PART NO. WJAE-EN-00

HITACHI

Reliable solutions

Workshop Manual

ZX
470-5A
470LC-5A
490H-5A
490LCH-5A
530LCH-5A

Hydraulic Excavator

Service Manual consists of the following separate Part No.

Technical Manual (Operational Principle)	: Vol. No.TOJAE-EN
Technical Manual (Troubleshooting)	: Vol. No.TTJAE-EN
Workshop Manual	: Vol. No.WJAE-EN

MidWestTech | Hitachi ZX470-5A, ZX470LC-5A, ZX490H-5A, ZX490LCH-5A, ZX530LCH-5A Excavator Workshop Service Manual | Publication WJAE-EN-00

Order the manual at mid-west-tech.com >

Safety Alert Symbol and Headline Notations

In this manual, the following safety alert symbol and signal words are used to alert the reader to the potential for personal injury of machine damage.

⚠ This is the safety alert symbol. When you see this symbol, be alert to the potential for personal injury.
Never fail to follow the safety instructions prescribed along with the safety alert symbol.
The safety alert symbol is also used to draw attention to component/part weights.
To avoid injury and damage, be sure to use appropriate lifting techniques and equipment when lifting heavy parts.

⚠ **CAUTION:**
Indicates potentially hazardous situation which could, if not avoided, result in personal injury or death.

IMPORTANT:
Indicates a situation which, if not conformed to the instructions, could result in damage to the machine.

NOTE:
Indicates supplementary technical information or know-how.

Units Used

SI Units (International System of Units) are used in this manual. MKSA system units and English units are also indicated in parentheses just behind SI units.

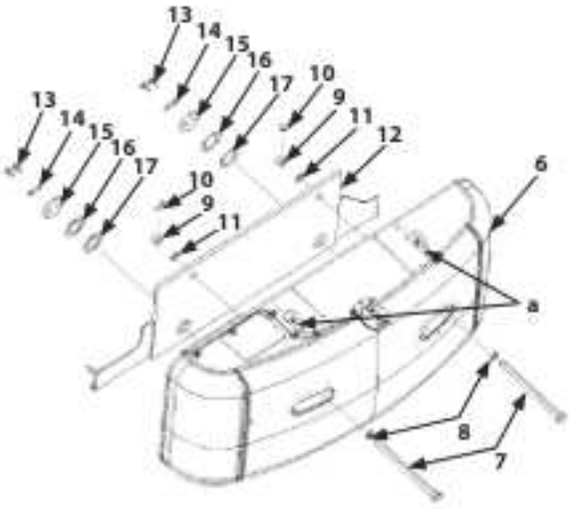
Example: 24.5 MPa (250 kgf/cm², 3560 psi)

A table for conversion from SI units to other system units is shown below for reference purposes.

Quantity	To Convert From	Into	Multiply By
Length	mm	in	0.03937
	mm	ft	0.003281
Volume	L	US gal	0.2642
	L	US qt	1.057
	m^3	yd^3	1.308
Weight	kg	lb	2.205
Force	N	kgf	0.10197
	N	lbf	0.2248
Torque	N·m	kgf·m	0.10197
Pressure	MPa	kgf/cm^2	10.197
	MPa	psi	145.0
Power	kW	PS	1.360
	kW	HP	1.341
Temperature	°C	°F	°C×1.8+32
Velocity	km/h	mph	0.6214
	min^{-1}	rpm	1.0
Flow rate	L/min	US gpm	0.2642
	mL/rev	cc/rev	1.0

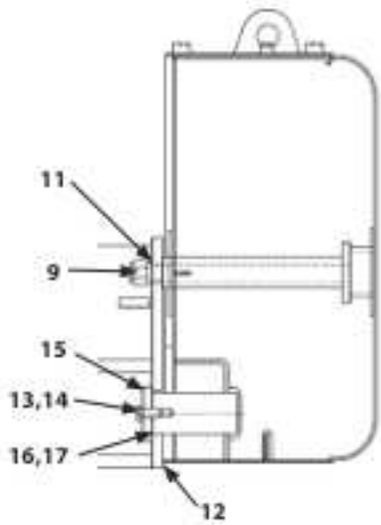
NOTE: The numerical value in this manual might be different from the above-mentioned table.

MidWestTech | Hitachi ZX470-5A, ZX470LC-5A, ZX490H-5A, ZX490LCH-5A, ZX530LC... Order the manual at mid-west-tech.com >



a - Bracket

WJAA-03-02-003



W1J1-02-02-003

Installation

CAUTION: Counterweight (6) weight: ZX490-5A class: 9100 kg (20100 lb), ZX530LCH-5A: 9800 kg (21700 lb)

1. Attach a wire rope onto lifting bracket (a) (2 places) of counterweight (6). Hoist counterweight (6).
2. Install counterweight (6) with bolts (7) (2 used), washers (8) (2 used), washers (11) (2 used), nuts (9) (2 used), and shim (10).

   : 65 mm

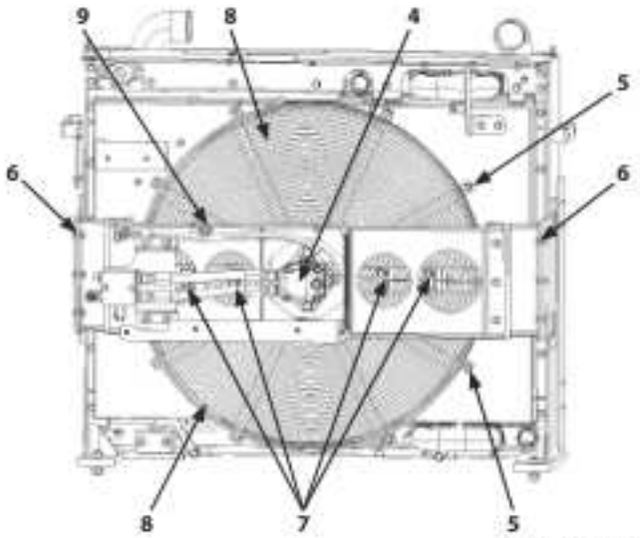
   : 2350 N·m (235 kgf·m, 1730 lbf·ft)
3. Install shims (16, 17) (several), plates (15) (2 used), lock washers (14) (2 used), and bolts (13) (4 used).

   : 36 mm

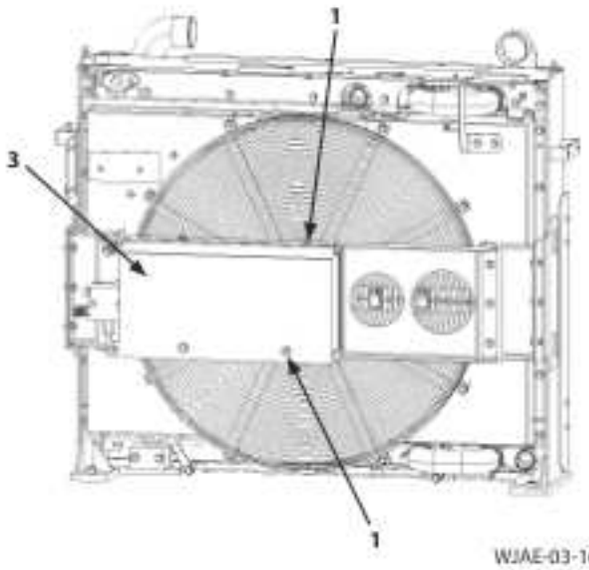
   : 440 N·m (44 kgf·m, 320 lbf·ft)

NOTE: Adjust shims (16, 17) so that there is no clearance between main frame (12) and plate (15).

MidWestTech | Hitachi ZX470-5A, ZX470LC-5A, ZX490H-5A, ZX490LCH-5A, ZX530LC... Order the manual at mid-west-tech.com >



WJAE-03-16-004



WJAE-03-16-003

IMPORTANT: When removing/installing the bracket (9) assembly, do not contact the bracket (9) assembly with the radiator and oil cooler.

8. Hoist the bracket (9) assembly. Install the bracket (9) assembly with bolts, washers (6) (6 used).

   : 19 mm

   : 90 N·m

9. Install fan guards (8) (2 used) with bolts, washers (5) (8 used) and bolts, washers (7) (4 used).

   : 19 mm

   : 90 N·m

10. Install cover (3) with bolts, washers (1) (5 used).

    : 19 mm

    : 90 N·m

MidWestTech | Hitachi ZX470-5A, ZX470LC-5A, ZX490H-5A, ZX490LCH-5A, ZX530LC... Order the manual at mid-west-tech.com >