PART NO. WDCA-EN-00

HITACHI

Reliable solutions

Workshop Manual

ZX
250LC-5B
250LCN-5B
Hydraulic Excavator

Service Manual consists of the following separate Part No.

Technical Manual (Operational Principle)	: Vol. No.TODCA-EN
Technical Manual (Troubleshooting)	: Vol. No.TTDCA-EN
Workshop Manual	: Vol. No.WDCA-EN
Engine Manual	: Vol. No.ETDCA-EN, EWDCA-EN

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Safety Alert Symbol and Headline Notations

In this manual, the following safety alert symbol and signal words are used to alert the reader to the potential for personal injury of machine damage.

⚠ This is the safety alert symbol. When you see this symbol, be alert to the potential for personal injury.
Never fail to follow the safety instructions prescribed along with the safety alert symbol.
The safety alert symbol is also used to draw attention to component/part weights.
To avoid injury and damage, be sure to use appropriate lifting techniques and equipment when lifting heavy parts.

⚠ **CAUTION:**
Indicated potentially hazardous situation which could, if not avoided, result in personal injury or death.

IMPORTANT:
Indicates a situation which, if not conformed to the instructions, could result in damage to the machine.

NOTE:
Indicates supplementary technical information or know-how.

Units Used

SI Units (International System of Units) are used in this manual. MKSA system units and English units are also indicated in parentheses just behind SI units.

Example: 24.5 MPa (250 kgf/cm², 3560 psi)

A table for conversion from SI units to other system units is shown below for reference purposes.

Quantity	To Convert From	Into	Multiply By
Length	mm	in	0.03937
	mm	ft	0.003281
Volume	L	US gal	0.2642
	L	US qt	1.057
	m^3	yd^3	1.308
Weight	kg	lb	2.205
Force	N	kgf	0.10197
	N	lbf	0.2248
Torque	N·m	kgf·m	0.10197
Pressure	MPa	kgf/cm^2	10.197
	MPa	psi	145.0
Power	kW	PS	1.360
	kW	HP	1.341
Temperature	°C	°F	°C×1.8+32
Velocity	km/h	mph	0.6214
	min^{-1}	rpm	1.0
Flow rate	L/min	US gpm	0.2642
	mL/rev	cc/rev	1.0

NOTE: The numerical value in this manual might be different from the above-mentioned table.

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Master Bushing



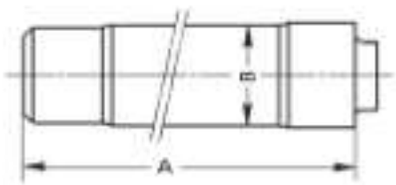
W105-03-07-023

Unit: mm (in)

	Standard	Allowable Limit	Remedy
A	129.2 (5.08)	-	Replace
B	38.7 (1.52)	[41.7 (1.64)]	
C	59 (2.32)	[54 (2.13)]	

NOTE: Values in [ ] are just for reference.

Master Pin



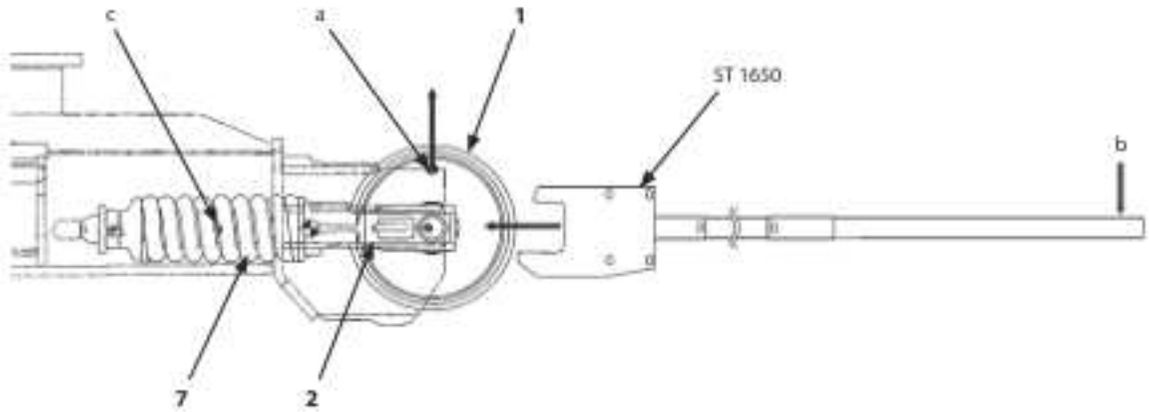
W105-03-07-021

Unit: mm (in)

	Standard	Allowable Limit	Remedy
A	203 (7.99)	-	Replace
B	38.4 (1.51)	[35.4 (1.39)]	

NOTE: Values in [ ] are just for reference.

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WDCD-04-04-002

a - Hoisting Position
c- Hoisting Position

CAUTION: The track adjuster (7) assembly weight: 260 kg (575 lb)

5. Attach nylon slings onto hoisting position (c) of track adjuster (7). Attach a vise onto hoisting position (a) of front idler (1). Hoist the track adjuster (7) assembly.
6. Install the track adjuster (7) assembly to the track frame until it reaches where nylon slings can be removed.
7. Remove nylon slings.

CAUTION: Special tool (ST 1650) weight: 53 kg (120 lb)

8. Install the special tool (ST 1650) to the yoke (2) part of front idler (1).

CAUTION: The track adjuster (7) assembly + Special tool (ST 1650) weight: 310 kg (685 lb)

9. Hoist and hold the track adjuster (7) assembly. Attach weights onto part (b) of the special tool (ST 1650). Set the track adjuster (7) assembly horizontally.
10. Install the track adjuster (7) assembly to the track frame.

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