICAL PARTS LIST ---- 4- 13
MAINTENANCE SCHEDULE ---- 4- 14
MAINTENANCE SCHEDULE CHART ---- 4- 14
MAINTENANCE INTERVAL FOR HYDRAULIC BREAKER ---- 4- 15

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MAINTENANCE PROCEDURE ---- 4- 16
WHEN REQUIRED ---- 4- 16
CHECK BEFORE STARTING ---- 4- 38
EXPLANATION OF SYMBOLS FOR LUBRICATION STANDARD TABLE ---- 4- 38
EVERY 500 HOURS MAINTENANCE ---- 4- 39
EVERY 1000 HOURS MAINTENANCE ---- 4- 47
EVERY 1500 HOURS MAINTENANCE ---- 4- 50
EVERY 2000 HOURS MAINTENANCE ---- 4- 51
SPECIFICATIONS ---- 5- 1
SPECIFICATIONS ---- 5- 2
ATTACHMENTS AND OPTIONS ---- 6- 1
ATTACHMENTS AND OPTIONS - GENERAL INFORMATION ---- 6- 2
SAFETY FIRST ---- 6- 2
ATTACHMENT INSTALLATION ---- 6- 3
BUCKET WITH HOOK ---- 6- 4
HOOK CONDITION ---- 6- 4
PROHIBITED OPERATIONS ---- 6- 4
MACHINE READY FOR ATTACHMENT ---- 6- 5
LOCATIONS ---- 6- 5
HYDRAULIC CIRCUIT ---- 6- 8
ATTACHMENT OPERATIONS ---- 6- 9
LONG TERM STORAGE ---- 6- 10
SPECIFICATIONS ---- 6- 10
CHANGING MACHINE CONTROL PATTERN (IF PATTERN CHANGE VALVE EQUIPPED) ---- 6- 11
CONTROL PATTERN CHANGE PROCEDURE ---- 6- 11
MACHINE CONTROL PATTERNS ---- 6- 12
ATTACHMENT GUIDE ---- 6- 13
ATTACHMENT COMBINATIONS ---- 6- 13
HANDLING ARM WITH BUILT-IN BREAKER ---- 6- 14
REMOVING AND INSTALLING CHISEL ---- 6- 14
PROCEDURE FOR BREAKER OPERATIONS ---- 6- 17
PRECAUTIONS WHEN CARRYING OUT BREAKER OPERATIONS ---- 6- 18
INSTALLATION OF BUCKET ---- 6- 19
PRECAUTIONS WHEN CARRYING OUT BUCKET OPERATIONS ---- 6- 21
STOWING CHISEL, DUMMY CHISEL ---- 6- 21
CHECK BEFORE STARTING ---- 6- 22
SPECIFICATIONS ---- 6- 23
RECOMMENDED ATTACHMENT OPERATIONS ---- 6- 24
HYDRAULIC BREAKER ---- 6- 24
INDEX ---- 7- 1

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CONTROL LEVERS AND PEDALS



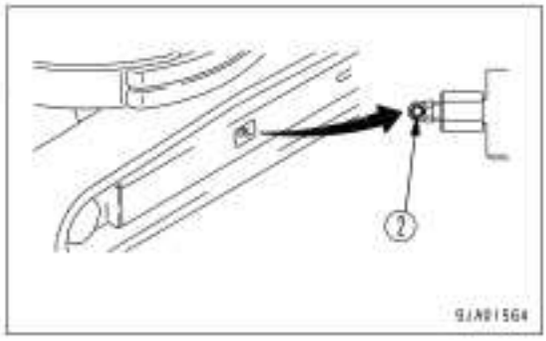
(1) Lock lever
(2) Left work equipment control lever
(3) Right work equipment control lever
(4) Fuel control lever
(5) Blade/Variable gauge control lever
(6) Travel levers
(7) Swing lock cover
(8) Boom swing control pedal
(9) Floor lock cancel lever

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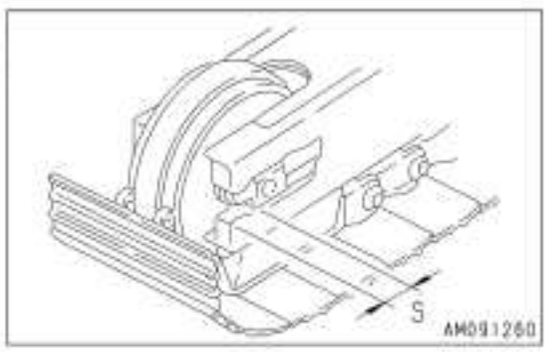
Increasing Track Tension

Prepare a grease pump.

1. Pump in grease through grease fitting (2) with a grease pump.
2. To check if the tension is correct, run the engine at low idle, move the machine slowly forward (by an amount equal to the length of track on ground), then stop the machine.
3. Check the track tension again, and if the tension is not correct, adjust it again.



4. Continue to pump in grease until dimension (S) becomes zero (0). If the tension is still loose, the pin and bushing are excessively worn, so they must be either turned or replaced. Please contact your Komatsu distributor for repairs.

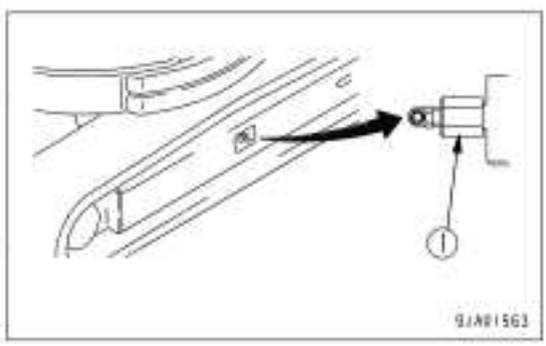


Loosening Track Tension

WARNING

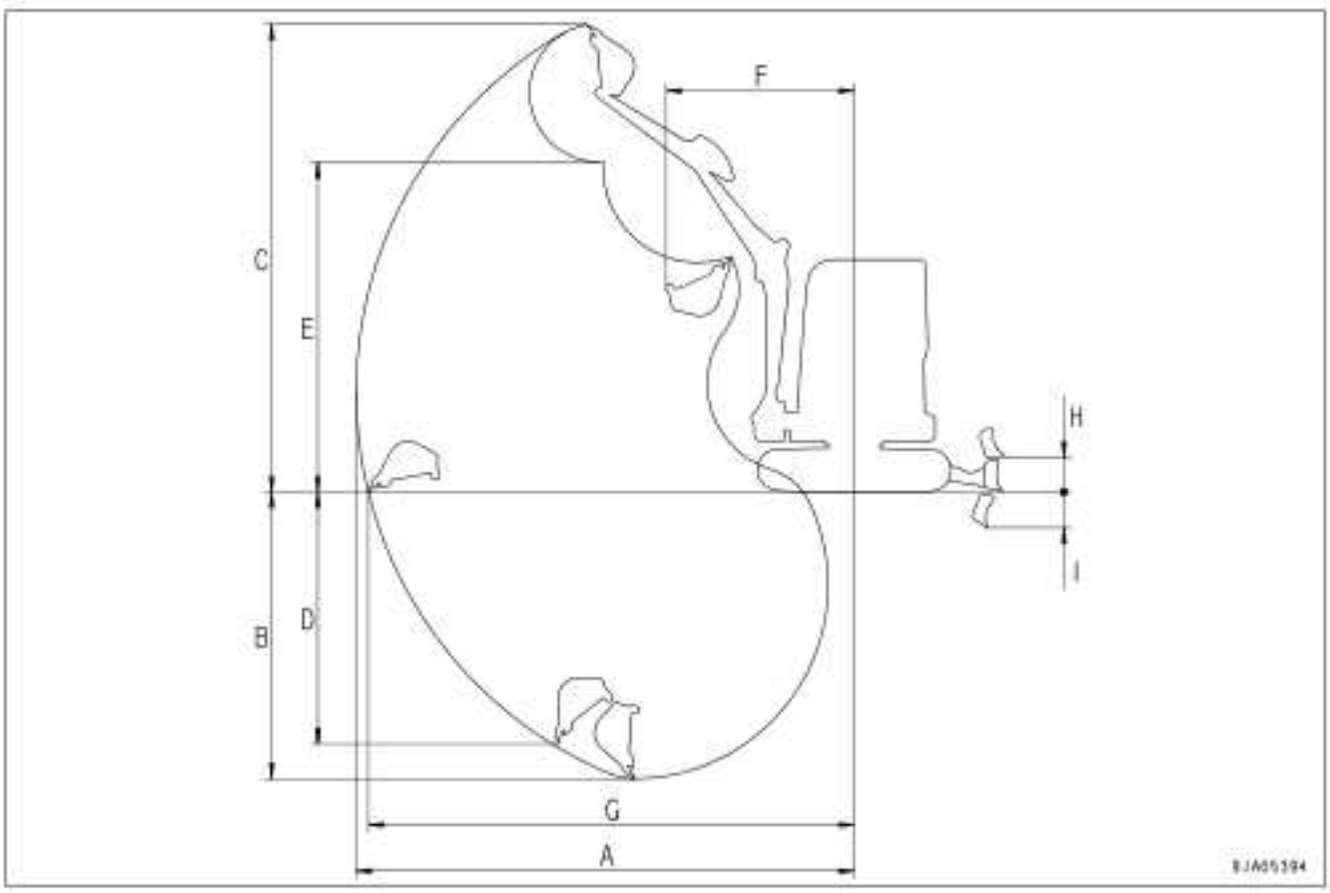
It is extremely dangerous to release the grease by any method except the procedure given below.
If track tension is not relieved by this procedure, contact your Komatsu distributor for repairs.

1. Loosen plug (1) gradually to release the grease.
2. When loosening plug (1), turn it a maximum of one turn.
3. If the grease does not come out smoothly, move the machine forwards and backwards a short distance.
4. Tighten plug (1).
5. To check if the tension is correct, run the engine at low idle, move the machine slowly forward (by an amount equal to the length of track on ground), then stop the machine.
6. Check the track tension again, and if the tension is not correct, adjust it again.



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	Working ranges	Unit	PC18MR-3
A	Max. digging reach	mm (ft in)	4,025 (13'2")
B	Max. digging depth	mm (ft in)	2,160 (7'1")
C	Max. digging height	mm (ft in)	3,615 (11'10")
D	Max. vertical wall depth	mm (ft in)	1,785 (5'10")
E	Max. dumping height	mm (ft in)	2,610 (8'7")
F	Minimum swing radius of work equipment	mm (ft in)	1,670 (5'6")
	Minimum swing radius of work equipment (at boom swing)	mm (ft in)	1,355 (4'5")
G	Max. reach at ground level	mm (ft in)	3,935 (12'11")
H	Max. blade lifting height	mm (ft in)	280 (11.0")
I	Max. blade lowering depth	mm (ft in)	255 (10.0")



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