PART NO. WNEC-EN-00

HITACHI

Reliable solutions

Workshop Manual

ZW250-5B

Wheel Loader

Service Manual consists of the following separate Part No.

Technical Manual (Operational Principle)	: Vol. No.TONEC-EN
Technical Manual (Troubleshooting)	: Vol. No.TTNEC-EN
Workshop Manual	: Vol. No.WNEC-EN
Engine Manual	: Vol. No.ETDDD-EN, EWDDD-EN

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Safety Alert Symbol and Headline Notations

In this manual, the following safety alert symbol and signal words are used to alert the reader to the potential for personal injury of machine damage.

⚠ This is the safety alert symbol. When you see this symbol, be alert to the potential for personal injury.
Never fail to follow the safety instructions prescribed along with the safety alert symbol.
The safety alert symbol is also used to draw attention to component/part weights.
To avoid injury and damage, be sure to use appropriate lifting techniques and equipment when lifting heavy parts.

⚠ **CAUTION:**
Indicates potentially hazardous situation which could, if not avoided, result in personal injury or death.

IMPORTANT:
Indicates a situation which, if not conformed to the instructions, could result in damage to the machine.

NOTE:
Indicates supplementary technical information or know-how.

Units Used

SI Units (International System of Units) are used in this manual. MKSA system units and English units are also indicated in parentheses just behind SI units.

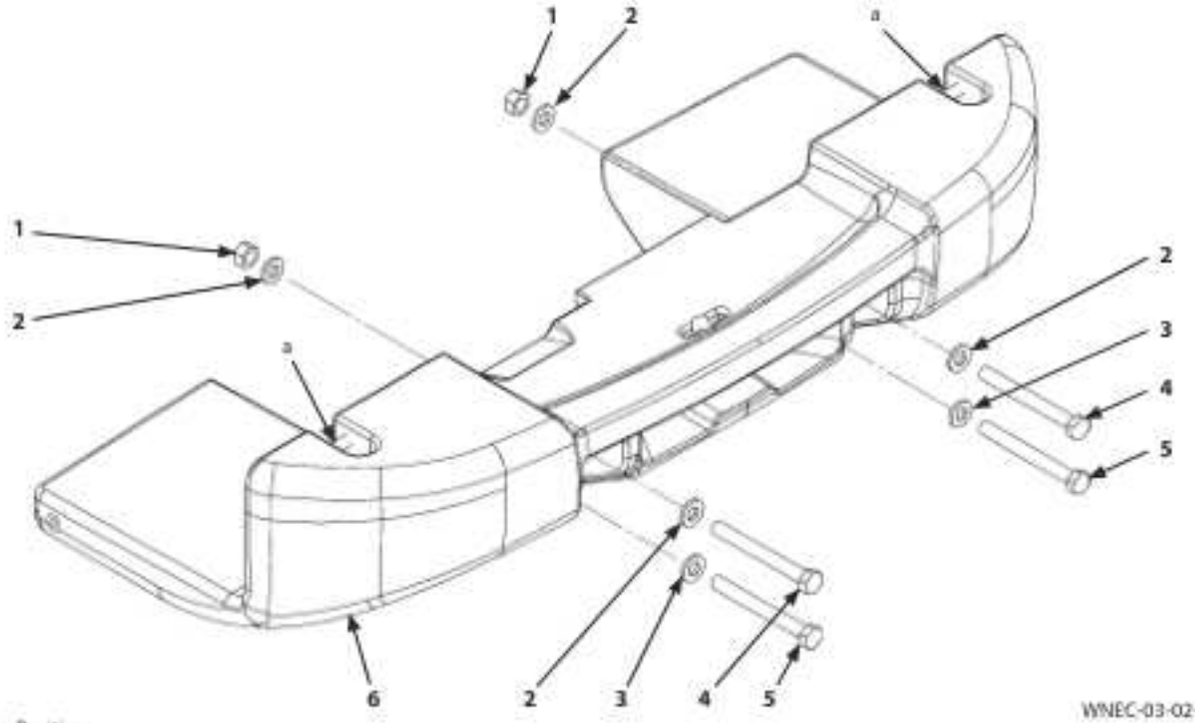
Example: 24.5 MPa (250 kgf/cm², 3560 psi)

A table for conversion from SI units to other system units is shown below for reference purposes.

Quantity	To Convert From	Into	Multiply By
Length	mm	in	0.03937
	mm	ft	0.003281
Volume	L	US gal	0.2642
	L	US qt	1.057
	m^3	yd^3	1.308
Weight	kg	lb	2.205
Force	N	kgf	0.10197
	N	lbf	0.2248
Torque	N·m	kgf·m	0.10197
Pressure	MPa	kgf/cm^2	10.197
	MPa	psi	145.0
Power	kW	PS	1.360
	kW	HP	1.341
Temperature	°C	°F	°C×1.8+32
Velocity	km/h	mph	0.6214
	min^{-1}	rpm	1.0
Flow rate	L/min	US gpm	0.2642
	mL/rev	cc/rev	1.0

NOTE: The numerical value in this manual might be different from the above-mentioned table.

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a: Hoisting Position

IMPORTANT: If the rear grill is kept closed and counterweight (6) is removed, the rear grill may be damaged.

22. Open the rear grill.

CAUTION: Counterweight (6) weight: 2320 kg (5120 lb)

23. Attach the nylon slings onto hoisting positions (a) of counterweight (6). Hoist and hold counterweight (6).
24. Remove bolts (5) (2 used) and washers (3) (2 used).

    : 46 mm
25. Remove bolts (4) (2 used), nuts (1) (2 used), and washers (2) (4 used). Remove counterweight (6).

    : 46 mm

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Removal of Torque Converter

IMPORTANT: When the torque converter side faces down with torque converter assembly (7) attached on the transmission, torque converter assembly (7) comes off.

1. Remove bolts (1) (12 used) and washers (2) (12 used). Remove diaphragms (3) (2 used) and washers (4) (12 used) from spacer ring (6).

   : 17 mm

2. Install eyebolts (M12, Pitch 1.75 mm) (2 used) to the bolt holes in diagonal position, where the bolts have removed in step 1.

CAUTION: Torque converter assembly (7) weight: 40 kg (89 lb)

3. Attach nylon slings onto the eyebolts. Hoist and remove torque converter assembly (7).
4. Remove bolts (5) (4 used). Remove spacer ring (6) from torque converter assembly (7).

   : 19 mm

5. Remove bolts (8) (18 used). Remove torque converter housing (9) from oil feeder housing (10).

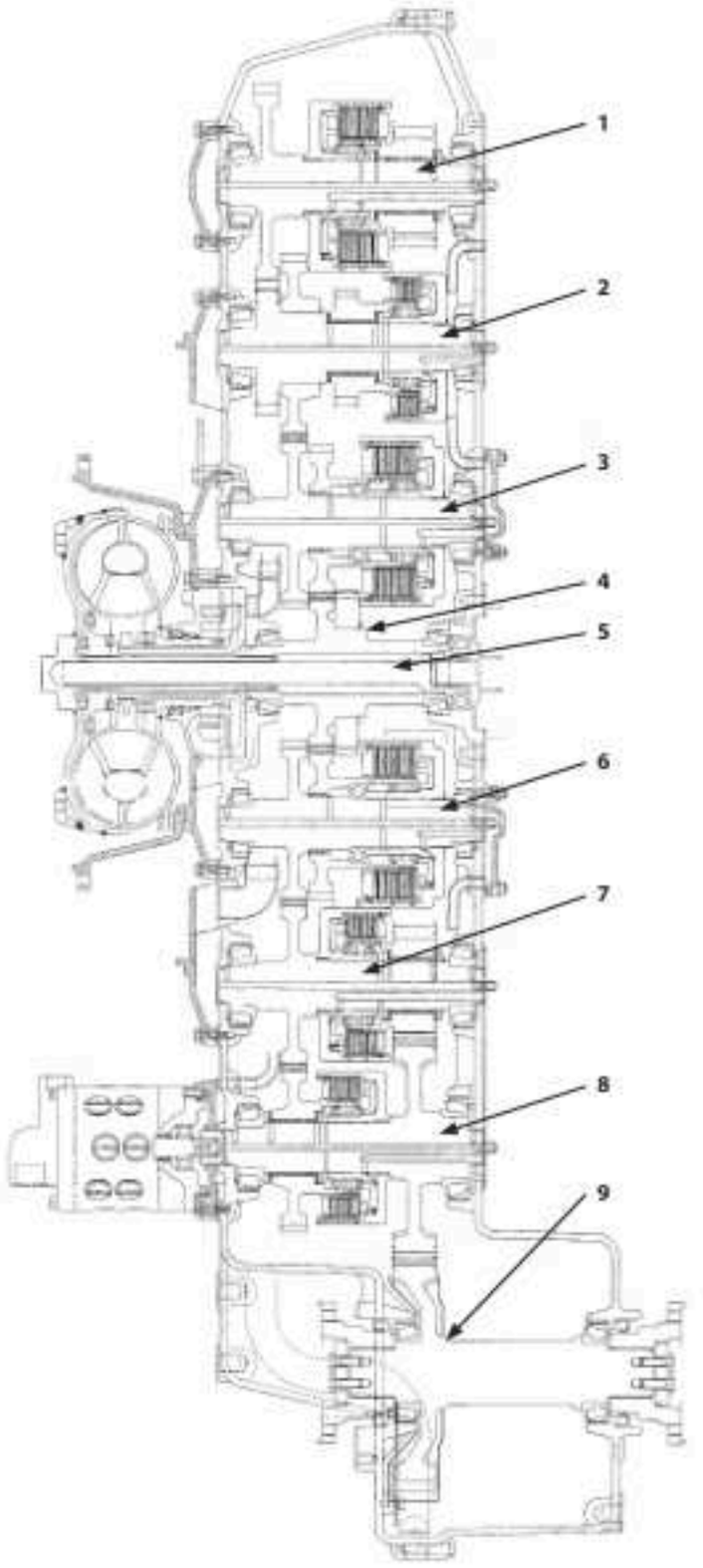
   : 19 mm

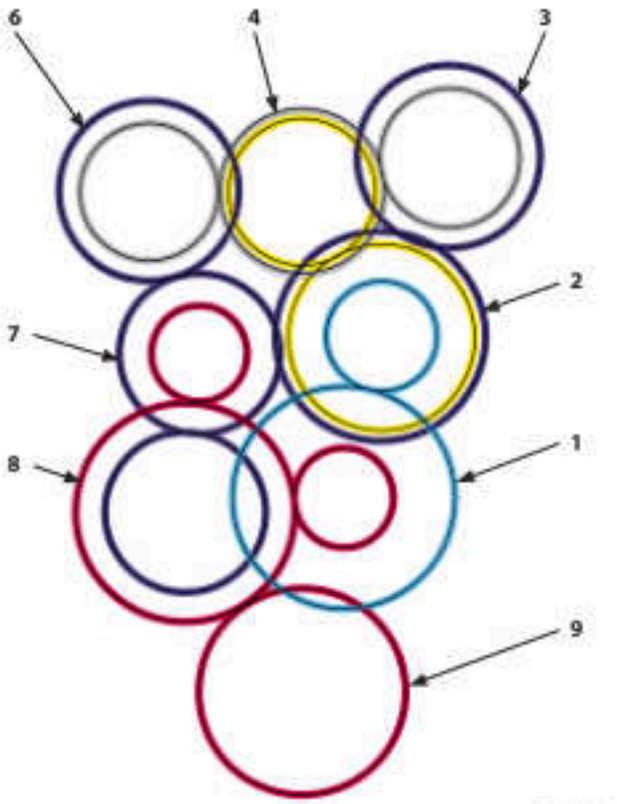
6. Remove torque converter input speed sensor (12) from torque converter housing (9). Remove O-ring (11) from torque converter input speed sensor (12).

   : 22 mm

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Detail of Transmission Assembly (2)





T106954

T4GB-03-09-004

1- First Speed Clutch (K1)
2- Fast-Speed Forward Clutch (K4)
3- Reverse Clutch (KR)
4- Input Shaft (AN)
5- Hydraulic Pump Drive
6- Slow-Speed Forward Clutch (KV)
7- Second Speed Clutch (K2)
8- Third Speed Clutch (K3)
9- Output Shaft (AB)

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